

## Marshall Swift Equipment Cost Index Economic Indicators

As currently interpreted, it is difficult to see why the Nuclear Nonproliferation Treaty (NPT) warrants much support as a nonproliferation convention. Most foreign ministries, including that of Iran and the United States, insist that Article IV of the NPT recognizes the "inalienable right" of all states to develop "peaceful nuclear energy." This includes money-losing activities, such as nuclear fuel reprocessing, which can bring countries to the very brink of acquiring nuclear weapons. If the NPT is intended to ensure that states share peaceful "benefits" of nuclear energy and to prevent the spread of nuclear bomb making technologies, it is difficult to see how it can accomplish either if the interpretation identified above is correct. Some argue, however, that the NPT clearly proscribes proliferation by requiring international nuclear safeguards against military diversions of fissile material. Unfortunately, these procedures, which are required of all non-nuclear weapons state members of the NPT under Article III, are rickety at best. Each chapter of this book is dedicated to clarifying the NPT's key ambiguities, and the chapters are roughly structured to trace the NPT's text, article by article. The analysis set forth here was mostly written or commissioned by the Nonproliferation Policy Education Center. Much more, of course, could have been included in this book. But rather than seeking to be comprehensive, the aim throughout is to provide a guide for both policymakers and security analysts. This guide should assist in navigating the most important debates over how best to read and implement the NPT and, in the process, spotlighting alternative views of the NPT that are sound and supportable. Related products: *Treaties in Force: A List of Treaties and Other International Agreements of the United States in Force on January 1, 2016* can be found here: <https://bookstore.gpo.gov/products/sku/044-000-02684-8>

*The Warsaw Pact, Treaty of Friendship, Cooperation and Mutual Assistance: Soviet-East European Military Relations in Historical Perspective: Sources and Reassessments* can be found here: <https://bookstore.gpo.gov/products/sku/041-015-00306-2> *Moving Beyond Pretense: Nuclear Power and Nonproliferation* can be found here: <https://bookstore.gpo.gov/products/sku/008-000-01098-6>

Computer aided process engineering (CAPE) tools have been very successfully used in process design and product engineering for a long time. In particular, simulation and modelling tools have enabled engineers to analyse and understand the behaviour of selected processes prior to building actual plants. The aim of design or retrofit of chemical processes is to produce profitably products that satisfy the societal needs, ensuring safe and reliable operation of each process, as well as minimising any effects on the environment. This involves the conceptual design or retrofit of plants and processes, novel manufacturing approaches, process/control system design interactions and operability, manufacturability, environmental and safety issues. Backed by current studies, this 2-volume set gives a comprehensive survey of the various approaches and latest developments on the use of CAPE in the process industry. An invaluable reference to the scientific and industrial community in the field of computer aided process and product engineering. *Selected Readings in Mineral Economics* reviews the economic principles of mineral investment activities and mining decisions. Topics range from mineral reserves and exploration to the economics of mineral projects, taxation issues, and marketing and finance. This text is comprised of 27 chapters. After explaining the distinction between resources and reserves, this book proposes a concept of mineral reserves. The chapters that follow explore the conversion of resources into reserves through the exploration process, while focusing on the flow from resources to reserves and metal production based on the concept of the "monitoring curve," along with the process of depletion and reserves replacement. The next section illustrates the range of issues associated with rational project evaluation in the minerals sector, considering the discounted cash flow techniques and option pricing as an approach to mine valuation. The effects of Canada's tax system on the mineral supply process are then examined, together with international mineral markets and finance. This text concludes with a chapter that analyzes financing methods for large-scale mining projects, including innovative methods of debt finance involving risk sharing. This book will be of interest to those working in the mining and metallurgical industries.

This text covers the design of food processing equipment based on key unit operations, such as heating, cooling, and drying. In addition, mechanical processing operations such as separations, transport, storage, and packaging of food materials, as well as an introduction to food processes and food processing plants are discussed. *Handbook of Food Processing Equipment* is an essential reference for food engineers and food technologists working in the food process industries, as well as for designers of process plants. The book also serves as a basic reference for food process engineering students. The chapters cover engineering and economic issues for all important steps in food processing. This research is based on the physical properties of food, the analytical expressions of transport phenomena, and the description of typical equipment used in food processing. Illustrations that explain the structure and operation of industrial food processing equipment are presented. The materials of construction and fabrication of food processing equipment are covered here, as well as the selection of the appropriate equipment for various food processing operations. Mechanical processing equipment such as size reduction, size enlargement, homogenization, and mixing are discussed. Mechanical separations equipment such as filters, centrifuges, presses, and solids/air systems, plus equipment for industrial food processing such as heat transfer, evaporation, dehydration, refrigeration, freezing, thermal processing, and dehydration, are presented. Equipment for novel food processes such as high pressure processing, are discussed. The appendices include conversion of units, selected thermophysical properties, plant utilities, and an extensive list of manufacturers and suppliers of food equipment.

This book describes the phases for innovative metallurgical process development, from concept to commercialization. Key features of the book include: • Need for process innovation • Selection and optimization of process steps • Determination of the commercial feasibility of a process including engineering and equipment selection • Determination of the environmental footprint of a process • Case-study examples of innovative process development

This timely reference utilizes simplified computer strategies to analyze, develop, and optimize industrial food processes and offers procedures to assess various operating conditions, engineering and economic relationships, and the physical and transport properties of foods for the design of the most efficient food manufacturing technologies and eq  
Every practicing environmental engineer should already have a firm grasp on the basics of hazardous waste site remediation-the key to confronting a site problem, and devising an effective solution. Since their original introduction to remediation, technology has kept moving ahead with new ideas and procedures. Fundamentals of Hazardous Waste Site Remediation gives environmental professionals immediate access to the basics of the trade, along with information about recent advancements. This comprehensive overview examines the basics of such areas as hazardous materials chemistry, hydrogeology, reaction engineering, and clean-up level development. A chapter on Cost Estimating will be of particular interest to specialists, in light of recent concerns about the increased costs of remediation. After reading each chapter, test your new knowledge with the review problems. As a refresher guide for career environmental engineers, or a helpful tool to newcomers in the field, Fundamentals of Hazardous Waste Site Remediation is a valuable resource for longtime professionals and newcomers alike.

In the debate over pollution control, the price of pollution is a key issue. But which is more costly: clean up or prevention? From regulations to technology selection to equipment design, Air Pollution Control Technology Handbook serves as a single source of information on commonly used air pollution control technology. It covers environmental regulations and their history, process design, the cost of air pollution control equipment, and methods of designing equipment for control of gaseous pollutants and particulate matter. This book covers how to: Review alternative design methods Select methods for control Evaluate the costs of control equipment Examine equipment proposals from vendors With its comprehensive coverage of air pollution control processes, the Air Pollution Control Technology Handbook is a detailed reference for the practicing engineer who prepares the basic process engineering and cost estimation required for the design of an air pollution control system. It discusses the topics in depth so that you can apply the methods and equations presented and proceed with equipment design.

least, the author wishes to thank his constantly helpful wife Maggie and his secretary Pat Weimer; the former for her patience, encouragement, and for acting as a sounding-board, and the latter who toiled endlessly, cheerfully, and most competently on the book's preparation. CONTENTS Preface / iii 1. INTRODUCTION / 1 Frequently Used Economic Studies / 2 Basic Economic Subjects / 3 Priorities / 3 Problems / 6 Appendixes / 6 References / 6 2. EQUIPMENT COST ESTIMATING / 8 Manufacturers' Quotations / 8 Estimating Charts / 10 Size Factoring Exponents / 11 Inflation Cost Indexes / 13 Installation Factor / 16 Module Factor / 18 Estimating Accuracy / 19 Estimating Example / 19 References / 21 3. PLANT COST ESTIMATES / 22 Accuracy and Costs of Estimates / 22 Cost Overruns / 25 Plant Cost Estimating Factors / 26 Equipment Installation / 28 Instrumentation / 30 v vi CONTENTS Piping / 30 Insulation / 30 Electrical / 30 Buildings / 32 Environmental Control / 32 Painting, Fire Protection, Safety Miscellaneous / 32 Yard Improvements / 32 Utilities / 32 Land / 33 Construction and Engineering Expense, Contractor's Fee, Contingency / 33 Total Multiplier / 34 Complete Plant Estimating Charts / 34 Cost per Ton of Product / 35 Capital Ratio (Turnover Ratio) / 35 Factoring Exponents / 37 Plant Modifications / 38 Other Components of Total Capital Investment / 38 Off-Site Facilities / 38 Distribution Facilities / 39 Research and Development, Engineering, Licensing / 40 Working Capital / 40

Engineers often find themselves tasked with the difficult challenge of developing a design that is both technically and economically feasible. A sharply focused, how-to book, Engineering Economics and Economic Design for Process Engineers provides the tools and methods to resolve design and economic issues. It helps you integrate technical and economic decision making, creating more profit and growth for your organization. The book puts methods that are simple, fast, and inexpensive within easy reach. Author Thane Brown sets the stage by explaining the engineer's role in the creation of economically feasible projects. He discusses the basic economics of projects — how they are funded, what kinds of investments they require, how revenues, expenses, profits, and risks are interrelated, and how cash flows into and out of a company. In the engineering economics section of the book, Brown covers topics such as present and future values, annuities, interest rates, inflation, and inflation indices. He details how to create order-of-magnitude and study grade estimates for the investments in a project and how to make study grade production cost estimates. Against this backdrop, Brown explores a unique scheme for producing an Economic Design. He demonstrates how using the Economic Design Model brings increased economic thinking and rigor into the early parts of design, the time in a project's life when its cost structure is being set and when the engineer's impact on profit is greatest. The model emphasizes three powerful new tools that help you create a comprehensive design option list. When the model is used early in a project, it can drastically lower both capital and production costs. The book's uniquely industrial focus presents topics as they would happen in a real work situation. It shows you how to combine technical and economic decision making to create economically optimum designs and increase your impact on profit and growth, and, therefore, your importance to your organization. Using these time-tested techniques, you can design processes that cost less to build and operate, and improve your company's profit.

By far the most commonly encountered and energy-intensive unit operation in almost all industrial sectors, industrial drying continues to attract the interest of scientists, researchers, and engineers. The Handbook of Industrial Drying, Fourth Edition not only delivers a comprehensive treatment of the current state of the art, but also serves as a A comprehensive and rigorous introduction to thermal system designfrom a contemporary perspective Thermal Design and Optimization offers readers a lucid introductionto the latest methodologies for the design of thermal systems andemphasizes engineering economics, system simulation, andoptimization methods. The methods of exergy analysis, entropygeneration minimization, and thermoeconomics are incorporated in anevolutionary manner. This book is one of the few sources available that addresses therecommendations of the Accreditation Board for Engineering andTechnology

for new courses in design engineering. Intended for classroom use as well as self-study, the text provides a review of fundamental concepts, extensive reference lists, end-of-chapter problem sets, helpful appendices, and a comprehensive case study that is followed throughout the text. Contents include: \* Introduction to Thermal System Design \* Thermodynamics, Modeling, and Design Analysis \* Exergy Analysis \* Heat Transfer, Modeling, and Design Analysis \* Applications with Heat and Fluid Flow \* Applications with Thermodynamics and Heat and Fluid Flow \* Economic Analysis \* Thermo-economic Analysis and Evaluation \* Thermo-economic Optimization Thermal Design and Optimization offers engineering students, practicing engineers, and technical managers a comprehensive and rigorous introduction to thermal system design and optimization from a distinctly contemporary perspective. Unlike traditional books that are largely oriented toward design analysis and components, this forward-thinking book aligns itself with an increasing number of active designers who believe that more effective, system-oriented design methods are needed. Thermal Design and Optimization offers a lucid presentation of thermodynamics, heat transfer, and fluid mechanics as they are applied to the design of thermal systems. This book broadens the scope of engineering design by placing a strong emphasis on engineering economics, system simulation, and optimization techniques. Opening with a concise review of fundamentals, it develops design methods within a framework of industrial applications that gradually increase in complexity. These applications include, among others, power generation by large and small systems, and cryogenic systems for the manufacturing, chemical, and food processing industries. This unique book draws on the best contemporary thinking about design and design methodology, including discussions of concurrent design and quality function deployment. Recent developments based on the second law of thermodynamics are also included, especially the use of exergy analysis, entropy generation minimization, and thermo-economics. To demonstrate the application of important design principles introduced, a single case study involving the design of a cogeneration system is followed throughout the book. In addition, Thermal Design and Optimization is one of the best news sources available for meeting the recommendations of the Accreditation Board for Engineering and Technology for more design emphasis in engineering curricula. Supported by extensive reference lists, end-of-chapter problem sets, and helpful appendices, this is a superb text for both the classroom and self-study, and for use in industrial design, development, and research. A detailed solutions manual is available from the publisher.

A reference that details the pertinent chemical reactions and emphasizes the plant design and operations of petroleum processing procedures. The handbook is divided into four sections: products, refining, manufacturing processes, and treating processes. Wherever possible, shortcut methods of calculation

Provides aspiring engineers with pertinent information and technological methodologies on how best to manage industry's modern-day environmental concerns This book explains why industrial environmental management is important to human environmental interactions and describes what the physical, economic, social, and technological constraints to achieving the goal of a sustainable environment are. It emphasizes recent progress in life-cycle sustainable design, applying green engineering principles and the concept of Zero Effect Zero Defect to minimize wastes and discharges from various manufacturing facilities. Its goal is to educate engineers on how to obtain an optimum balance between environmental protections, while allowing humans to maintain an acceptable quality of life. Industrial Environmental Management: Engineering, Science, and Policy covers topics such as industrial wastes, life cycle sustainable design, lean manufacturing, international environmental regulations, and the assessment and management of health and environmental risks. The book also looks at the economics of manufacturing pollution prevention; how eco-industrial parks and process intensification will help minimize waste; and the application of green manufacturing principles in order to minimize wastes and discharges from manufacturing facilities. Provides end-of-chapter questions along with a solutions manual for adopting professors Covers a wide range of interdisciplinary areas that makes it suitable for different branches of engineering such as wastewater management and treatment; pollutant sampling; health risk assessment; waste minimization; lean manufacturing; and regulatory information Shows how industrial environmental management is connected to areas like sustainable engineering, sustainable manufacturing, social policy, and more Contains theory, applications, and real-world problems along with their solutions Details waste recovery systems Industrial Environmental Management: Engineering, Science, and Policy is an ideal textbook for junior and senior level students in multidisciplinary engineering fields such as chemical, civil, environmental, and petroleum engineering. It will appeal to practicing engineers seeking information about sustainable design principles and methodology.

Preliminary Chemical Engineering Plant Design Springer Science & Business Media Life Cycle Costing Techniques, Models, and Applications Psychology Press

This reference outlines the fundamental concepts and strategies for economic assessments for informed management decisions in industry. The book illustrates how to prepare capital cost and operating expense estimates, profitability analyses, and feasibility studies, and how to execute sensitivity and uncertainty assessments. From financial reports to opportunity costs and engineering trade-offs, Process Engineering Economics considers a wide range of alternatives for profitable investing and for projecting outcomes in various chemical and engineering fields. It also explains how to monitor costs, finances, and economic limitations at every stage of chemical project design, preparation, and evaluation.

Offers coverage of each important step in engineering cost control process, from project justification to life-cycle costs. The book describes cost control systems and shows how to apply the principles of value engineering. It explains estimating methodology and the estimation of engineering, engineering equipment, and construction and labour costs

The demand for functional foods and nutraceuticals is on the rise, leaving product development companies racing to improve bioactive compound extraction methods – a key component of functional foods and nutraceuticals development. From established processes such as steam distillation to emerging techniques like supercritical fluid technology, Extracting Bioactive Compounds for Food Products: Theory and Applications details the engineering aspects of the processes used to extract bioactive compounds from their food sources. Covers Bioactive Compounds Found in Foods, Cosmetics, and Pharmaceuticals Each well-developed chapter provides the fundamentals of transport phenomena and thermodynamics as they relate to the process described, a state-of-the-art literature review, and replicable case studies of

extraction processes. This authoritative reference examines a variety of established and groundbreaking extraction processes including: Steam distillation Low-pressure solvent extraction Liquid-liquid extraction Supercritical and pressurized fluid extraction Adsorption and desorption The acute view of thermodynamic, mass transfer, and economical engineering provided in this book builds a foundation in the processes used to obtain high-quality bioactive extracts and purified compounds. Going beyond the information traditionally found in unit operations reference books, *Extracting Bioactive Compounds for Food Products: Theory and Applications* demonstrates how to successfully optimize bioactive compound extraction methods and use them to create new and better natural food options.

The proceedings in this work present 60 papers on mine and mill tailings and mine waste, as well as current and future issues facing the mining and environmental communities. This includes matters dealing with technical capabilities and developments, regulations, and environmental concerns.

With flair and an originality of approach, Crundwell brings his considerable experience to bear on this crucial topic. Uniquely, this book discusses the technical and financial aspects of decision-making in engineering and demonstrates these through case studies. It's a hugely important matter as, of course, engineering solutions and financial decisions are intimately tied together. The best engineers combine the technical and financial cases in determining new solutions to opportunities, challenges and problems. To get your project approved, no matter the size of it, the financial case must be clear and compelling. This book provides a framework for engineers and scientists to undertake financial evaluations and assessments of engineering or production projects.

Covers practically the whole gamut of practical methods of design in almost every facet of heat transfer situations. Each section is prepared by a world expert in that particular area in such a manner as to be readily understood and applied. Following a detailed discussion of the basic principles an

Applying the proven success of modern process engineering economics to the food industry, *Food Plant Economics* considers the design and economic analysis of food preservation, food manufacturing, and food ingredients plants with regard to a number of representative food processes. Economic analysis of food plants requires the evaluation of quantita

This complete revision of *Applied Process Design for Chemical and Petrochemical Plants, Volume 1* builds upon Ernest E. Ludwig's classic text to further enhance its use as a chemical engineering process design manual of methods and proven fundamentals. This new edition includes important supplemental mechanical and related data, nomographs and charts. Also included within are improved techniques and fundamental methodologies, to guide the engineer in designing process equipment and applying chemical processes to properly detailed equipment. All three volumes of *Applied Process Design for Chemical and Petrochemical Plants* serve the practicing engineer by providing organized design procedures, details on the equipment suitable for application selection, and charts in readily usable form. Process engineers, designers, and operators will find more chemical petrochemical plant design data in: *Volume 2, Third Edition*, which covers distillation and packed towers as well as material on azeotropes and ideal/non-ideal systems. *Volume 3, Third Edition*, which covers heat transfer, refrigeration systems, compression surge drums, and mechanical drivers. A. Kayode Coker, is Chairman of Chemical & Process Engineering Technology department at Jubail Industrial College in Saudi Arabia. He's both a chartered scientist and a chartered chemical engineer for more than 15 years. and an author of *Fortran Programs for Chemical Process Design, Analysis and Simulation*, Gulf Publishing Co., and *Modeling of Chemical Kinetics and Reactor Design*, Butterworth-Heinemann. Provides improved design manuals for methods and proven fundamentals of process design with related data and charts Covers a complete range of basic day-to-day petrochemical operation topics with new material on significant industry changes since 1995.

In these pages is all the information that you-manager, engineer, or other technical professional-would need to select, size, and estimate "budget/study" level capital and annual costs for a variety of air pollution control equipment. This equipment includes wet scrubbers, carbon adsorbers, and other "add-on" devices. This book also deals with such nonstack controls as wet dust suppression systems and flue gas desulfurization systems. The costs are current (1988 or 1989 dollars) and are mainly presented in equational form for ease of computerization and updating. Clear, comprehensive equipment sizing procedures are also detailed. Finally, several detailed example problems are included to illustrate the sizing and costing procedures. This book is not just for technical personnel, however. The material is easy to grasp and use. Anyone with an air pollution control background can follow and apply the procedures and data herein. Using this book, air pollution control professionals can now develop sound, defensible (within  $\pm 30\%$ ) cost estimates with a minimum of time and effort.

This fully updated textbook is intended for the economic geologist who deals with the evaluation of deposits at an early stage of development. It offers rules for quick and easy calculations based on the application of approximate data. It provides both the student and the geologist in the field with a complete set of rules and methods enabling them to perform a quick initial evaluation of the deposit without the support of specialists or computers – even if he is left to his own resources. All rules for calculations are illustrated with examples, and mistakes and pitfalls the authors encountered during their careers are pointed out.

A 25-year tradition of excellence is extended in the Fourth Edition of this highly regarded text. In clear, authoritative language, the authors discuss the philosophy and procedures for the design of air pollution control systems. Their objective is twofold: to present detailed information on air pollution and its control, and to provide formal design training for engineering students. New to this edition is a comprehensive chapter on carbon dioxide control, perhaps the most critical emerging issue in the field. Emphasis is on methods to reduce carbon dioxide emissions and the technologies for carbon capture and sequestration. An expanded discussion of control technologies for coal-fired power plants includes details on the capture of NO<sub>x</sub> and mercury emissions. All chapters have been revised to reflect the most recent information on U.S. air quality trends and standards. Moreover, where available, equations for equipment cost estimation have been updated to the present time. Abundant illustrations clarify the concepts presented, while numerous examples and end-of-chapter problems reinforce the design principles and provide opportunities for students to enhance their problem-solving skills.

Making the specifics of a complex concern accessible and its handling quite manageable, this fourth edition of the *Project and Cost Engineers' Handbook* examines the variables associated with international projects and project risk analysis. It provides instruction on contingency planning, delves into ethical considerations, considers the imp

Evaluating the cost of acquiring major pieces of equipment also necessitates costing their life maintenance. Providing coverage of recent advances in this field, this book covers such topics as reliability improvement warranty, computer hardware/software costing, and reliability engineering.

A text to the advances and development of novel technologies in the production of high-value products from economically viable raw materials *Lignocellulosic Biorefining Technologies* is an essential guide to the most recent advances and developments of novel technologies in the production of various high-value products from economically viable raw materials. Written by a team of experts on the topic, the book covers important topics specifically on production of economical and sustainable products such as various biofuels, organic acids, enzymes, biopigments, biosurfactants, etc. The book highlights the important aspects of lignocellulosic biorefining including structure, function, and chemical composition of the plant cell wall and reviews the details about the various components present in the lignocellulosic biomass and their characterizations. The authors explore the various approaches available for processing lignocellulosic biomass into second generation sugars and focus on the possibilities of utilization of lignocellulosic feedstocks for the production of biofuels and biochemicals. Each chapter includes a range of clear,

informative tables and figures, and contains relevant references of published articles. This important text: Provides cutting-edge information on the recent developments in lignocellulose biorefinery Reviews production of various economically important and sustainable products, such as biofuels, organic acids, biopigments, and biosurfactants Highlights several broad-ranging areas of recent advances in the utilization of a variety of lignocellulosic feedstocks Provides a valuable, authoritative reference for anyone interested in the topic Written for post-graduate students and researchers in disciplines such as biotechnology, bioengineering, forestry, agriculture, and chemical industry, Lignocellulosic Biorefining Technologies is an authoritative and updated guide to the knowledge about various biorefining technologies.

This work focuses on the application of fundamental cost engineering principles to the capital and operating costs estimation of major projects. It provides detailed coverage of profitability, risk, and sensitivity analysis. This third edition: discusses novel strategies for calculating preliminary estimates using MasterFormat; presents new information on estimating the retrofitting and extension of existing plants; contains current international cost data; and more.;A solutions manual is available to instructors only. "Written by engineers for engineers (with over 150 International Editorial Advisory Board members),this highly lauded resource provides up-to-the-minute information on the chemical processes, methods, practices, products, and standards in the chemical, and related, industries. "

Designed as a day-to-day resource for practitioners, and a self-study guide for the AACE International Cost Engineers' certification examination. This third edition has been revised and expanded, and topics covered include project evaluation, project management, and planning and scheduling.

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