

system * how to design and install microwave links * troubleshoot telemetry communications problems * tips, tricks and traps with radio links · A guide to the design, installation and utilization of radio applications in instrumentation and control, and electrical power engineering · Explains the principles of telemetry and radio communications, describes their application and equips you with the skills to analyse, specify and debug telemetry and radio communications systems · Addresses topical areas such as designing and installing wireless communications links, the application of satellite technologies in telemetry, microwave links, etc.

Do you have trips and safety interlocks in your plant? Are they good enough or are they perhaps over-designed and much more expensive than necessary? Are you or your company aware of how Hazard Studies should define risk reduction requirements? Are you actually using Hazard Studies at all? The answer is the integrated approach to safety management. New international standards combined with well-proven hazard study methods can improve safety management in your company. Practical Hazops, Trips and Alarms for Engineers and Technicians describes the role of hazard studies in risk management, and then proceeds with basic training in Hazop techniques. A number of practical exercises support the reference information and allow you to test your understanding of the material in the book. This book aims to bridge the discipline gap between hazard studies and the provision of safety-related alarm and trip systems. It provides training in hazard and operability methods (Hazops) and in the principles of safety instrumented systems as defined by international standard IEC 61508. Design an integrated safety management system to increase efficiency and reduce costs Learn how to carry out hazard and operability studies (Hazops) and find out how to convert Hazop outputs into safety requirements specifications Implement safety instrumented systems to the new IEC standards (IEC61508)

Variable frequency drive - VFD - frequency drives - reductiemotor.

This book will help the technician, engineer and user understand the microcontroller-based systems along with the most common problems and their solutions. This book covers design, specification, programming, installation, configuration and of course troubleshooting. · An engineer's guide to the design, applications and troubleshooting of microcontroller-based systems · The introductory chapters on embedded microcontroller architecture and programming are written at the right level with an applications focus for practicing engineers · A highly topical book with a wide readership involved with product design and industrial processes including control systems

The aim of this book is to introduce the general area of Digital Signal Processing from a practical point of view with a working minimum of mathematics. The emphasis is placed on the practical applications of DSP: implementation issues, tricks and pitfalls. Intuitive explanations and appropriate examples are used to develop a fundamental understanding of DSP theory, laying a firm foundation for the reader to pursue the matter further. The reader will develop a clear understanding of DSP technology in a variety of fields from process control to communications. * Covers the use of DSP in different engineering sectors, from communications to process control * Ideal for a wide audience wanting to take advantage of the strong movement towards digital signal processing techniques in the engineering world * Includes numerous practical exercises and diagrams covering many of the fundamental aspects of digital signal processing

A SCADA system gathers information, such as where a leak on a pipeline has occurred, transfers the information back to a central site, alerting the home station that the leak has occurred, carrying out necessary analysis and control, such as determining if the leak is critical, and displaying the information in a logical and organized fashion. SCADA systems can be relatively simple, such as one that monitors environmental conditions of a small office building, or incredibly complex, such as a system that monitors all the activity in a nuclear power plant or the activity of a municipal water system. An engineer's introduction to Supervisory Control and Data Acquisition (SCADA) systems and their application in monitoring and controlling equipment and industrial plant Essential reading for data acquisition and control professionals in plant engineering, manufacturing, telecommunications, water and waste control, energy, oil and gas refining and transportation Provides the knowledge to analyse, specify and debug SCADA systems, covering the fundamentals of hardware, software and the communications systems that connect SCADA operator stations

The "Metal Forming Handbook" presents the fundamentals of metal forming processes and press design. As a textbook and reference work in one, it provides an in-depth study of the major metal forming technologies: sheet metal forming, cutting, hydroforming and solid forming. Written by qualified, practically oriented experts for practical implementation, supplemented by sample calculations and illustrated all through by clearly presented color figures and diagrams, this book supplies fundamental information and solutions on the latest metal forming technology.

Machinery Vibration Analysis and Predictive Maintenance provides a detailed examination of the detection, location and diagnosis of faults in rotating and reciprocating machinery using vibration analysis. The basics and underlying physics of vibration signals are first examined. The acquisition and processing of signals is then reviewed followed by a discussion of machinery fault diagnosis using vibration analysis. Hereafter the important issue of rectifying faults that have been identified using vibration analysis is covered. The book also covers the other techniques of predictive maintenance such as oil and particle analysis, ultrasound and infrared thermography. The latest approaches and equipment used together with the latest techniques in vibration analysis emerging from current research are also highlighted.

Understand the basics of vibration measurement Apply vibration analysis for different machinery faults Diagnose machinery-related problems with vibration analysis techniques

Practical Machinery Safety aims to provide you with the knowledge to tackle machinery safety control problems at a practical level whilst achieving compliance with national and international standards. The book highlights the major international standards that are used to support compliance with EU regulations and uses these standards as a basis for the design procedures. It looks at the risk assessment processes used to identify hazards and to quantify the risks inherent in a machine. It introduces the concepts of safety categories as defined by standard EN954-1 (Safety of Machinery) and illustrates the principles of failsafe design, fault tolerance and self-testing. It also provides an introduction to machinery protection devices such as guards, enclosures with interlocks and guard-monitoring relays, locking systems, safety mats, photo-electric and electro-sensitive principles and the application of light curtains, a study of Safety Control System techniques, and introduces the principles of safety-certified PLCs. Plan and implement safety systems that deliver a safe working environment and compliance with national and international standards Apply simple risk assessments and hazard design methods to your own projects Identify hazards that occur with machinery and know how to deal with them

A professional engineer's guide to communications technology applications in electricity transmission and distribution.

This book will allow you to gain practical skills and know-how in grounding, bonding, lightning & surge protection. Few topics generate as much controversy and argument as that of grounding and the associated topics of surge protection, shielding and lightning protection of electrical and electronic systems. Poor grounding practice can be the cause of continual and intermittent difficult-to-diagnose

problems in a facility. This book looks at these issues from a fresh yet practical perspective and enables you to reduce expensive downtime on your plant and equipment to a minimum by correct application of these principles. Learning outcomes: * Apply the various methods of grounding electrical systems * Detail the applicable national Standards * Describe the purposes of grounding and bonding * List the types of systems that cannot be grounded * Describe what systems can be operated ungrounded * Correctly shield sensitive communications cables from noise and interference * Apply practical knowledge of surge and transient protection * Troubleshoot and fix grounding and surge problems * Design, install and test an effective grounding system for electronic equipment * Understand lightning and how to minimize its impact on your facility * Protect sensitive equipment from lightning · An engineer's guide to earthing, shielding, lightning and surge protection designed to deliver reliable equipment and communications systems that comply with international and national codes · Discover how to reduce plant downtime and intermittent faults by implementing best-practice grounding/earthing techniques · Learn the principles of cable shielding in communication networks

A comprehensive and practical guide to security organization and planning in industrial plants Features Basic definitions related to plant security Features Countermeasures and response methods Features Facilities and equipment, and security organization Topics covered are applicable to multiple types of industrial plants Illustrates practical techniques for assessing and evaluating financial and corporate risks Readers will use this knowledge to develop the required techniques for design, installation and maintenance of their own fiber optic systems. * Ideal for those with some background in communications but without previous knowledge of fiber optics * Provides a comprehensive treatment of the fundamentals of fiber optic systems and their individual components * Places emphasis on practical techniques of component installation and system design

* Covers all aspects of the data acquisition system from design and specification to programming, installation and configuration * Gives both the novice and experienced user a solid understanding of interfacing the PC and standalone instruments to real-world signals from the laboratory to the industrial plant * Provides a thorough grasp of PC data acquisition systems and the ability to design, specify, install and configure and program data acquisition systems quickly and effectively This book focuses on data acquisition and control using the PC and standalone instruments. The PC has made a dramatic impact in the ease with which the technician, scientist and engineer today can set up their own test and measurement system at a remarkably low cost. And this book aims to show you how easy it is with plenty of carefully researched information. The popular IEEE 488 interface is also covered. All aspects of the data acquisition system are included from design and specification to programming, installation and configuration. This book gives both the novice and experienced user a solid grasp of the principles and practical implementation of interfacing the PC and standalone instruments to real-world signals from the laboratory to the industrial plant. Once you have read the book, you will have a thorough grasp of PC data acquisition systems and will be able to design, specify, install and configure and program data acquisition systems quickly and effectively. * Covers all aspects of the data acquisition system from design and specification to programming, installation and configuration * Gives both the novice and experienced user a solid understanding of interfacing the PC and standalone instruments to real-world signals from the laboratory to the industrial plant * Provides a thorough grasp of PC data acquisition systems and the ability to design, specify, install and configure and program data acquisition systems quickly and effectively

* Ideal for those with some background in communications but without previous knowledge of fiber optics * Provides a comprehensive treatment of the fundamentals of fiber optic systems and their individual components * Places emphasis on practical techniques of component installation and system design Fiber Optics is a technology that uses glass (or plastic) threads (fibers) to transmit data. A fiber optic cable consists of a bundle of glass threads, each of which is capable of transmitting messages modulated onto light waves. Fiber optics have several advantages over traditional metal communications lines. While there are plenty of theoretical texts on fiber optics, high-level engineering texts and installation guides, there are few comprehensive applied texts for practicing engineers. This book covers design issues, installation and troubleshooting in the right depth for engineers working in industry. Readers will use this knowledge to develop the required techniques for design, installation and maintenance of their own fiber optic systems.

This book provides profound insights into industrial control system resilience, exploring fundamental and advanced topics and including practical examples and scenarios to support the theoretical approaches. It examines issues related to the safe operation of control systems, risk analysis and assessment, use of attack graphs to evaluate the resiliency of control systems, preventive maintenance, and malware detection and analysis. The book also discusses sensor networks and Internet of Things devices. Moreover, it covers timely responses to malicious attacks and hazardous situations, helping readers select the best approaches to handle such unwanted situations. The book is essential reading for engineers, researchers, and specialists addressing security and safety issues related to the implementation of modern industrial control systems. It is also a valuable resource for students interested in this area.

Historically batch control systems were designed individually to match a specific arrangement of plant equipment. They lacked the ability to convert to new products without having to modify the control systems, and did not lend themselves to integration with manufacturing management systems. Practical Batch Management Systems explains how to utilize the building blocks and arrange the structures of modern batch management systems to produce flexible schemes suitable for automated batch management, with the capability to be reconfigured to use the same plant equipment in different combinations. It introduces current best practice in the automation of batch processes, including the drive for integration with MES (Manufacturing Execution System) and ERP (Enterprise Resource Planning) products from major IT vendors. References and examples are drawn from DCS / PLC batch control products currently on the market. - Implement modern batch management systems that are flexible and easily reconfigured - Integrate batch management with other manufacturing systems including MES and ERP - Increase productivity through industry best practice

New technologies are revolutionising the way manufacturing and supply chain management are implemented. These changes are delivering manufacturing firms the competitive advantage of a highly flexible and responsive supply chain and manufacturing system to ensure that they meet the high expectations of their customers, who, in today's economy, demand absolutely the best service, price, delivery time and product quality. To make e-manufacturing and supply chain technologies effective, integration is needed between various, often disparate systems. To understand why this is such an issue, one needs to understand what the different systems or system components do, their objectives, their specific focus areas and how they interact with other systems. It is also required to understand how these systems evolved to their current state, as the concepts used during the early development of systems and technology tend to remain in place throughout the life-cycle of the systems/technology. This book explores various standards, concepts and techniques used over the years to model systems and hierarchies in order to understand where they fit into the organization and supply chain. It looks at the specific system components and the ways in which they can be designed and graphically depicted for easy understanding by both information technology (IT) and non-IT personnel. Without a good implementation philosophy, very few systems add any real benefit to an organization, and for this

reason the ways in which systems are implemented and installation projects managed are also explored and recommendations are made as to possible methods that have proven successful in the past. The human factor and how that impacts on system success are also addressed, as is the motivation for system investment and subsequent benefit measurement processes. Finally, the vendor/user supply/demand within the e-manufacturing domain is explored and a method is put forward that enables the reduction of vendor bias during the vendor selection process. The objective of this book is to provide the reader with a good understanding regarding the four critical factors (business/physical processes, systems supporting the processes, company personnel and company/personal performance measures) that influence the success of any e-manufacturing implementation, and the synchronization required between these factors. · Discover how to implement the flexible and responsive supply chain and manufacturing execution systems required for competitive and customer-focused manufacturing · Build a working knowledge of the latest plant automation, manufacturing execution systems (MES) and supply chain management (SCM) design techniques · Gain a fuller understanding of the four critical factors (business and physical processes, systems supporting the processes, company personnel, performance measurement) that influence the success of any e-manufacturing implementation, and how to evaluate and optimize all four factors

This book provides the reader with an understanding of the hazards involved in using electrical equipment in Potentially Explosive Atmospheres. It is based on the newly adopted international IEC79 Series of Standards that are now harmonizing and replacing older national Standards. Explosion-proof installations can be expensive to design, install and operate. The strategies and techniques described in this book can significantly reduce costs whilst maintaining plant safety. The book explains the associated terminology and its correct use - from Area Classification through to the selection of explosion-protected electrical apparatus, describing how protection is achieved and maintained in line with these international requirements. The IEC standards require that engineering staff and their management are trained effectively and safely in Hazardous Areas, and this book is designed to help fulfill that need. A basic understanding of instrumentation and electrical theory would be of benefit to the reader, but no previous knowledge of hazardous area installation is required. * An engineer's guide to the hazards and best practice for using electrical equipment in Potentially Explosive Atmospheres. * Fully in line with the newly adopted international standards, the IEC79 series. * Clear explanations of terminology and background information make this the most accessible book on this subject.

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SCADA systems are at the heart of the modern industrial enterprise. In a market that is crowded with high-level monographs and reference guides, more practical information for professional engineers is required. This book gives them the knowledge to design their next SCADA system more effectively.

The objective of this book is to outline the best practice in designing, installing, commissioning and troubleshooting industrial data communications systems. In any given plant, factory or installation there are a myriad of different industrial communications standards used and the key to successful implementation is the degree to which the entire system integrates and works together. With so many different standards on the market today, the debate is not about what is the best - be it Foundation Fieldbus, Profibus, Devicenet or Industrial Ethernet but rather about selecting the most appropriate technologies and standards for a given application and then ensuring that best practice is followed in designing, installing and commissioning the data communications links to ensure they run fault-free. The industrial data communications systems in your plant underpin your entire operation. It is critical that you apply best practice in designing, installing and fixing any problems that may occur. This book distills all the tips and tricks with the benefit of many years of experience and gives the best proven practices to follow. The main steps in using today's communications technologies involve selecting the correct technology and standards for your plant based on your requirements; doing the design of the overall system; installing the cabling and then commissioning the system. Fiber Optic cabling is generally accepted as the best approach for physical communications but there are obviously areas where you will be forced to use copper wiring and, indeed, wireless communications. This book outlines the critical rules followed in installing the data communications physical transport media and then ensuring that the installation will be trouble-free for years to come. The important point to make is that with today's wide range of protocols available, you only need to know how to select, install and maintain them in the most cost-effective manner for your plant or factory - knowledge of the minute details of the protocols is not necessary. An engineer's guide to communications systems using fiber optic cabling, copper cabling and wireless technology Covers: selection of technology and standards - system design - installation of equipment and cabling - commissioning and maintenance Crammed with practical techniques and know how - written by engineers for engineers

Control engineering seeks to understand physical systems, using mathematical modeling, in terms of inputs, outputs and various components with different behaviors. It has an essential role in a wide range of control systems, from household appliances to space flight. This book provides an in-depth view of the technologies that are implemented in most varieties of modern industrial control engineering. A solid grounding is provided in traditional control techniques, followed by detailed examination of modern control techniques such as real-time, distributed, robotic, embedded, computer and wireless control technologies. For each technology, the book discusses its full profile, from the field layer and the control layer to the operator layer. It also includes all the interfaces in industrial control systems: between controllers and systems; between different layers; and between operators and systems. It not only describes the details of both real-time operating systems and distributed operating systems, but also provides coverage of the microprocessor boot code, which other books lack. In addition to working principles and operation mechanisms, this book emphasizes the practical issues of components, devices and hardware circuits, giving the specification parameters, install procedures, calibration and configuration methodologies needed for engineers to put the theory into practice. Documents all the key technologies of a wide range of industrial control systems Emphasizes practical application and methods alongside theory and principles An ideal reference for practicing engineers needing to further their understanding of the latest industrial control concepts and techniques

The book provides technical know-how not covered by most universities and colleges in a subject that is central to the roles of many electrical engineers in industry, focusing on switchgear, power cables, power factor correction, and network studies. * Learn how to install and maintain electrical power equipment in industrial settings * Select and specify the right power system at the right price * Provides the practical essentials for reliable operation of industrial electrical networks - covering switchgear, cabling and power correction factors

There are many data communications titles covering design, installation, etc, but almost none that specifically focus on industrial networks, which are an essential part of the day-to-day work of industrial control systems engineers, and the main focus of an increasingly large group of network specialists. The focus of this book makes it uniquely relevant to control engineers and network designers working in this area. The industrial application of networking is explored in terms of design, installation and troubleshooting, building the skills required to identify, prevent and fix common industrial data communications problems - both at the design stage and in the maintenance phase. The focus of this book is 'outside the box'. The emphasis goes beyond typical communications issues and theory to provide the necessary toolkit of knowledge to solve industrial communications problems covering RS-232, RS-485, Modbus, Fieldbus, DeviceNet, Ethernet and TCP/IP. The idea of the book is that in reading it you should be able to walk onto your plant, or facility, and troubleshoot and fix communications problems as quickly as possible. This book is the only title that addresses the nuts-and-bolts issues involved in design, installation and troubleshooting that are the day-to-day concern of engineers and network specialists working in industry. * Provides a unique focus on the industrial application of data networks * Emphasis goes beyond typical communications issues and theory to provide the necessary toolkit of knowledge to solve industrial communications problems * Provides the tools to allow engineers in various plants or facilities to troubleshoot and fix communications problems as quickly as possible

The technology and structure of telecommunications networks has changed dramatically over the past few years. These developments have changed the equipment you purchase, the services you use, the providers you can choose, and the methods available for transporting data. Practical Telecommunications and Wireless Communications for Engineers and Technicians will be of particular benefit to those who want to take full advantage of the latest and most effective telecommunications technology and services. This book provides a grounding in the fundamentals of modern telecommunications systems in use in industrial, engineering and business settings. From networking for control systems to the use of Wireless LANs for enhanced on-site communications systems. This is a cutting-edge book on the fundamentals of telecommunications for anyone looking for a complete understanding of the essentials of the terms, jargon and technologies used. It has been designed for those who require a basic grounding in telecommunications for industrial, engineering and business applications. · Gain an understanding of the fundamentals of modern industrial, engineering and business telecommunications systems, from networking for industrial control to the use of Wireless LANs for enhanced on-site communications systems · Learn to take full advantage of the latest and most effective telecommunications technology and services · Provides a thorough grounding in the terms, jargon and technologies involved in data communications

Designed to increase understanding on a practical and theoretical basis, this invaluable resource provides engineers, plant operators, electricians and technicians with a thorough grounding in the principles and practicalities behind power system protection. Coverage of the fundamental knowledge needed to specify, use and maintain power protection systems is included, helping readers to increase plant efficiency, performance and safety. Consideration is also given to the practical techniques and engineering challenges encountered on a day-to-day basis, making this an essential resource for all.

TCP/IP (Transmission Control Protocol/Internet Protocol) is the suite of communications protocols used to connect hosts on the Internet. TCP/IP uses several protocols, the two main ones being TCP and IP. TCP/IP is built into the UNIX operating system and is used by the Internet, making it the de facto standard for transmitting data over networks. The TCP/IP suite of protocols has become a dominant technology due to its widespread use and reliability, while Ethernet is fast becoming a de facto industrial networking standard. * A practical hands-on book that covers troubleshooting and maintenance of TCP/IP networks * Provides a solid understanding of the application of TCP/IP from an engineering perspective * Complete coverage from networking fundamentals to Internet-enabled control systems

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