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This book contains 182 papers presented at the 12th Symposium of Computer Aided Process Engineering (ESCAPE-12), held in The Hague, The Netherlands, May 26-29, 2002. The objective of ESCAPE-12 is to highlight advances made in the development and use of computing methodologies and information technology in the area of Computer Aided Process Engineering and Process Systems Engineering. The Symposium addressed six themes: (1) Integrated Product&Process Design; (2) Process Synthesis & Plant Design; (3) Process Dynamics & Control; (4) Manufacturing & Process Operations; (5) Computational Technologies; (6) Sustainable CAPE Education and Careers for Chemical Engineers. These themes cover the traditional core activities of CAPE, and also some wider conceptual perspectives, such as the increasing interplay between product and process design arising from the often complex internal structures of modern products; the integration of production chains creating the network structure of the process industry and optimization over life span dimensions, taking sustainability as the ultimate driver. The idea of editing a book on modern software architectures and tools for CAPE (Computer Aided Process Engineering) came about when the editors

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of this volume realized that existing titles relating to CAPE did not include references to the design and development of CAPE software. Scientific software is needed to solve CAPE related problems by industry/academia for research and development, for education and training and much more. There are increasing demands for CAPE software to be versatile, flexible, efficient, and reliable. This means that the role of software architecture is also gaining increasing importance. Software architecture needs to reconcile the objectives of the software; the framework defined by the CAPE methods; the computational algorithms; and the user needs and tools (other software) that help to develop the CAPE software. The object of this book is to bring to the reader, the software side of the story with respect to computer aided process engineering.

Crystallization is an important technique for separation and purification of substances as well as for product design in chemical, pharmaceutical and biotechnological process industries. This ready reference and handbook draws on research work and industrial practice of a large group of experts in the various areas of industrial crystallization processes, capturing the essence of current trends, the markets, design tools and technologies in this key field. Along the way, it outlines trouble free production, provides laboratory controls, analyses case studies and discusses new challenges. First

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the instrumentation and techniques used to measure the crystal size distribution, the nucleation and solubility points, and the chemical composition of the solid and liquid phase are outlined. Then the main techniques adopted to control industrial crystallizers, starting from fundamental approaches to the most advanced ones, including the multivariable predictive control are described. An overview of the main crystallizer types is given with details of the main control schemes adopted in industry as well as the more suitable sensors and actuators.

This reference outlines the fundamental concepts and strategies for economic assessments for informed management decisions in industry. The book illustrates how to prepare capital cost and operating expense estimates, profitability analyses, and feasibility studies, and how to execute sensitivity and uncertainty assessments. From financial reports to opportunity costs and engineering trade-offs, Process Engineering Economics considers a wide range of alternatives for profitable investing and for projecting outcomes in various chemical and engineering fields. It also explains how to monitor costs, finances, and economic limitations at every stage of chemical project design, preparation, and evaluation.

Decision making at the enterprise level often encompass not only production operations and product R&D, but other strategic functions such as

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financial planning and marketing. With the aim of maximizing growth and a firm's value, companies often focus on co-ordinating these functional components as well as traditional hierarchical decision levels. Understanding this interplay can enhance enterprise capabilities of adaptation and response to uncertainties arising from internal processes as well as the external environment. This book presents concepts, methods, tools and solutions based on mathematical programming, which provides the quantitative support needed for integrated decision-making and ultimately for improving the allocation of overall corporate resources (e.g., materials, cash and personnel). Through a systems perspective, the integrated planning of the supply chain also promotes activities of reuse, reduction and recycling for achieving more sustainable environmental impacts of production/distribution networks. Thus, this book presents, for the first time, a unique integrated vision of the Enterprise Supply Chain Planning and provides a comprehensive account of the state of the art models, methods and tools available to address the above mentioned features of the modern supply chain. It offers a comprehensive review of the associated literature of supply chain management and then systematically builds on this knowledge base to develop the mathematical models representing each of the core functional units and

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decision levels of the corporation and shows how they can be integrated into a holistic decision problem formulation. Abundant illustrations and tables help maximize reader insights into the problems discussed with several case studies and industry application also examined. This book is intended as a textbook for academics (PhD, MSc), researchers and industry decision-makers, who are involved in the design, retrofit and evaluation of alternative scenarios for the improvement of the supply chain.

Process engineering can potentially provide the means to develop economically viable and environmentally friendly technologies for the production of fuel ethanol. Focusing on a key tool of process engineering, Process Synthesis for Fuel Ethanol Production is a comprehensive guide to the design and analysis of the most advanced technologies for fuel

Chemical Engineering and Chemical Process Technology is a theme component of Encyclopedia of Chemical Sciences, Engineering and Technology Resources in the global Encyclopedia of Life Support Systems (EOLSS), which is an integrated compendium of twenty Encyclopedias. Chemical engineering is a branch of engineering, dealing with processes in which materials undergo changes in their physical or chemical state. These changes may concern size, energy content, composition and/or

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other application properties. Chemical engineering deals with many processes belonging to chemical industry or related industries (petrochemical, metallurgical, food, pharmaceutical, fine chemicals, coatings and colors, renewable raw materials, biotechnological, etc.), and finds application in manufacturing of such products as acids, alkalis, salts, fuels, fertilizers, crop protection agents, ceramics, glass, paper, colors, dyestuffs, plastics, cosmetics, vitamins and many others. It also plays significant role in environmental protection, biotechnology, nanotechnology, energy production and sustainable economical development. The Theme on Chemical Engineering and Chemical Process Technology deals, in five volumes and covers several topics such as: Fundamentals of Chemical Engineering; Unit Operations – Fluids; Unit Operations – Solids; Chemical Reaction Engineering; Process Development, Modeling, Optimization and Control; Process Management; The Future of Chemical Engineering; Chemical Engineering Education; Main Products, which are then expanded into multiple subtopics, each as a chapter. These five volumes are aimed at the following five major target audiences: University and College students Educators, Professional practitioners, Research personnel and Policy analysts, managers, and decision makers and NGOs.

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In its thousands of years of history, mathematics has made an extraordinary career. It started from rules for bookkeeping and computation of areas to become the language of science. Its potential for decision support was fully recognized in the twentieth century only, vitally aided by the evolution of computing and communication technology. Mathematical optimization, in particular, has developed into a powerful machinery to help planners. Whether costs are to be reduced, profits to be maximized, or scarce resources to be used wisely, optimization methods are available to guide decision making. Optimization is particularly strong if precise models of real phenomena and data of high quality are at hand - often yielding reliable automated control and decision procedures. But what, if the models are soft and not all data are around? Can mathematics help as well? This book addresses such issues, e. g. , problems of the following type: - An elevator cannot know all transportation requests in advance. In which order should it serve the passengers? - Wing profiles of aircrafts influence the fuel consumption. Is it possible to continuously adapt the shape of a wing during the flight under rapidly changing conditions? - Robots are designed to accomplish specific tasks as efficiently as possible. But what if a robot navigates in an unknown environment? - Energy demand changes quickly and is not easily predictable over

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time. Some types of power plants can only react slowly.

List of Examples; Rules of Thumb; Introduction; Flowsheets; Process Control; Drivers for Moving Equipment; Transfer of Solids; Flow of Fluids; Fluid Transport Equipment; Heat Transfer and Heat Exchangers; Dryers and Cooling Towers; Mixing and Agitation; Solid-Liquid Separation; Disintegration, Agglomeration, and Size Separation of Particulate Solids; Distillation and Gas Absorption; Extraction and Leaching; Adsorption and Ion Exchange; Crystallization from Solutions and Melts; Chemical Reactors; Process Vessels; Other Topics, Costs of Individual Equipment; Appendices; Index.

"Written by engineers for engineers (with over 150 International Editorial Advisory Board members), this highly lauded resource provides up-to-the-minute information on the chemical processes, methods, practices, products, and standards in the chemical, and related, industries. "

This volume contains 67 papers reporting on the state-of-the-art research in the fields of adaptive control and intelligent tuning. Papers include applications in robotics, the processing industries and machine control.

For reasons both financial and environmental, there is a perpetual need to optimize the design and operating conditions of industrial process systems in order to improve their performance, energy

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efficiency, profitability, safety and reliability. However, with most chemical engineering application problems having many variables with complex inter-relationships, meeting these optimization objectives can be challenging. This is where Multi-Objective Optimization (MOO) is useful to find the optimal trade-offs among two or more conflicting objectives. This book provides an overview of the recent developments and applications of MOO for modeling, design and operation of chemical, petrochemical, pharmaceutical, energy and related processes. It then covers important theoretical and computational developments as well as specific applications such as metabolic reaction networks, chromatographic systems, CO₂ emissions targeting for petroleum refining units, ecodesign of chemical processes, ethanol purification and cumene process design. Multi-Objective Optimization in Chemical Engineering: Developments and Applications is an invaluable resource for researchers and graduate students in chemical engineering as well as industrial practitioners and engineers involved in process design, modeling and optimization. Optimization of Chemical Processes McGraw-Hill Science, Engineering & Mathematics

The ESCAPE symposia address the applications of computer aids to all aspects of process engineering. The primary objective is the interchange of

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information on industrial needs, new technology developments and research opportunities. With industrialists and academia contributing from all over the world, this set of proceedings provides an overview of current international computer-aided process engineering (CAPE). This book is intended for chemical and process engineers, design engineers and computer-aided specialists. This book includes papers presented at ESCAPE-10, the 10th European Symposium on Computer Aided Process -Engineering, held in Florence, Italy, 7-10th May, 2000. The scientific program reflected two complementary strategic objectives of the 'Computer Aided Process Engineering' (CAPE) Working Party: one checked the status of historically consolidated topics by means of their industrial application and their emerging issues, while the other was addressed to opening new windows to the CAPE audience by inviting adjacent Working Parties to co-operate in the creation of the technical program. The former CAPE strategic objective was covered by the topics: Numerical Methods, Process Design and Synthesis, Dynamics & Control, Process Modeling, Simulation and Optimization. The latter CAPE strategic objective derived from the European Federation of Chemical Engineering (EFCE) promotion of scientific activities which autonomously and transversely work across the Working Parties' terms of references.

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These activities enhance the exchange of the know-how and knowledge acquired by different Working Parties in homologous fields. They also aim to discover complementary facets useful to the dissemination of tools and of novel procedures. As a consequence, the Working Parties 'Environmental Protection', 'Loss Prevention and Safety Promotion' and 'Multiphase Fluid Flow' were invited to assist in the organization of sessions in the area of: A Process Integrated Approach for: Environmental Benefit, Loss Prevention and Safety, Computational Fluid Dynamics. A total of 473 abstracts from all over the world were evaluated by the International Scientific Committee. Out of them 197 have been finally selected for the presentation and reported into this book. Their authors come from thirty different countries. The selection of the papers was carried out by twenty-eight international reviewers. These proceedings will be a major reference document to the scientific and industrial community and will contribute to the progress in Computer Aided Process Engineering.

While mathematically sophisticated methods can be used to better understand and improve processes, the nonlinear nature of food processing models can make their dynamic optimization a daunting task. With contributions from a virtual who's who in the food processing industry, Optimization in Food Engineering evaluates the potential uses and

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limitations of optimization techniques for food processing, including classical methods, artificial intelligence-genetic algorithms, multi-objective optimization procedures, and computational fluid dynamics. The book begins by delineating the fundamentals and methods for analytical and numerical procedures. It then covers optimization techniques and how they specifically apply to food processing. The final section digs deep into fundamental food processes and provides detailed explanation and examples from the most experienced and published authors in the field. This includes a range of processes from optimization strategies for improving the performance of batch reactors to the optimization of conventional thermal processing, microwave heating, freeze drying, spray drying, and refrigeration systems, to structural optimization techniques for developing beverage containers, optimization approaches for impingement processing, and optimal operational planning methodologies. Each chapter presents the required parameters for the given process with the optimization procedure to apply. An increasing part of the food processor's job is to optimize systems to squeeze more dollars out of overhead to offset rising utility and transportation costs. Logically combining optimization techniques from many sources into a single volume focused on food production processes, this book provides real solutions to

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increases in energy, healthcare, and product liability costs that impact the bottom line in food production. This book shows a typical selection of the types of adsorbents studied and used in wastewater treatment, with emphasis on industrial effluents. The types of materials considered range from conventional sorbents such as carbons and silicas, to non-conventional solids such as sawdust and chitosan. Sorbents for specific applications (e.g. colour removal, metal extraction, fluoride removal) and new polymeric-based sorbents (calixarenes, molecularly imprinted polymers, cyclodextrins) are discussed in detail. For people who are new to the field, two special overview chapters, dealing with the principles and properties of adsorption processes, are provided at the beginning of the book. Also, the book provides a detailed review of sorption features. Advances in Chemical Engineering

Optimization is now essential in the design, planning and operation of chemical and related processes. Although process optimization for multiple objectives was studied in the 1970s and 1980s, it has attracted active research in the last 15 years, spurred by the new and effective techniques for multi-objective optimization (MOO). To capture this renewed interest, this monograph presents recent research in MOO techniques and applications in chemical engineering. Following a brief introduction and review of MOO applications in chemical engineering

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since 2000, the book presents selected MOO techniques and many chemical engineering applications in detail. In this second edition, several chapters from the first edition have been updated, one chapter is completely revised and three new chapters have been added. One of the new chapters describes three MS Excel programs useful for MOO of application problems. All the chapters will be of interest to researchers in MOO and/or chemical engineering. Several exercises are included at the end of many chapters, for use by both practicing engineers and students.

The proposed book will be divided into three parts. The chapters in Part I provide an overview of certain aspect of process retrofitting. The focus of Part II is on computational techniques for solving process retrofit problems. Finally, Part III addresses retrofit applications from diverse process industries. Some chapters in the book are contributed by practitioners whereas others are from academia. Hence, the book includes both new developments from research and also practical considerations. Many chapters include examples with realistic data. All these feature make the book useful to industrial engineers, researchers and students.

Optimization has been playing a key role in the design, planning and operation of chemical and related processes for nearly half a century. Although process optimization for multiple objectives was

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studied by several researchers back in the 1970s and 1980s, it has attracted active research in the last 10 years, spurred by the new and effective techniques for multi-objective optimization. In order to capture this renewed interest, this monograph presents the recent and ongoing research in multi-optimization techniques and their applications in chemical engineering. Following a brief introduction and general review on the development of multi-objective optimization applications in chemical engineering since 2000, the book gives a description of selected multi-objective techniques and then goes on to discuss chemical engineering applications. These applications are from diverse areas within chemical engineering, and are presented in detail. All chapters will be of interest to researchers in multi-objective optimization and/or chemical engineering; they can be read individually and used in one's learning and research. Several exercises are included at the end of many chapters, for use by both practicing engineers and students. This volume contains 40 papers which describe the recent developments in advanced control of chemical processes and related industries. The topics of adaptive control, model-based control and neural networks are covered by 3 survey papers. New adaptive, statistical, model-based control and artificial intelligence techniques and their applications are detailed in several papers. The

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problem of implementation of control algorithms on a digital computer is also considered.

Part II covers applications in greater detail. The three transport phenomena--heat, mass, and momentum transfer--are treated in depth through simultaneous (or parallel) developments.

Filling a gap in the literature for a practical approach to the topic, this book is unique in including a whole section of case studies presenting a wide range of applications from polymerization reactors and bioreactors, to distillation column and complex fluid catalytic cracking units. A section of general tuning guidelines of MPC is also present. These thus aid readers in facilitating the implementation of MPC in process engineering and automation. At the same time many theoretical, computational and implementation aspects of model-based control are explained, with a look at both linear and nonlinear model predictive control. Each chapter presents details related to the modeling of the process as well as the implementation of different model-based control approaches, and there is also a discussion of both the dynamic behaviour and the economics of industrial processes and plants. The book is unique in the broad coverage of different model based control strategies and in the variety of applications presented. A special merit of the book is in the included library of dynamic models of several industrially relevant processes, which can be used

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by both the industrial and academic community to study and implement advanced control strategies. In this book, optimization of chemical processes is performed using both classical and advanced algorithms.

A facility is only as efficient and profitable as the equipment that is in it: this highly influential book is a powerful resource for chemical, process, or plant engineers who need to select, design or configures plant sucessfully and profitably. It includes updated information on design methods for all standard equipment, with an emphasis on real-world process design and performance. The comprehensive and influential guide to the selection and design of a wide range of chemical process equipment, used by engineers globally • Copious examples of successful applications, with supporting schematics and data to illustrate the functioning and performance of equipment Revised edition, new material includes updated equipment cost data, liquid-solid and solid systems, and the latest information on membrane separation technology Provides equipment rating forms and manufacturers' data, worked examples, valuable shortcut methods, rules of thumb, and equipment rating forms to demonstrate and support the design process Heavily illustrated with many line drawings and schematics to aid understanding, graphs and tables to illustrate performance data The necessity of prediction and fine control in the

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food manufacturing process is becoming more important than ever before, and food researchers and engineers must confront difficulties arising from the specificity of food materials and the sensitivity of human beings to taste. Fortunately, an overview of world research reveals that the mechanisms of the many complex phenomena found in the food manufacturing process have been gradually elucidated by skilful experiments using new analytical tools, methods and theoretical analyses. This book, the proceedings of the 6th International Congress on Engineering and Food (ICEF6), held for the first time in Asia - in Chiba, Japan May 23 -27, 1993 - summarizes the frontiers of world food engineering in 1993. Congress was joined by the 4th International Conference on Fouling and Cleaning. There were 476 active members from 31 countries participating in the Congress. The editors hope that readers will find this book to be a useful review of the current state of food engineering, and will consider future developments in this research field. The editors extend thanks to the members of the organizing committee of ICEF6, and the advisors, Dr. Ryozo Toei, Professor Emeritus of Kyoto University and Dr. Masao Fujimaki, Professor Emeritus of the University of Tokyo. They also acknowledge the international advisory board members who helped the organizing committee in many ways, and the 10 foundations and 66

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companies that financially supported the ICEF6. Finally, the editors are indebted to the reviewers of the manuscripts of these proceedings.

Energy costs impact the profitability of virtually all industrial processes. Stressing how plants use power, and how that power is actually generated, this book provides a clear and simple way to understand the energy usage in various processes, as well as methods for optimizing these processes using practical hands-on simulations and a unique approach that details solved problems utilizing actual plant data. Invaluable information offers a complete energy-saving approach essential for both the chemical and mechanical engineering curricula, as well as for practicing engineers.

The 19th European Symposium on Computer Aided Process Engineering contains papers presented at the 19th European Symposium of Computer Aided Process Engineering (ESCAPE 19) held in Cracow, Poland, June 14-17, 2009. The ESCAPE series serves as a forum for scientists and engineers from academia and industry to discuss progress achieved in the area of CAPE. * CD-ROM that accompanies the book contains all research papers and contributions * International in scope with guest speeches and keynote talks from leaders in science and industry * Presents papers covering the latest research, key top areas and developments in computer aided process engineering (CAPE)

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This book deals with the design and integration of chemical processes, emphasizing the conceptual issues that are fundamental to the creation of the process. Chemical process design requires the selection of a series of processing steps and their integration to form a complete manufacturing system. The text emphasizes both the design and selection of the steps as individual operations and their integration. Also, the process will normally operate as part of an integrated manufacturing site consisting of a number of processes serviced by a common utility system. The design of utility systems has been dealt with in the text so that the interactions between processes and the utility system and interactions between different processes through the utility system can be exploited to maximize the performance of the site as a whole. Chemical processing should form part of a sustainable industrial activity. For chemical processing, this means that processes should use raw materials as efficiently as is economic and practicable, both to prevent the production of waste that can be environmentally harmful and to preserve the reserves of raw materials as much as possible. Processes should use as little energy as economic and practicable, both to prevent the build-up of carbon dioxide in the atmosphere from burning fossil fuels and to preserve reserves of fossil fuels. Water must also be consumed in sustainable quantities that

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do not cause deterioration in the quality of the water source and the long-term quantity of the reserves. Aqueous and atmospheric emissions must not be environmentally harmful, and solid waste to landfill must be avoided. Finally, all aspects of chemical processing must feature good health and safety practice. It is important for the designer to understand the limitations of the methods used in chemical process design. The best way to understand the limitations is to understand the derivations of the equations used and the assumptions on which the equations are based. Where practical, the derivation of the design equations has been included in the text. The book is intended to provide a practical guide to chemical process design and integration for undergraduate and postgraduate students of chemical engineering, practicing process designers and chemical engineers and applied chemists working in process development. Examples have been included throughout the text. Most of these examples do not require specialist software and can be performed on spreadsheet software. Finally, a number of exercises have been added at the end of each chapter to allow the reader to practice the calculation procedures. In the paper we propose a model of tax incentives optimization for investment projects with a help of the mechanism of accelerated depreciation. Unlike the tax holidays which influence on effective income tax

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rate, accelerated - depreciation affects on taxable income. In modern economic practice the state actively use for an attraction of - vestment into the creation of new enterprises such mechanisms as accelerated depreciation and tax holidays. The problem under our consideration is the following. Assume that the state (region) is interested in realization of a certain investment project, for ex- ple, the creation of a new enterprise. In order to attract a potential investor the state decides to use a mechanism of accelerated tax depreciation. The foll- ing question arise. What is a reasonable principle for choosing depreciation rate? From the state's point of view the future investor's behavior will be rat- nal. It means that while looking at economic environment the investor choose such a moment for investment which maximizes his expected net present value (NPV) from the given project. For this case both criteria and "investment rule" depend on proposed (by the state) depreciation policy. For the simplicity we will suppose that the purpose of the state for a given project is a maximi- tion of a discounted tax payments into the budget from the enterprise after its creation. Of course, these payments depend on the moment of investor's entry and, therefore, on the depreciation policy established by the state. Softcomputing techniques play a vital role in the industry. This book presents several important papers presented by some of the well-known

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scientists from all over the globe. The main techniques of soft computing presented include ant-colony optimization, artificial immune systems, artificial neural networks, Bayesian models. The book includes various examples and application domains such as bioinformatics, detection of phishing attacks, and fault detection of motors. This book offers a comprehensive coverage of process simulation and flowsheeting, useful for undergraduate students of Chemical Engineering and Process Engineering as theoretical and practical support in Process Design, Process Simulation, Process Engineering, Plant Design, and Process Control courses. The main concepts related to process simulation and application tools are presented and discussed in the framework of typical problems found in engineering design. The topics presented in the chapters are organized in an inductive way, starting from the more simplistic simulations up to some complex problems. Biotechnology has been labelled as one of the key technologies of the last two decades of the 20th Century, offering boundless solutions to problems ranging from food and agricultural production to pharmaceutical and medical applications, as well as environmental and bioremediation problems. Biological processes, however, are complex and the prevailing mechanisms are either unknown or poorly understood. This means that adequate techniques

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for data acquisition and analysis, leading to appropriate modeling and simulation packages that can be superimposed on the engineering principles, need to be routine tools for future biotechnologists. The present volume presents a masterly summary of the most recent work in the field, covering: instrumentation systems; enzyme technology; environmental biotechnology; food applications; and metabolic engineering.

This book is an update of a successful first edition that has been extremely well received by the experts in the chemical process industries. The authors explain both the theory and the practice of optimization, with the focus on the techniques and software that offer the most potential for success and give reliable results. Applications and case studies in optimization are presented with new examples taken from the areas of microelectronics processing and molecular modeling. Ample references are cited for those who wish to explore the theoretical concepts in more detail.

"The book provides a practical guide to chemical process design and integration for students and practicing process engineers in industry"--

"Optimization for Chemical and Biochemical Engineering - Theory, Algorithms, Modeling and Applications"--

This 3rd edition provides chemical engineers with process control techniques that are used in practice

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while offering detailed mathematical analysis. Numerous examples and simulations are used to illustrate key theoretical concepts. New exercises are integrated throughout several chapters to reinforce concepts.

Technology/Engineering/Mechanical Helps you move from theory to optimizing engineering systems in almost any industry Now in its Fourth Edition, Professor Singiresu Rao's acclaimed text Engineering Optimization enables readers to quickly master and apply all the important optimization methods in use today across a broad range of industries. Covering both the latest and classical optimization methods, the text starts off with the basics and then progressively builds to advanced principles and applications. This comprehensive text covers nonlinear, linear, geometric, dynamic, and stochastic programming techniques as well as more specialized methods such as multiobjective, genetic algorithms, simulated annealing, neural networks, particle swarm optimization, ant colony optimization, and fuzzy optimization. Each method is presented in clear, straightforward language, making even the more sophisticated techniques easy to grasp. Moreover, the author provides: Case examples that show how each method is applied to solve real-world problems across a variety of industries Review questions and problems at the end of each chapter to engage readers in applying their newfound skills

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and knowledge Examples that demonstrate the use of MATLAB® for the solution of different types of practical optimization problems References and bibliography at the end of each chapter for exploring topics in greater depth Answers to Review Questions available on the author's Web site to help readers to test their understanding of the basic concepts With its emphasis on problem-solving and applications, Engineering Optimization is ideal for upper-level undergraduates and graduate students in mechanical, civil, electrical, chemical, and aerospace engineering. In addition, the text helps practicing engineers in almost any industry design improved, more efficient systems at less cost.

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