

Process Intensification Engineering For Efficiency Sustainability And Flexibility Isotopes In Organic Chemistry

Discussing the broad impact of alternative energy transfer technologies on reactions, separations and materials synthesis, for industrialists, academics and postgraduates in alternative-energy based processing.

The first guide to compile current research and frontline developments in the science of process intensification (PI), *Re-Engineering the Chemical Processing Plant* illustrates the design, integration, and application of PI principles and structures for the development and optimization of chemical and industrial plants. This volume updates professionals on emerging PI equipment and methodologies to promote technological advances and operational efficacy in chemical, biochemical, and engineering environments and presents clear examples illustrating the implementation and application of specific process-intensifying equipment and methods in various commercial arenas.

Process Intensification: Engineering for Efficiency, Sustainability and Flexibility is the first book to provide a practical working guide to understanding process intensification (PI) and developing successful PI solutions and applications in chemical process, civil, environmental, energy, pharmaceutical, biological, and biochemical systems. Process intensification is a chemical and process design approach that leads to substantially smaller, cleaner, safer, and more energy efficient process technology. It improves process flexibility, product quality, speed to market and inherent safety, with a reduced environmental footprint. This book represents a valuable resource for engineers working with leading-edge process technologies, and those involved research and development of chemical, process, environmental, pharmaceutical, and bioscience systems. No other reference covers both the technology and application of PI, addressing fundamentals, industry applications, and including a development and implementation guide. Covers hot and high growth topics, including emission prevention, sustainable design, and pinch analysis. World-class authors: Colin Ramshaw pioneered PI at ICI and is widely credited as the father of the technology.

Sustainable development is an area that has world-wide appeal, from developed industrialized countries to the developing world. Development of innovative technologies to achieve sustainability is being addressed by many European countries, the USA and also China and India. The need for chemical processes to be safe, compact, flexible, energy efficient, and environmentally benign and conducive to the rapid commercialization of new products poses new challenges for chemical engineers. This book examines the newest technologies for sustainable development in chemical engineering, through careful analysis of the technical aspects, and discussion of the possible fields

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of industrial development. The book is broad in its coverage, and is divided into four sections: Energy Production, covering renewable energies, innovative solar technologies, cogeneration plants, and smart grids Process Intensification, describing why it is important in the chemical and petrochemical industry, the engineering approach, and nanoparticles as a smart technology for bioremediation Bio-based Platform Chemicals, including the production of bioethanol and biodiesel, bioplastics production and biodegradability, and biosurfactants Soil and Water Remediation, covering water management and re-use, and soil remediation technologies Throughout the book there are case studies and examples of industrial processes in practice.

How far will an ounce of prevention really go? While the answer to that question may never be truly known, *Process Plants: A Handbook for Inherently Safer Design, Second Edition* takes us several steps closer. The book demonstrates not just the importance of prevention, but the importance of designing with prevention in mind. It emphasizes the role

In recent years the need for sustainable process design and alternative reaction routes to reduce industry's impact on the environment has gained vital importance. The book begins with a general overview of new trends in designing industrial chemical processes which are environmentally friendly and economically feasible. Specific examples written by experts from industry cover the possibilities of running industrial chemical processes in a sustainable manner and provide an up-to-date insight into the main concerns, e.g., the use of renewable raw materials, the use of alternative energy sources in chemical processes, the design of intrinsically safe processes, microreactor and integrated reaction/ separation technologies, process intensification, waste reduction, new catalytic routes and/or solvent and process optimization.

This book is a state of the art treatise on what has been done so far on measuring sustainability for decision making. Contributions will appeal to engineers and scientists engaged in technology development, assessment, and verification. Researchers working on engineering sustainability are likely to get ideas for further research in quantifying sustainability for industrial systems. Concepts described can be applied across all scales, from process technology to global sustainability; and challenges and limitations are also addressed. Readers will discover important insights about simulation-based approaches to process design and quantitative measurement techniques of sustainability for business and technology systems. Most of the examples and case studies are from chemical enterprises but the methodologies presented could be applicable to any system for which quantitative data for indicators are available, and the choice of the set of indicators of sustainability are comprehensive.

In its second edition, *Sustainable Process Integration and Intensification* continues the presentation of fundamentals of key areas of both fields. Thoroughly updated and extended to include the latest developments, the reader also finds illustrated working sessions for deeper understanding of the taught

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materials. The book is addressed to graduate students as well as professionals to help the effectively application in plant design and operation.

Combining the knowledge involved in process engineering and process modeling, this is the first book to cover all modeling methods applicable to process intensification. Both the editors and authors are renowned experts from industry and academia in the various fields of process modeling and integrated chemical processes. Following an introduction to the topic, the book goes on to look at equipment and operational methods, monolithic catalysis, HEX, micro- and reverse flow reactors, catalytic and reactive distillation, the simulated-moving bed and vibration bubble column as well as ultrasound and ultrasonic reactors. A final chapter is devoted to processes under supercritical conditions. In its treatment of hot topics of multidisciplinary interest, this book is of great value to researchers and engineers alike.

The proposed book will be divided into three parts. The chapters in Part I provide an overview of certain aspect of process retrofitting. The focus of Part II is on computational techniques for solving process retrofit problems. Finally, Part III addresses retrofit applications from diverse process industries. Some chapters in the book are contributed by practitioners whereas others are from academia. Hence, the book includes both new developments from research and also practical considerations. Many chapters include examples with realistic data. All these feature make the book useful to industrial engineers, researchers and students.

Special Distillation Processes, Second Edition focuses on the latest developments in the field, such as separation methods that may prove useful for solving problems encountered during research. Topics include extraction, membrane and adsorption distillation involving the separation principle, process design and experimental techniques. The relationship between processes and techniques are also presented. Comprehensive and easy-to-read, this book provides key information needed to understand processes. It will be a valuable reference source for chemical engineers and students wishing to branch out in chemical engineering. Provides the only comprehensive book available on special distillation processes Contains a thorough introduction to recent developments in the field Presents a valuable reference for students, academics and engineers in chemical engineering

Process intensification aims for increasing efficiency and sustainability of (bio-)chemical production processes. This book presents strategies for improving fluid separation such as reactive distillation, reactive absorption and membrane assisted separations. The authors discuss computer simulation, model development, methodological approaches for synthesis and the design and scale-up of final industrial processes.

Chemistry and chemical engineering have changed significantly in the last decade. They have broadened their scope into biology, nanotechnology, materials science, computation, and advanced methods of process systems

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engineering and control"so much that the programs in most chemistry and chemical engineering departments now barely resemble the classical notion of chemistry. Beyond the Molecular Frontier brings together research, discovery, and invention across the entire spectrum of the chemical sciences"from fundamental, molecular-level chemistry to large-scale chemical processing technology. This reflects the way the field has evolved, the synergy at universities between research and education in chemistry and chemical engineering, and the way chemists and chemical engineers work together in industry. The astonishing developments in science and engineering during the 20th century have made it possible to dream of new goals that might previously have been considered unthinkable. This book identifies the key opportunities and challenges for the chemical sciences, from basic research to societal needs and from terrorism defense to environmental protection, and it looks at the ways in which chemists and chemical engineers can work together to contribute to an improved future. This comprehensive work shows how to design and develop innovative, optimal and sustainable chemical processes by applying the principles of process systems engineering, leading to integrated sustainable processes with 'green' attributes. Generic systematic methods are employed, supported by intensive use of computer simulation as a powerful tool for mastering the complexity of physical models. New to the second edition are chapters on product design and batch processes with applications in specialty chemicals, process intensification methods for designing compact equipment with high energetic efficiency, plantwide control for managing the key factors affecting the plant dynamics and operation, health, safety and environment issues, as well as sustainability analysis for achieving high environmental performance. All chapters are completely rewritten or have been revised. This new edition is suitable as teaching material for Chemical Process and Product Design courses for graduate MSc students, being compatible with academic requirements world-wide. The inclusion of the newest design methods will be of great value to professional chemical engineers. Systematic approach to developing innovative and sustainable chemical processes Presents generic principles of process simulation for analysis, creation and assessment Emphasis on sustainable development for the future of process industries

This book introduces the concept of novel process windows, focusing on cost improvements, safety, energy and eco-efficiency throughout each step of the process. The first part presents the new reactor and process-related technologies, introducing the potential and benefit analysis. The core of the book details scenarios for unusual parameter sets and the new holistic and systemic approach to processing, while the final part analyses the implications for green and cost-efficient processing. With its practical approach, this is invaluable reading for those working in the pharmaceutical, fine chemicals, fuels and oils industries.

This book presents a collection of the most current research into systemic

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creativity and TRIZ, engendering discussion and the exchange of new discoveries in the field. With chapters on idea generation, decision making, creativity support tools, artificial intelligence and literature based discovery, it will include a number of instruments of inventive design automation. Consisting of 15-20 chapters written by leading experts in the theory for inventive problem solving (TRIZ) and adjacent fields focused upon heuristics, the contributions will add to the method of inventive design, dialogue with other tools and methods, and teaching creativity in management education through real-life case studies. This three-volume handbook provides an overview of the key aspects of micro process engineering. Volume 1 covers the fundamentals, operations and catalysts, volume 2 examines devices, reactions and applications, with volume 3 rounding off the trilogy with system, process and plant engineering. Fluid dynamics, mixing, heat/mass transfer, purification and separation microstructured devices and microstructured reactors are explained in the first volume. Volume 2 segments microreactor design, fabrication and assembly, bulk and fine chemistry, polymerisation, fuel processing and functional materials into understandable parts. The final volume of the handbook addresses microreactor systems design and scale-up, sensing, analysis and control, chemical process engineering, economic and eco-efficiency analyses as well as microreactor plant case studies in one book. Together, this 3-volume handbook explains the science behind micro process engineering to the scale-up and their real life industrial applications.

Intensified processes have found widespread application in the chemical and petrochemical industries. The use of intensified systems allows for a reduction of operating costs and supports the “greening” of chemical processes. However, the design of intensified equipment requires special methodologies. This book describes the fundamentals and applications of these design methods, making it a valuable resource for use in both industry and academia.

Modern membrane science and technology aids engineers in developing and designing more efficient and environmentally-friendly processes. The optimal material and membrane selection as well as applications in the many involved industries are provided. This work is the ideal introduction for engineers working in membrane science and applications (wastewater, desalination, adsorption, and catalysis), process engineers in separation science, biologists and biochemists, environmental scientists, and most of all students. Its multidisciplinary approach also stimulates thinking of hybrid technologies for current and future life-saving applications (artificial organs, drug delivery).

Explore and review novel techniques for intensifying transport and reaction in liquid-liquid and related systems with this essential toolkit. Topics include discussion of the principles of process intensification, the nexus between process intensification and sustainable engineering, and the fundamentals of liquid-liquid contacting, from an expert with over forty-five years' experience in the field. Providing promising directions for investment and for new research in process

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intensification, in addition to a unique review of the fundamentals of the topic, this book is the perfect guide for senior undergraduate students, graduate students, developers, and research staff in chemical engineering and biochemical engineering.

This factsheet describes a research project whose goal is to develop the knowledge and tools required to develop and scale a novel multiphase pulse-flow, catalytic reactor for acid catalyzed C4 paraffin/olefin alkylation, to industrial dimensions.

Process Intensification is a comprehensive textbook and treats the theory of process intensification design, and all innovation steps from idea generation to commercial implementation, and all focused on contributing to the UN Sustainable Development Goals. This book covers the 'hard' elements of design, modelling, and experimental validations and the 'soft' elements, values of engineers, interests of stakeholders and beliefs of society.

Chemical processes provide a diverse array of valuable products and materials used in applications ranging from health care to transportation and food processing. Yet these same chemical processes that provide products and materials essential to modern economies, also generate substantial quantities of wastes and emissions. Green Chemistry is the utilization of a set of principles that reduces or eliminate the use or generation of hazardous substances in design. Due to extravagant costs needed to managing these wastes, tens of billions of dollars a year, there is a need to propose a way to create less waste. Emission and treatment standards continue to become more stringent, which causes these costs to continue to escalate. Green Chemistry and Engineering describes both the science (theory) and engineering (application) principles of Green Chemistry that lead to the generation of less waste. It explores the use of milder manufacturing conditions resulting from the use of smarter organic synthetic techniques and the maintenance of atom efficiency that can temper the effects of chemical processes. By implementing these techniques means less waste, which will save industry millions of dollars over time. Chemical processes that provide products and materials essential to modern economies generate substantial quantities of wastes and emissions, this new book describes both the science (theory) and engineering (application) principles of Green Chemistry that lead to the generation of less waste This book contains expert advise from scientists around the world, encompassing developments in the field since 2000 Aids manufacturers, scientists, managers, and engineers on how to implement ongoing changes in a vast developing field that is important to the environment and our lives

Combining the knowledge involved in process engineering and process modeling, this title covers modeling methods applicable to process intensification. This book is among the first to address the novel process intensification technologies for biodiesel production, in particular the integrated reactive separations. It provides a comprehensive overview illustrated with many

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industrially relevant examples of novel reactive separation processes used in the production of biodiesel (e.g. fatty acid alkyl esters): reactive distillation, reactive absorption, reactive extraction, membrane reactors, and centrifugal contact separators. Readers will also learn about the working principles, design and control of integrated processes, while also getting a relevant and modern overview of the process intensification opportunities for biodiesel synthesis. Biodiesel is a biodegradable and renewable fuel that currently enjoys much attention. In spite of the recent advances, the existing biodiesel processes still suffer from problems associated with the use of homogeneous catalysts (e.g. salt waste streams) and the key limitations imposed by the chemical reaction equilibrium, thus leading to severe economic and environmental penalties. The integration of reaction and separation into one operating unit overcomes equilibrium limitations and provides key benefits such as low capital investment and operating costs. Many of these processes can be further enhanced by heat-integration and powered by heterogeneous catalysts, to eliminate all conventional catalyst related operations, using the raw materials efficiently and the reaction volume, while offering high conversion and selectivity, and significant energy savings. The targeted audience of this book includes both academia (students and researchers) and industry (project leaders, technology managers, researchers, biodiesel producers, and equipment suppliers).

Process synthesis and process intensification are becoming state-of-the-art scientific fields that provide the methods and tools to improve process technologies in terms of high energy efficiency, low capital investment, low emissions, improved safety, and less hazardous byproducts to achieve sustainable products and processes. The book covers manufacturing processes from both fossil- and biomass-based feedstocks for graduate students.

The European Symposium on Computer Aided Process Engineering (ESCAPE) series presents the latest innovations and achievements of leading professionals from the industrial and academic communities. The ESCAPE series serves as a forum for engineers, scientists, researchers, managers and students to present and discuss progress being made in the area of Computer Aided Process Engineering (CAPE). European industries large and small are bringing innovations into our lives, whether in the form of new technologies to address environmental problems, new products to make our homes more comfortable and energy efficient or new therapies to improve the health and well-being of European citizens. Moreover, the European Industry needs to undertake research and technological initiatives in response to humanity's "Grand Challenges", described in the declaration of Lund, namely, Global Warming, Tightening Supplies of Energy, Water and Food, Ageing Societies, Public Health, Pandemics and Security. Thus, the Technical Theme of ESCAPE 21 will be "Process Systems Approaches for Addressing Grand Challenges in Energy, Environment, Health, Bioprocessing & Nanotechnologies".

This book addresses the application of process intensification to sustainable

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energy production, combining two very topical subject areas. Due to the increasing process of petroleum, sustainable energy production technologies must be developed, for example bioenergy, blue energy, chemical looping combustion, concepts for CO₂ capture etc. Process intensification offers significant competitive advantages, because it provides more efficient processes, leading to outstanding cost reduction, increased productivity and more environment-friendly processes.

Presents comprehensive coverage of process intensification and integration for sustainable design, along with fundamental techniques and experiences from the industry Drawing from fundamental techniques and recent industrial experiences, this book discusses the many developments in process intensification and integration and focuses on increasing sustainability via several overarching topics such as Sustainable Manufacturing, Energy Saving Technologies, and Resource Conservation and Pollution Prevention Techniques. Process Intensification and Integration for Sustainable Design starts discussions on: shale gas as an option for the production of chemicals and challenges for process intensification; the design and techno-economic analysis of separation units to handle feedstock variability in shale gas treatment; RO-PRO desalination; and techno-economic and environmental assessment of ultrathin polysulfone membranes for oxygen-enriched combustion. Next, it looks at process intensification of membrane-based systems for water, energy, and environment applications; the design of internally heat-integrated distillation column (HIDiC); and graphical analysis and integration of heat exchanger networks with heat pumps. Decomposition and implementation of large-scale interplant heat integration is covered, as is the synthesis of combined heat and mass exchange networks (CHAMENs) with renewables. The book also covers optimization strategies for integrating and intensifying housing complexes; a sustainable biomass conversion process assessment; and more.

Covers the many advances and changes in process intensification and integration Provides side-by-side discussions of fundamental techniques and recent industrial experiences to guide practitioners in their own processes Presents comprehensive coverage of topics relevant, among others, to the process industry, biorefineries, and plant energy management Offers insightful analysis and integration of reactor and heat exchanger network Looks at optimization of integrated water and multi-regenerator membrane systems involving multi-contaminants Process Intensification and Integration for Sustainable Design is an ideal book for process engineers, chemical engineers, engineering scientists, engineering consultants, and chemists.

Computer aided process engineering (CAPE) plays a key design and operations role in the process industries. This conference features presentations by CAPE specialists and addresses strategic planning, supply chain issues and the increasingly important area of sustainability audits. Experts collectively highlight the need for CAPE practitioners to embrace the three components of sustainable development: environmental, social and economic progress and the role of

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systematic and sophisticated CAPE tools in delivering these goals.

The successful implementation of greener chemical processes relies not only on the development of more efficient catalysts for synthetic chemistry but also, and as importantly, on the development of reactor and separation technologies which can deliver enhanced processing performance in a safe, cost-effective and energy efficient manner. Process intensification has emerged as a promising field which can effectively tackle the challenges of significant process enhancement, whilst also offering the potential to diminish the environmental impact presented by the chemical industry. Following an introduction to process intensification and the principles of green chemistry, this book presents a number of intensified technologies which have been researched and developed, including case studies to illustrate their application to green chemical processes. Topics covered include:

- Intensified reactor technologies: spinning disc reactors, microreactors, monolith reactors, oscillatory flow reactors, cavitation reactors
- Combined reactor/separator systems: membrane reactors, reactive distillation, reactive extraction, reactive absorption
- Membrane separations for green chemistry
- Industry relevance of process intensification, including economics and environmental impact, opportunities for energy saving, and practical considerations for industrial implementation.

Process Intensification for Green Chemistry is a valuable resource for practising engineers and chemists alike who are interested in applying intensified reactor and/or separator systems in a range of industries to achieve green chemistry principles.

Advanced Biomass Gasification: New Concepts for Efficiency Increase and Product Flexibility provides a thorough overview on new concepts in biomass gasification and consolidated information on advances for process integration and combination, which could otherwise only be gained by reading a high number of journal publications. Heidenreich, Müller and Foscolo, highly respected experts in this field, start their exploration with the compact UNIQUE reactor, gasification and pyrolysis, gasification and combustion, and catalysts and membranes. The authors then examine biomass pre-treatment processes, taking into account the energy balance of the overall conversion process, and look into oxygen-steam gasification and solutions for air separation, including new options for integration of O₂-membranes into the gasifier. Several polygeneration strategies are covered, including combined heat and power (CHP) production with synthetic natural gas (SNG), biofuels and hydrogen, and new cutting-edge concepts, such as plasma gasification, supercritical water gasification, and catalytic gasification, which allows for insights on the future technological outlook of the area. This book is then a valuable resource for industry and academia-based researchers, as well as graduate students in the energy and chemical sectors with interest in biomass gasification, especially in areas of power engineering, bioenergy, chemical engineering, and catalysis. Explores state-of-the-art technologies that allow for greater efficiency and flexibility in gasification, including process integration, combination, and polygeneration strategies

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Consolidates information that was, up until now, scattered among several sources, including journal articles Provides a valuable resource for industry and academia-based researchers, as well as graduate students in the energy and chemical sectors with interest in biomass gasification, especially in areas of power engineering, bioenergy, chemical engineering, and catalysis

Process Intensification Engineering for Efficiency, Sustainability and Flexibility Butterworth-Heinemann

This advanced textbook covering the fundamentals and industry applications of process intensification (PI) discusses both the theoretical and conceptual basis of the discipline. Since interdisciplinarity is a key feature of PI, the material contained in the book reaches far beyond the classical area of chemical engineering. Developments in other relevant disciplines, such as chemistry, catalysis, energy technology, applied physics, electronics and materials science, are extensively described and discussed, while maintaining a chemical engineering perspective. Divided into three major parts, the first introduces the PI principles in detail and illustrates them using practical examples. The second part is entirely devoted to fundamental approaches of PI in four domains: spatial, thermodynamic, functional and temporal. The third and final part explores the methodology for applying fundamental PI approaches in practice. As well as detailing technologies, the book focuses on safety, energy and environmental issues, giving guidance on how to incorporate PI in plant design and operation -- safely, efficiently and effectively.

Is the heat and mass transfer intensification defined as a new paradigm of process engineering, or is it just a common and old idea, renamed and given the current taste? Where might intensification occur? How to achieve intensification? How the shape optimization of thermal and fluidic devices leads to intensified heat and mass transfers? To answer these questions, Heat & Mass Transfer Intensification and Shape Optimization: A Multi-scale Approach clarifies the definition of the intensification by highlighting the potential role of the multi-scale structures, the specific interfacial area, the distribution of driving force, the modes of energy supply and the temporal aspects of processes. A reflection on the methods of process intensification or heat and mass transfer enhancement in multi-scale structures is provided, including porous media, heat exchangers, fluid distributors, mixers and reactors. A multi-scale approach to achieve intensification and shape optimization is developed and clearly explained. Providing readers with a tool box of reflections, techniques, methods, supported by literature reviews, Heat & Mass Transfer Intensification and Shape Optimization: A Multi-scale Approach will be a key guide for students, a teaching aid for lecturers and a source of inspiration for future research subjects.

This book will provide researchers and graduate students with an overview of the recent developments and applications of process intensification in chemical engineering. It will also allow the readers to apply the available intensification techniques to their processes and specific problems. The content of this book can be readily adopted as part of special courses on process control, design, optimization and modelling aimed at senior undergraduate and graduate students. This book will be a useful resource for researchers in process system engineering as well as for practitioners interested in applying process intensification approaches to real-life problems in chemical engineering and related areas.

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The chemical process industry faces a tremendous challenge of supplying a growing and ever more demanding global population with the products we need. The average efficiency at which resources are converted into the final products is however still dramatically low. The most obvious solution is to carry out chemical conversions at much higher yields and selectivity and this is where active and selective catalysts and efficient chemical reactors play a crucial role. Written by an international team of highly experienced editors and authors from academia and industry, this ready reference focuses on how to enhance the efficiency of catalysts and reactors. It treats key topics such as molecular modeling, zeolites, MOFs, catalysis at room temperature, biocatalysis, catalysis for sustainability, structured reactors including membrane and microchannel reactors, switching from batch to continuous reactors, application of alternative energies and process intensification. By including recent achievements and trends, the book provides an up-to-date insight into the most important developments in the field of industrial catalysis and chemical reactor engineering. In addition, several ways of improving efficiency, selectivity, activity and improved methods for scale-up, modeling and design are presented in a compact manner.

Separation and purification processes play a critical role in biorefineries and their optimal selection, design and operation to maximise product yields and improve overall process efficiency. Separations and purifications are necessary for upstream processes as well as in maximising and improving product recovery in downstream processes. These processes account for a significant fraction of the total capital and operating costs and also are highly energy intensive. Consequently, a better understanding of separation and purification processes, current and possible alternative and novel advanced methods is essential for achieving the overall techno-economic feasibility and commercial success of sustainable biorefineries. This book presents a comprehensive overview focused specifically on the present state, future challenges and opportunities for separation and purification methods and technologies in biorefineries. Topics covered include: Equilibrium Separations: Distillation, liquid-liquid extraction and supercritical fluid extraction. Affinity-Based Separations: Adsorption, ion exchange, and simulated moving bed technologies. Membrane Based Separations: Microfiltration, ultrafiltration and diafiltration, nanofiltration, membrane pervaporation, and membrane distillation. Solid-liquid Separations: Conventional filtration and solid-liquid extraction. Hybrid/Integrated Reaction-Separation Systems: Membrane bioreactors, extractive fermentation, reactive distillation and reactive absorption. For each of these processes, the fundamental principles and design aspects are presented, followed by a detailed discussion and specific examples of applications in biorefineries. Each chapter also considers the market needs, industrial challenges, future opportunities, and economic importance of the separation and purification methods. The book concludes with a series of detailed case studies including cellulosic bioethanol production, extraction of algae oil from microalgae, and production of biopolymers. Separation and Purification Technologies in Biorefineries is an essential resource for scientists and engineers, as well as researchers and academics working in the broader conventional and emerging bio-based products industry, including biomaterials, biochemicals, biofuels and bioenergy.

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