# **Plantwide Dynamic Simulators In Chemical Processing And Control Chemical Industries**

Advances in processing methods are not only improving the quality and yield of lubricant base stocks, they are also reducing the dependence on more expensive crude oil starting materials. Process Chemistry of Lubricant Base Stocks provides a comprehensive understanding of the chemistry behind the processes involved in petroleum base stock production from crude oil fractions. This book examines hydroprocessing technologies that, driven by the demand for higher performance in finished lubricants, have transformed processing treatments throughout the industry. The author relates the properties of base stocks to their chemical composition and describes the process steps used in their manufacture. The book highlights catalytic processes, including hydrocracking, hydrofinishing, and catalytic dewaxing. It also covers traditional solvent-based separation methods used to remove impurities, enhance performance, and improve oxidation resistance. The final chapters discuss the production of Food Grade white oils and paraffins and the gas-to-liquids processes used to produce highly paraffinic base stocks via Fischer-Tropsch chemistry. Process Chemistry of Lubricant Base Stocks provides historical and conceptual background to the technologies used to make base stocks, thorough references, and a unique emphasis on chemical, not just engineering, aspects of lubricant processing—making this book an ideal and practical reference for scientists across a wide range of disciplines.

Computer aided process engineering (CAPE) plays a key design and operations role in the process industries. This conference features presentations by CAPE specialists and addresses strategic planning, supply chain issues and the increasingly important area of sustainability audits. Experts collectively highlight the need for CAPE practitioners to embrace the three components of sustainable development: environmental, social and economic progress and the role of systematic and sophisticated CAPE tools in delivering these goals.

Presenting efficient and effective methods for developing dynamic simulations of chemical processes, this reference illustrates the techniques and fundamentals to develop, design, and test plantwide regulatory control schemes with commercial dynamic simulation packages. It provides case studies analyzing a wide variety of systems-ranging from simple units to complex interacting unit operations. The book offers strategies to move from steady-state simulations to dynamic simulations, install and tune controllers, size control valves and equipment, and add strip-chart recorders to simulations. It also provides access to website downloads of applications in HYSYS and AspenDynamics. The latest advances in process monitoring, data analysis, and control systems are increasingly useful for maintaining the safety, flexibility, and environmental compliance of industrial manufacturing operations. Focusing on continuous, multivariate processes, Chemical Process Performance Evaluation introduces statistical methods and modeling techniques for process monitoring, performance evaluation, and fault diagnosis. This book introduces practical multivariate statistical methods and empirical modeling development techniques, such as principal components regression, partial least squares regression, input-output modeling, state-space modeling, and modeling process upset. The book concludes with an extensive discussion on the use of data analysis techniques for the special case of web and sheet processes. Case studies illustrate the implementation of methods presented throughout the book. Emphasizing the balance between practice and theory, Chemical Process Performance Evaluation is an excellent tool for comparing alternative techniques for process monitoring, signal modeling, and process diagnosis. The unique integration of process and controller monitoring and fault diagnosis facilitates the practical implementation of unified and automated monitoring and diagnosis technologies.

As the field of tribology has evolved, the lubrication industry is also progressing at an extraordinary rate. Updating the author's bestselling publication, Synthetic Lubricants and High-Performance Functional Fluids, this book features the contributions of over 60 specialists, ten new chapters, and a new title to reflect the evolving nature of the Plantwide Dynamic Simulators in Chemical Processing and ControlCRC Press

Reduced time to market, lower production costs, and improved flexibility are critical success factors for batch processes. Their ability to handle variations in feedstock and product specifications has made them key to the operation of multipurpose facilities, and therefore quite popular in the specialty chemical, pharmaceutical, agricultural, and Although the practice of chemical engineering has broadened to encompass problems in a range of disciplines, including biology, biochemistry, and nanotechnology, one of the curriculum's foundations is built upon the subject of transport phenomena. Transport Phenomena Fundamentals, Second Edition provides a unified treatment of heat, mass, and momentum transport based on a balance equation approach. Designed for a two-term course Used in a two-term transport phenomena sequence at Rensselaer Polytechnic Institute, this text streamlines the approach to how the subject is taught. The first part of the book takes students through the balance equation in the context of diffusive transport, be it momentum, energy, mass, or charge. Each chapter adds a term to the balance equation, highlighting the effects of that addition on the physical behavior of the system and the underlying mathematical description. The second half of the book builds upon the balance equation description of diffusive transport by introducing convective transport terms, focusing on partial rather than ordinary differential equations. The Navier–Stokes and convective transport equations are derived from balance by the use of finite element methods in the form of examples and extended homework problems. A series of example modules are associated with each chapter of the text. Some of the modules are used to

produce examples in the text, and some are discussed in the homework at the end of each chapter. All of the modules are located online at an accompanying website which is designed to be a living component of the course. (available on the download tab)

Illustrating techniques in model development, signal processing, data reconciliation, process monitoring, quality assurance, intelligent real-time process supervision, and fault detection and diagnosis, Batch Fermentation offers valuable simulation and control strategies for batch fermentation applications in the food, pharmaceutical, and chemical industries. The book provides approaches for determining optimal reference trajectories and operating conditions; estimating final product quality; modifying, adjusting, and enhancing batch process operations; and designing integrated real-time intelligent knowledge-based systems for process monitoring and fault diagnosis.

This proceedings book brings together the leading innovations and achievements by leading professionals. It acts as a forum for engineers, scientists, researchers, managers and students from academia and industry to present and discuss progress being made in research and application of computer-aided process engineering.

During the upgrading of heavy petroleum, asphaltene is the most problematic impurity since it is the main cause of catalyst deactivation and sediments formation. Exploring many aspects related to asphaltenes composition and conversion, Asphaltenes: Chemical Transformation during Hydroprocessing of Heavy Oils highlights the various changes that these heavy and complex molecules undergo during catalytic hydroprocessing. After defining and characterizing asphaltene structure, the book examines the composition of petroleum and the processes and catalysts for upgrading heavy oils. It then details the characterization of asphaltenes after hydroprocessing and the effect of reaction conditions on their structures. The authors also analyze the deactivation and characterization of spent hydroprocessing catalysts as well as the role played by asphaltenes. They cover sediments formation during hydroprocessing and the role of asphaltenes on it. The final chapters describe the hydrocracking and kinetics of asphaltenes and the fractionation of heavy crudes and asphaltenes. Due to the increasing production of heavy crude oils, asphaltene has become one of the most studied molecules. This book provides a deep understanding of how asphaltenes transform during hydroprocessing, offering insight on designing catalysts and processing for the upgrading of heavy oils.

In this book, the modelling of dynamic chemical engineering processes is presented in a highly understandable way using the unique combination of simplified fundamental theory and direct hands-on computer simulation. The mathematics is kept to a minimum, and yet the nearly 100 examples supplied on www.wiley-vch.de illustrate almost every aspect of chemical engineering science. Each example is described in detail, including the model equations. They are written in the modern user-friendly simulation language Berkeley Madonna, which can be run on both Windows PC and Power-Macintosh computers. Madonna solves models comprising many ordinary differential equations using very simple programming, including arrays. It is so powerful that the model parameters may be defined as "sliders", which allow the effect of their change on the model behavior to be seen almost immediately. Data may be included for curve fitting, and sensitivity or multiple runs may be performed. The results can be seen simultaneously on multiple-graph windows or by using overlays. The resultant learning effect of this is tremendous. The examples can be varied to fit any real situation, and the suggested exercises provide practical guidance. The extensive experience of the authors, both in university teaching and international courses, is reflected in this well-balanced presentation, which is suitable for the teacher, the student, the chemist or the engineer. This book provides a greater understanding of the formulation and use of mass and energy balances for chemical engineering, in a most stimulating manner. This book is a third edition, which also includes biological, environmental and food process examples.

Refiners' efforts to conform to increasingly stringent laws and a preference for fuels derived from renewable sources have mandated changes in fluid cracking catalyst technology. Advances in Fluid Catalytic Cracking: Testing, Characterization, and Environmental Regulations explores recent advances and innovations in this important component of petr This illustrative reference presents a systematic approach to solving design problems by listing the needed equations, calculating degrees-of-freedom, developing calculation procedures to generate process specifications, and sizing equipment. Containing over thirty detailed examples of calculation procedures, the book tabulates numerous easy-to-follow calculation procedures as well as the relationships needed for sizing commonly used equipment. "Chemical Process Engineering" emphasizes the evaluation and selection of equipment by considering its mechanical design and encouraging the selection of standard-size equipment offered by manufacturers to lower costs.

Rising oil costs have stimulated significant interest in the Fischer-Tropsch synthesis (FTS) as a method for producing a synthetic petroleum substitute. Drawn from the proceedings at a symposium held during the 236th meeting of the American Chemical Society in Philadelphia in August 2008, Advances in Fischer-Tropsch Synthesis, Catalysts, and Catalysis explores the recent developments in Fischer-Tropsch technology, which holds great promise in the area of renewable resources. Expert contributors explore a range of issues The book focuses on three main themes: catalyst preparation and activation, reaction mechanism, and process-related topics. A panel of expert contributors discusses synthesis of catalysts, carbon nanomaterials, nitric oxide calcinations, the influence of carbon, catalytic performance issues, chelating agents, and Cu and alkali promoters. They also explore Co/silica catalysts, thermodynamic control, the Two Alpha model, co-feeding experiments, internal diffusion limitations, Fe-LTFT selectivity, and the effect of co-fed water. Lastly, the book examines cross-flow filtration, kinetic studies, reduction of CO2 emissions, syncrude, and low-temperature water-gas shift. Attaining the maximum catalytic activity and catalyst life The themes explored in the book demonstrate that while the Fischer-Tropsch synthesis (FTS) has advanced in maturity, many issues remain concerning the preparation of increasingly active catalysts and the method of activation to attain the maximum catalytic activity and catalyst life. The book includes coverage of the structural features, their changes, and the application of increasingly sophisticated characterization techniques, shedding light on the reaction mechanism and providing a glimpse into the processes and reaction rates under realistic commercial process conditions.

Cost, environmental, and performance issues coupled with legislative changes, new engine oil requirements, and technology development for exploration of space and the oceans are changing the lubrication additive market. Reflecting how the need for new applications drives the development of new lubricant additives, Lubricant Additives: Chemistry and Applications, Second Edition presents methods to: Improve the performance, efficiency, and stability of lubricants Protect metal surfaces from wear Select lubricant additives for the food processing industry Select the most appropriate ashless additives Avoid microbial degradation of lubricants Lower toxicity And describes: Standard lubricant testing methods and product specifications

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Mechanisms and benefits of specific types of lubricant additives Recent industry trends Up-to-Date Coverage of Lubricant Additive Chemistry and Technology Addressing new trends in various industrial sectors and improvements in technology, this second edition provides detailed reviews of additives used in lubricant formulations, their chemistry, mechanisms of action, and trends for major areas of application. It explores the design of cost-effective, environmentally friendly lubricant technologies and lubricants for automotive, industrial, manufacturing, aerospace, and food-processing applications. An extensive list of online industry resources is available for download at crcpress.com.

This comprehensive work shows how to design and develop innovative, optimal and sustainable chemical processes by applying the principles of process systems engineering, leading to integrated sustainable processes with 'green' attributes. Generic systematic methods are employed, supported by intensive use of computer simulation as a powerful tool for mastering the complexity of physical models. New to the second edition are chapters on product design and batch processes with applications in specialty chemicals, process intensification methods for designing compact equipment with high energetic efficiency, plantwide control for managing the key factors affecting the plant dynamics and operation, health, safety and environment issues, as well as sustainability analysis for achieving high environmental performance. All chapters are completely rewritten or have been revised. This new edition is suitable as teaching material for Chemical Process and Product Design courses for graduate MSc students, being compatible with academic requirements world-wide. The inclusion of the newest design methods will be of great value to professional chemical engineers. Systematic approach to developing innovative and sustainable chemical processes Presents generic principles of process simulation for analysis, creation and assessment Emphasis on sustainable development for the future of process industries The supply of petroleum continues to dwindle at an alarming rate, yet it is the source of a range of products- from gasoline and diesel to plastic, rubber, and synthetic fiber. Critical to the future of this commodity is that we learn to use it more judiciously and efficiently. Fundamentals of Petroleum and Petrochemical Engineering provides a holi

The first guide to compile current research and frontline developments in the science of process intensification (PI), Re-Engineering the Chemical Processing Plant illustrates the design, integration, and application of PI principles and structures for the development and optimization of chemical and industrial plants. This volume updates professionals on emerging PI equipment and methodologies to promote technological advances and operational efficacy in chemical, biochemical, and engineering environments and presents clear examples illustrating the implementation and application of specific process-intensifying equipment and methods in various commercial arenas.

There are many comprehensive design books, but none of them provide a significant number of detailed economic design examples of typically complex industrial processes. Most of the current design books cover a wide variety of topics associated with process design. In addition to discussing flowsheet development and equipment design, these textbooks go into a lot of detail on engineering economics and other many peripheral subjects such as written and oral skills, ethics, "green" engineering and product design. This book presents general process design principles in a concise readable form that can be easily comprehended by students and engineers when developing effective flow sheet and control structures. Ten detailed case studies presented illustrate an in-depth and quantitative way the application of these general principles. Detailed economic steady-state designs are developed that satisfy economic criterion such as minimize total annual cost of both capital and energy or return on incremental capital investment. Complete detailed flow sheets and Aspen Plus files are provided. Then conventional PI control structures are be developed and tested for their ability to maintain product quality during disturbances. Complete Aspen Dynamics files are be provided of the dynamic simulations.

Bioprocess technology involves the combination of living matter (whole organism or enzymes) with nutrients under laboratory conditions to make a desired product within the pharmaceutical, food, cosmetics, biotechnology, fine chemicals and bulk chemicals sectors. Industry is under increasing pressure to develop new processes that are both environmentally friendly and cost-effective, and this can be achieved by taking a fresh look at process development; - namely by combining modern process modeling techniques with sustainability assessment methods. Development of Sustainable Bioprocesses: Modeling and Assessment describes methodologies and supporting case studies for the evolution and implementation of sustainable bioprocesses. Practical and industry-focused, the book begins with an introduction to the bioprocess industries and development procedures. Bioprocesses and bioproducts are then introduced, together with a description of the unit operations involved. Modeling procedures, a key feature of the book, are covered in chapter 3 prior to an overview of the key sustainability assessment methods in use (environmental, economic and societal). The second part of the book is devoted to case studies, which cover the development of bioprocesses in the pharmaceutical, food, fine chemicals, cosmetics and bulk chemicals include a demo version of SuperPro Designer software (used in process engineering) and models of all featured case studies, excel sheets of assessment methods, Monte Carlo simulations and exercises. Previously available on CD-ROM, the supplementary material can now be accessed via http://booksupport.wiley.com by entering the author name, book title or isbn and clicking on the desired entry. This will then give a listing of all the content available for download. Please read any text files before downloading material.

The use of control systems is necessary for safe and optimal operation of industrial processes in the presence of inevitable disturbances and uncertainties. Plant-wide control (PWC) involves the systems and strategies required to control an entire chemical plant consisting of many interacting unit operations. Over the past 30 years, many tools and methodologies have been developed to accommodate increasingly larger and more complex plants. This book provides a state-of-the-art of techniques for the design and evaluation of PWC systems. Various applications taken from chemical, petrochemical, biofuels and mineral processing industries are used to illustrate the use of these approaches. This book contains 20 chapters organized in the following sections: Overview and Industrial Perspective Tools and Heuristics Methodologies Applications Emerging Topics With contributions from the leading researchers and industrial practitioners on PWC design, this book is key reading for researchers, postgraduate students, and process control engineers interested in PWC.

This proceedings book contains the papers presented at the joint conference event of the 9th Symposium on Process Systems Engineering (PSE'2006) and the 16th European Symposium on Computer Aided Process Engineering (ESCAPE-16), held in Garmisch-Partenkirchen, Germany, from July 9 – July 13, 2006. The symposium follows the first joint event PSE'97 / ESCAPE-7 in Trondheim, Norway (1997). The last two venues of the ESCAPE symposia were Barcelona, Spain (2005) and Lisbon, Portugal (2004) and the most recent PSE symposia were held in Kunming, China (2003) and Keystone, Colorado, USA (2000). The purpose of both series is to bring together the international community of researchers engineers who are interested in computing-based methods in process engineering. The main objective of the symposium is to review and present the latest developments and current state in Process Systems Engineering and Computer Aided Process Engineering. The focus of PSE'2006 / ESCAPE-16 has been on Modelling and Numerical Methods, Product and Process Design, Operations and Control, Biological Systems, Infrastructure Systems, and Business decision support. \* reviews and presents the latest developments and current state of Process Systems Engineering \* contains papers presented at a joint conference event \* bringing together an international community of researchers and engineers interested in computing-based methods in Process Engineering

"Second Edition expands and updates information on the technological aspects of refining heavy oils, residua, bitumen, and other high-sulfur feedstocks. Focuses on the range of next-generation refining Page 3/5

### processes."

Presenting strategies in control policies, this text uses a systems theory approach to predict, simulate and streamline plant operation, conserve fuel and resources, and increase workplace safety in the manufacturing, chemical, petrochemical, petroleum, biochemical and energy industries. Topics of discussion include system theory and chemical/biochemical engineering systems, steady state, unsteady state, and thermodynamic equilibrium, modeling of systems, fundamental laws governing the processes in terms of the state variables, different classifications of physical models, the story of chemical engineering in relation to system theory and mathematical modeling, overall heat balance with single and multiple chemical reactions and single and multiple reactions.

Featuring case studies and worked examples that illustrate key concepts in the text, this book contains guidelines for scaleup of laboratory and pilot plant results, methods to derive the correct reaction order, activation energy, or kinetic model from laboratory tests, and theories, correlations, and practical examples for 2- and 3-phase reaction This reference details particle characterization, dynamics, manufacturing, handling, and processing for the employment of multiphase reactors, as well as procedures in reactor scale-up and design for applications in the chemical, mineral, petroleum, power, cement and pharmaceuticals industries. The authors discuss flow through fixed beds, elutriation and entrainment, gas distributor and plenum design in fluidized beds, effect of internal tubes and baffles, general approaches to reactor design, applications for gasifiers and combustors, dilute phase pneumatic conveying, and applications for chemical production and processing. This is a valuable guide for chemists and engineers to use in their day-to-day work. Traditionally, process design and control system design are performed sequentially. It is only recently displayed that a simultaneous approach to the design and control leads to significant economic benefits and improved dynamic performance during plant operation. Extensive research in issues such as 'interactions of design and control', 'analysis and design of plant wide control systems', 'integrated methods for design and control' has resulted in impressive advances and significant new technologies that have enriched the variety of instruments available for the design engineer in her endeavour to design and operate new processes. The field of integrated process design and control has reached a maturity level that mingles the best from process knowledge and understanding and control theory on one side, with the best from numerical analysis and optimisation on the other. Direct implementation of integrated methods should soon become the mainstream design procedure. Within this context 'The Integration of Process Design and Control', bringing together the developments in a variety of topics related to the integrated design and control, will be a real asset for design engineers, practitioners and researchers. Although the individual chapters reach a depth of analysis close to the frontier of current research status, the structure of the book and the autonomous nature of the chapters make the book suitable for a newcomer in the area. The book comprises four distinct parts: Part A: Process characterization and controllability analysis Part B: Integrated process design and control & dashy; Methods Part C: Plant wide interactions of design and control Part D: Integrated process design and control ⊣ Extensions By the end of the book, the reader will have developed a commanding comprehension of the main aspects of integrated design and control, the ability to critically assess the key characteristics and elements related to the interactions between design and control and the capacity to implement the new technology in practice. \* This book brings together the latest developments in a variety of topics related to integrated design and control. \* It is a valuable asset for design engineers, practitioners and researchers. \* The structure of the book and the nature of its chapters also make it suitable for a newcomer to the field.

With resources at a premium, and ecological concerns paramount, the need for clean, efficient and low-cost processes is one of the most critical challenges facing chemical engineers. The ability to control these processes, optimizing one, two or several variables has the potential to make more substantial savings in time, money and resources than any other single factor. Building on the success of the previous editions, this new third edition of A Real-Time Approach to Process Control employs both real industry practice and process control education without the use of complex or highly mathematical techniques, providing a more practical and applied approach. Updated throughout, this edition: • Includes a brand new chapter on Model predictive Control (MPC) • Now includes wireless and web-based technologies • Covers bio-related systems • Details the new multivariable control measure developed by the authors • Includes PowerPoint slides and solutions to Workshop problems on the accompanying website: http://www.wiley.com/go/svrcek-real-time-3e From the reviews of previous editions: "Would appeal to practising engineers due to its "hands on" feel for the subject matter. But more importantly, the authors present these concepts as fundamentals of chemical engineering, in a way that is consistent with how professor teach at the universities." –Chemical Engineering Process (CEP) "The book has been beautifully crafted" –Engineering Subject Centre "Provides a refreshing approach to the presentation of process analysis and control" –The Chemical Engineer

Meeting the need for a comprehensive source addressing every aspect of cresol production, analysis, and impact, this detailed reference offers the most up-to-date account of cresols and their downstream derivatives, written by an internationally renowned consultant in the fine chemicals industry. This guide provides a comprehensive and in-depth dis Although there is a shortage of light petroleum, there is plenty of heavy petroleum rich in macromolecules available, creating an increasing interest for processes that can convert heavy oils to light oils. Process Chemistry of Petroleum Macromolecules provides the scientific basis for such processes, presenting methods to determine improvement potential. Topics include characterization, thermal kinetics, phase behavior, and separation. Revealing that the science of petroleum macromolecules is simpler and more exciting than imagined, it also discusses macromolecules that self-associate, liquid crystalline phases, reactions triggered by phase separation, and both dispersed and dissolved solutes.

This 3rd edition provides chemical engineers with process control techniques that are used in practice while offering detailed mathematical analysis. Numerous examples and simulations are used to illustrate key theoretical concepts. New exercises are integrated throughout several chapters to reinforce concepts.

A hands-on teaching and reference text for chemical engineers In writing this book the authors' have focused exclusively on the vast majority of chemical engineering students who need a basic understanding of practical process control for their industrial careers. Traditionally process control has been taught using non-intuitive and highly mathematical techniques (Laplace and frequency-domain techniques). Aside from being difficult to master in a one-semester course, the traditional approach is of limited use for more complex process control problems encountered in the chemical processing industries. When designing and analyzing multi-loop control systems today, industry practitioners employ both steady-state and dynamic simulation-based

methodologies. These 'real time' methods have now all but replaced the traditional approach. A Real Time Approach to Process Control provides the student with both a theoretical and practical introduction to this increasingly important approach. Assuming no prior knowledge of the subject, this text introduces all of the applied fundamentals of process control from instrumentation to process dynamics, PID loops and tuning, to distillation, multi-loop and plant-wide control. In addition, students come away with a working knowledge of the three most popular dynamic simulation packages. The text carefully balances theory and practice by offering students readings and lecture materials along with hands-on workshops that provide a 'virtual' process on which to experiment and from which to learn modern, real time control strategy development. Features: \* The first and only textbook to use a completely real time approach. \* Gives students the opportunity to understand and use HYSYS software. \* Carefully designed workshops (tutorials) have been included to allow students to practice and apply the theory. \* Includes many worked examples and student problems. VISIT THE AUTHORS' WEBSITE: www.ench.ucalgary.ca/~realtime

Catalytic Naphtha Reforming, Second Edition presents modern, crystal-clear explanations of every aspect of this critical process for generating high-octane reformate products for gasoline blending and production of benzene, toluene, and xylene (BTX) aromatics. The book details the chemistry of naphtha reforming, the preparation and characterization The role of the chemical reactor is crucial for the industrial conversion of raw materials into products and numerous factors must be considered when selecting an appropriate and efficient chemical reactor. Chemical Reaction Engineering and Reactor Technology defines the qualitative aspects that affect the selection of an industrial chemical reactor and couples various reactor models to case-specific kinetic expressions for chemical processes. Offering a systematic development of the chemical reactors Residence time distributions and non-ideal flow conditions in industrial reactors Solutions of algebraic and ordinary differential equation systems Gas- and liquid-phase diffusion coefficients and gas-film coefficients for gas-liquid systems Solubilities of gases in liquids Guidelines for laboratory reactors and the estimation of kinetic parameters The authors pay special attention to the exact formulations and derivations of mass energy balances and their numerical solutions. Richly illustrated and containing exercises and solutions covering a number of processes, from oil refining to the development of specialty and fine chemicals, the text provides a clear understanding of chemical reactor analysis and design.

Scientists and engineers have made significant advances over the last two decades to achieve feasible, cost-efficient processes for the large-scale production of alternative, environmentally friendly sources of energy. Alcoholic Fuels describes the latest methods for producing fuels containing varying percentages of alcohol alongside the var Refineries must not only adapt to evolving environmental regulations for cleaner product specifications and processing, but also find ways to meet the increasing demand for petroleum products, particularly for liquid fuels and petrochemical feedstocks. The Chemistry and Technology of Petroleum, Fourth Edition offers a 21st century perspective Copyright: 5999e6917eabd27f86cd33058beb59c6