

# Manufacturing Engineering And Technology Kalpakjian Addison Wesley Publishing Co

Manufacturing Process Selection Handbook provides engineers and designers with process knowledge and the essential technological and cost data to guide the selection of manufacturing processes early in the product development cycle. Building on content from the authors' earlier introductory Process Selection guide, this expanded handbook begins with the challenges and benefits of identifying manufacturing processes in the design phase and appropriate strategies for process selection. The bulk of the book is then dedicated to concise coverage of different manufacturing processes, providing a quick reference guide for easy comparison and informed decision making. For each process examined, the book considers key factors driving selection decisions, including: Basic process descriptions with simple diagrams to illustrate Notes on material suitability Notes on available process variations Economic considerations such as costs and production rates Typical applications and product examples Notes on design aspects and quality issues Providing a quick and effective reference for the informed selection of manufacturing processes with suitable characteristics and capabilities, Manufacturing Process Selection Handbook is intended to quickly develop or refresh your experience of selecting optimal processes and costing design alternatives in the context of concurrent engineering. It is an ideal reference for those working in mechanical design across a variety of industries and a valuable learning resource for advanced students undertaking design modules and projects as part of broader engineering programs. Provides manufacturing process information maps (PRIMAs) provide detailed information on the characteristics and capabilities of 65 processes in a standard format Includes process capability charts detailing the processing tolerance ranges for key material types Offers detailed methods for estimating costs, both at the component and assembly level

Revised extensively, the new edition of this text conforms to the syllabi of all Indian Universities in India. This text strictly focuses on the undergraduate syllabus of Design of Machine Elements I and II , offered over two semesters.

The Love Poems of Khalil Gibran, with calligraphy by Lassaâd Metoui and a preface by Malek Chebel. Composed of extracts from Gibran's works, including 'The Prophet', conveying the eternal power of love, illustrated by Lassaad Metoui's calligraphy.

Modeling and machining are two terms closely related. The benefits of the application of modeling on machining are well known. The advances in technology call for the use of more sophisticated machining methods for the production of high-end components. In turn, more complex, more suitable, and reliable modeling methods are required. This book pertains to machining and modeling, but focuses on the special aspects of both. Many researchers in academia and industry, who are looking for ways to refine their work, make it more detailed, increase their accuracy and reliability, or implement new features, will gain access to knowledge in this book that is very scarce to find elsewhere.

This book is intended to be a reference text on hydrostatic extrusion, a multidisciplinary technology involving the forming process of materials, tribology, high pressure engineering and so forth. Until now only one book bearing the title of hydrostatic extrusion, by Prof. Alexander and Dr. Lengyel, has been published since 1971. Although there are chapters on hydrostatic extrusion in such books as THE MECHANICAL BEHAVIOUR OF MATERIALS UNDER PRESSURE edited by Dr. Pugh, METAL FORMING by Prof. Avitzur and HIGH PRESSURE TECHNOLOGY by Drs. Spain and Paauwe, it is regrettable that no up-to-date reference books on hydro static extrusion are

available. As is well known, hydrostatic extrusion is a nearly-ideal lubricated extrusion. Its advantages have been demonstrated by laboratory research in the past two decades, yet many manufacturers, however, still hesitate to adopt the technology in their plants. Their hesitation is certainly due to the lack of exact information on the process and its equipment and also to their unfamiliarity with the actual method of operation. In order to provide a useful introduction to the subject for engineers who work in industries which plan to employ this technique and also to give exact and reliable information on the durability and performance of production facilities, as well as the capabilities of the process and the properties of extruded products, we decided to publish this book. Starting with theories and computational methods, the processes of cold, warm and hot hydrostatic extrusion are described by experts in their respective fields.

The comprehensive guide to engineering alternative and renewable energy systems and applications—updated for the latest trends and technologies This book was designed to help engineers develop new solutions for the current energy economy. To that end it provides technical discussions, along with numerous real-world examples of virtually all existing alternative energy sources, applications, systems and system components. All chapters focus on first-order engineering calculations, and consider alternative uses of existing and renewable energy resources. Just as important, the author describes how to apply these concepts to the development of new energy solutions. Since the publication of the critically acclaimed first edition of this book, the alternative, renewable and sustainable energy industries have witnessed significant evolution and growth. Hydraulic fracturing, fossil fuel reserve increases, the increasing popularity of hybrid and all-electric vehicles, and the decreasing cost of solar power already have had a significant impact on energy usage patterns worldwide. Updated and revised to reflect those and other key developments, this new edition features expanded coverage of topics covered in the first edition, as well as entirely new chapters on hydraulic fracturing and fossil fuels, hybrid and all-electric vehicles, and more. Begins with a fascinating look at the changing face of global energy economy Features chapters devoted to virtually all sources of alternative energy and energy systems Offers technical discussions of hydropower, wind, passive solar and solar-thermal, photovoltaics, fuel cells, CHP systems, geothermal, ocean energy, biomass, and nuclear Contains updated chapter review questions, homework problems, and a thoroughly revised solutions manual, available on the companion website While *Alternative Energy Systems and Applications, Second Edition* is an ideal textbook/reference for advanced undergraduate and graduate level engineering courses in energy-related subjects, it is also an indispensable professional resource for engineers and technicians working in areas related to the development of alternative/renewable energy systems.

Mikell Groover, author of the leading text in manufacturing processes, has developed *Introduction to Manufacturing Processes* as a more navigable and student-friendly text paired with a strong suite of additional tools and resources online to help instructors drive positive student outcomes. Focusing mainly on processes, tailoring down the typical coverage of both materials and systems. The emphasis on manufacturing science and mathematical modeling of processes is an important attribute of the new book. Real world/design case studies are also integrated with fundamentals - process videos provide students with a chance to experience being 'on the floor' in a manufacturing facility, followed by case studies that provide individual students or groups of students to dig into larger/more design-oriented problems.

*Fundamentals of Modern Manufacturing* is a balanced and qualitative examination of the materials, methods, and procedures of both traditional and recently-developed manufacturing principles and practices. This comprehensive textbook explores a broad range of essential points of learning, from long-established manufacturing processes and materials to contemporary electronics

manufacturing technologies. An emphasis on the use of mathematical models and equations in manufacturing science presents readers with quantitative coverage of key topics, while plentiful tables, graphs, illustrations, and practice problems strengthen student comprehension and retention. Now in its seventh edition, this leading textbook provides junior or senior-level engineering students in manufacturing courses with an inclusive and up-to-date treatment of the basic building blocks of modern manufacturing science. Coverage of core subject areas helps students understand the physical and mechanical properties of numerous manufacturing materials, the fundamentals of common manufacturing processes, the economic and quality control issues surrounding various processes, and recently developed and emerging manufacturing technologies. Thorough investigation of topics such as metal-casting and welding, material shaping processes, machining and cutting technology, and manufacturing systems and support helps students gain solid foundational knowledge of modern manufacturing.

Provides undergraduates and practicing engineers with an understanding of the theory and applications behind the fundamental concepts of machine elements. This text includes examples and homework problems designed to test student understanding and build their skills in analysis and design.

This new edition of Manufacturing Processes for Engineering Materials continues its tradition of balanced and comprehensive coverage of relevant engineering fundamentals, mathematical analysis, and traditional as well as advanced applications of manufacturing processes and operations. Updated and thoroughly edited for improved readability and clarity, this book is written mainly for students in mechanical, industrial, and metallurgical and materials engineering programs. The text continually emphasizes the important interactions among a wide variety of technical disciplines and the economics of manufacturing operations in an increasingly competitive global marketplace.

A comprehensive text on the science, engineering, and technology of manufacturing. In Manufacturing Engineering and Technology, 8th Edition, the authors continue their efforts to present a comprehensive, balanced, and, most importantly, an up-to-date coverage of the science, engineering, and technology of manufacturing. It places an emphasis on the interdisciplinary nature of every manufacturing activity, from complex interactions between materials, design, process, and manufacturing process and operations. The text is designed to help students learn not only the science and engineering that drives manufacturing, but to understand and appreciate manufacturing's important role in our modern, global economy. With more than 120 examples and case studies, the text presents students with a breadth of challenges while providing them the tools and encouragement to explore solutions to those challenges. With the 8th Edition, Manufacturing Engineering and Technology is now available as an eText for a convenient, simple-to-use mobile reading experience for the needs and habits of today's students. The new edition is thoroughly updated with numerous new topics and illustrations relevant to all aspects of manufacturing and includes a completely revised chapter covering the rapid advances in additive manufacturing. For courses in manufacturing process. Pearson eText is a simple-to-use, mobile-optimized, personalized reading experience. It lets students add bookmarks, highlight, and take notes all in one place, even when offline. Seamlessly integrated videos engage students and give them access to the help they need, when they

need it. Educators can easily schedule readings and share their own notes with students so they see the connection between their eText and what they learn in class - motivating them to keep reading, and keep learning. And, reading analytics offer insight into how students use the eText, helping educators tailor their instruction. NOTE: This ISBN is for the Pearson eText access card. For students purchasing this product from an online retailer, Pearson eText is a fully digital delivery of Pearson content and should only be purchased when required by your instructor. In addition to your purchase, you will need a course invite link, provided by your instructor, to register for and use Pearson eText.

The concrete tools manufacturing enterprises need to thrive in today's global environment For a manufacturing enterprise to succeed in this current volatile economic environment, a revolution is needed in restructuring its three main components: product design, manufacturing, and business model. The Global Manufacturing Revolution is the first book to focus on these issues. Based on the author's long-standing course work at the University of Michigan, this unique volume proposes new technologies and new business strategies that can increase an enterprise's speed of responsiveness to volatile markets, as well as enhance the integration of its own engineering and business. Introduced here are innovations to the entire manufacturing culture: An original approach to the analysis of manufacturing paradigms Suggested methods for developing creativity in product design A quantitative analysis of manufacturing system configurations A new manufacturing "reconfigurable" paradigm, in which the speed of responsiveness is the prime business goal An original approach to using information technology for workforce empowerment The book also offers analysis and original models of previous manufacturing paradigms' technical and business dimensions—including mass production and mass customization—in order to fully explain the current revolution in global manufacturing enterprises. In addition, 200 original illustrations and pictures help to clarify the topics. Globalization is creating both opportunities and challenges for companies that manufacture durable goods. The tools, theories, and case studies in this volume will be invaluable to engineers pursuing leadership careers in the manufacturing industry, as well as to leaders of global enterprises and business students who are motivated to lead manufacturing enterprises and ensure their growth.

Never HIGHLIGHT a Book Again! Virtually all of the testable terms, concepts, persons, places, and events from the textbook are included. Cram101 Just the FACTS101 studyguides give all of the outlines, highlights, notes, and quizzes for your textbook with optional online comprehensive practice tests. Only Cram101 is Textbook Specific. Accompanys: 9780136081685 .

Manufacturing Engineering and Technology Prentice Hall

Manufacturing Engineering and Technology, SI Edition, 7e, presents a mostly qualitative description of the science, technology, and practice of manufacturing. This includes detailed descriptions of manufacturing processes and the manufacturing enterprise that will help introduce students to important concepts. With a total of 120 examples and case studies, up-to-date and comprehensive coverage of all topics, and superior two-color graphics, this text provides a solid background for manufacturing students and serves as a valuable reference text for professionals. Teaching and Learning Experience To provide a better teaching and learning experience, for both instructors and students, this program will: Apply Theory and/or Research: An excellent

overview of manufacturing concepts with a balance of relevant fundamentals and real-world practices. Engage Students: Examples and industrially relevant case studies demonstrate the importance of the subject, offer a real-world perspective, and keep students interested. Support Instructors and Students: A Companion Website includes step-by-step Video Solutions, the Pearson eText, and color versions of all figure and tables in the book.

The carefully crafted fifth edition of Manufacturing Technology offers essential understanding of conventional and emerging technologies in the field of foundry, forming and welding. With latest industrial case studies and expanded topical coverage, the textbook offers a deep knowledge of the ever-evolving subject. A dedicated section on chapterwise GATE questions provide support to the competitive examinations' aspirants. This revised edition also maintains its principle of lucid presentation and easy to understand pedagogy. This makes the book a complete package on the subject which will greatly benefit students, teachers and practicing engineers. Salient Features: - Well organised description of equipment, from practical information to its process, supported with easy to understand illustrations, numerical calculation and discussion of the result. - Expanded topical coverage by adding Two new chapters, on Ceramics and Glass; Composite Materials. Included new required topics like, Shot Peening, Non-destructive Testing of Welds, Thixocasting, etc. - Latest Industrial Case Studies, like Ductile Iron Casting, Gating System Design for Investment Casting, etc.

Manufacturing, reduced to its simplest form, involves the sequencing of product forms through a number of different processes. Each individual step, known as an unit manufacturing process, can be viewed as the fundamental building block of a nation's manufacturing capability. A committee of the National Research Council has prepared a report to help define national priorities for research in unit processes. It contains an organizing framework for unit process families, criteria for determining the criticality of a process or manufacturing technology, examples of research opportunities, and a prioritized list of enabling technologies that can lead to the manufacture of products of superior quality at competitive costs. The study was performed under the sponsorship of the National Science Foundation and the Defense Department's Manufacturing Technology Program.

Manufacturing And Workshop Practices Have Become Important In The Industrial Environment To Produce Products For The Service Of Mankind. The Basic Need Is To Provide Theoretical And Practical Knowledge Of Manufacturing Processes And Workshop Technology To All The Engineering Students. This Book Covers Most Of The Syllabus Of Manufacturing Processes/Technology, Workshop Technology And Workshop Practices For Engineering (Diploma And Degree) Classes Prescribed By Different Universities And State Technical Boards. Some Comparisons Have Been Given In Tabular Form And The Stress Has Been Given On Figures For Better Understanding Of Tools, Equipments, Machines And Manufacturing Setups Used In Various Manufacturing Shops. At The End Of Each Chapter, A Number Of Questions Have Been Provided For Testing The Student S Understanding About The Concept Of The Subject. The Whole Text Has Been Organized In 26 Chapters. The First Chapter Presents The Brief Introduction Of The Subject With Modern Concepts Of Manufacturing Technology Needed For The Competitive Industrial Environment. Chapter 2 Provides The Necessary Details Of Plant And Shop Layouts. General Industrial

Safety Measures To Be Followed In Various Manufacturing Shops Are Described In Detail In Chapter 3. Chapters 4 8 Provide Necessary Details Regarding Fundamentals Of Ferrous Materials, Non-Ferrous Materials, Melting Furnaces, Properties And Testing Of Engineering Materials And Heat Treatment Of Metals And Alloys. Chapters 9 13 Describe Various Tools, Equipments And Processes Used In Various Shops Such As Carpentry, Pattern Making, Mold And Core Making, Foundry Shop. Special Casting Methods And Casting Defects Are Also Explained At Length. Chapters 14 16 Provide Basic Knowledge Of Mechanical Working Of Metals. Fundamental Concepts Related To Forging Work And Other Mechanical Working Processes (Hot And Cold Working) Have Been Discussed At Length With Neat Sketches. Chapter 17 Provides Necessary Details Of Various Welding And Allied Joining Processes Such As Gas Welding, Arc Welding, Resistance Welding, Solid-State Welding, Thermochemical Welding, Brazing And Soldering. Chapters 18 19 Describe Sheet Metal And Fitting Work In Detail. Various Kinds Of Hand Tools And Equipments Used In Sheet Metal And Fitting Shops Have Been Described Using Neat Sketches. Chapters 20 24 Provide Construction And Operational Details Of Various Machine Tools Namely Lathe, Drilling Machine, Shaper, Planer, Slotter, And Milling Machine With The Help Of Neat Diagrams. Chapter 25 Deals With Technique Of Manufacturing Of Products With Powder Metallurgy. The Last Chapter Of The Book Discusses The Basic Concepts Of Quality Control And Inspection Techniques Used In Manufacturing Industries. The Book Would Serve Only As A Text Book For The Students Of Engineering Curriculum But Would Also Provide Reference Material To Engineers Working In Manufacturing Industries.

For courses in manufacturing processes at two- or four-year schools. This text also serves as a valuable reference text for professionals. An up-to-date text that provides a solid background in manufacturing processes Manufacturing Engineering and Technology, 7/e , presents a mostly qualitative description of the science, technology, and practice of manufacturing. This includes detailed descriptions of manufacturing processes and the manufacturing enterprise that will help introduce students to important concepts. With a total of 120 examples and case studies, up-to-date and comprehensive coverage of all topics, and superior two-color graphics, this text provides a solid background for manufacturing students and serves as a valuable reference text for professionals.

For introductory courses in Engineering Technologies Introduction to Engineering Technology, 8th Edition, explains the responsibilities of technicians and technologists in the dynamic world of engineering. The basic tools of engineering technology, including problem solving, calculator skills, conversion of units, geometry, computer skills, and technical reporting, are explained. Mathematical concepts are presented in a moderately-paced manner, including practical, worked-out examples for the engineering calculator. In addition to developing students' skills in algebra, trigonometry, and geometry, this popular text also helps them to understand the broad spectrum of today's technologies.

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A practical guide to materials and manufacturing concepts and applications Written in a straightforward, conversational style, this

comprehensive textbook offers a hands-on introduction to materials science and manufacturing techniques. You will explore metallic and nonmetallic materials, their properties and applications, and how products are made from them, including traditional, additive, and advanced manufacturing methods. *Materials and Manufacturing: An Introduction to How They Work and Why It Matters* starts off by explaining materials science fundamentals and progresses to outline manufacturing processes in the order in which they are often employed. Coverage includes:

- Metallic materials and processing
- Nonmetallic materials and processing
- Practical considerations in materials and manufacturing
- Material structure, identification, and application
- Compositional and property-based classification
- Mechanical, thermal, and environmental concepts
- Methods of testing materials
- Sawing, broaching, filing, and abrasive machining
- Milling, turning, boring, and hole making operations
- Cohesive assembly through heat and chemical welding
- Mechanical and adhesive assembly and finishing operations
- The benefits and roles of additive and advanced manufacturing

The professional's quick-reference handbook for writing business and technical reports. Professionals in business, government, and technical fields often need help in organizing and writing reports for associates, clients, and managers. This simple tutorial handbook offers expert tips and useful ideas for organizing ideas, structuring reports, and adding spice to technical papers. *Writing Reports to Get Results* offers in-depth guidance for writing:

- \* short, informal reports, such as job progress reports and inspection reports
- \* semiformal reports, such as laboratory and medium-length investigation and evaluation reports
- \* formal reports, such as analytical and feasibility studies and major investigations
- \* technical and business proposals of varying complexity

The authors use a simple pyramid method to help writers organize their information into the most convenient and simplest structure for any type of document—from single-page proposals to full-length presentations. Rounding out this easy, instructional handbook are helpful tips on a number of other topics, such as: constructing reference lists and bibliographies; the use of numbers, abbreviations, and metric symbols; preparing illustrations for insertion into a report; and working collaboratively as a member of a writing team.

"For undergraduate courses in Mechanical, Industrial, Metallurgical, and Materials Engineering Programs. For graduate courses in Manufacturing Science and Engineering." "*Manufacturing Processes for Engineering Materials*" addresses advances in all aspects of manufacturing, clearly presenting comprehensive, up-to-date, and balanced coverage of the fundamentals of materials and processes. With the Sixth Edition, you'll learn to properly assess the capabilities, limitations, and potential of manufacturing processes and their competitive aspects. The authors present information that motivates and challenges for understanding and developing an appreciation of the vital importance of manufacturing in the modern global economy. The numerous examples and case studies throughout the book help to develop a perspective on the real-world applications of the topics described in the book. As in previous editions, this text maintains the same number of chapters while continuing to emphasize the interdisciplinary nature of all manufacturing activities, including the complex interactions among materials, design, and manufacturing processes. "

*Manufacturing Processes for Engineering Materials, Fourth Edition* is a comprehensive text, written mainly for students in mechanical, industrial, and metallurgical and materials engineering programs. The text, as well as the numerous examples and case studies in each chapter, clearly show that manufacturing engineering is a complex and interdisciplinary subject. The topics are organized and presented in such a manner that they motivate and challenge students to present technically and economically viable solutions to a wide variety of questions and problems, including product design. Since the publication of the third edition, there have been rapid and significant advances in various areas in manufacturing. The fourth edition of *Manufacturing Processes for Engineering Materials*, while continuing with balanced

coverage of the relevant fundamentals, analytical approaches, and applications, reflects these new advances. New in the Fourth Edition: \*A new Chapter 13 on fabrication of microelectronic and micromechanical devices. \*Expansion of design considerations in each chapter. r New examples and case studies throughout all chapters. \*A total of 1230 questions and problems; 32 per cen

As the only comprehensive text focusing on metal shaping processes, which are still the most widely used processes in the manufacture of products and structures, Metal Shaping Processes carefully presents the fundamentals of metal shaping processes with their relevant applications. The treatment of the subject matter is adequately descriptive for those unfamiliar with the various processes and yet is sufficiently analytical for an introductory academic course in manufacturing. The text, as well as the numerous formulas and illustrations in each chapter, clearly show that shaping processes, as a part of manufacturing engineering, are a complex and interdisciplinary subject. The topics are organized and presented in such a manner that they motivate and challenge students to present technically and economically viable solutions to a wide variety of questions and problems, including product design. It is the perfect textbook for students in mechanical, industrial, and manufacturing engineering programs at both the Associate Degree and Bachelor Degree programs, as well a valuable reference for manufacturing engineers (those who design, execute and maintain the equipment and tools); process engineers (those who plan and engineer the manufacturing steps, equipment, and tooling needed in production); manufacturing managers and supervisors; product design engineers; and maintenance and reliability managers and technicians. Each chapter begins with a brief highlighted outline of the topics to be described. Carefully presents the fundamentals of the particular metal-shaping process with its relevant applications within each chapter, so that the student and teacher can clearly assess the capabilities, limitation, and potentials of the process and its competitive aspects. Features sections on product design considerations, which present guidelines on design for manufacturing in many of the chapters. Offers practical, understandable explanations, even for complex processes. Includes text entries that are coded as in an outline, with these numerical designations carried over the 320 related illustrations for easy cross-referencing. Provides a dual (ISO and USA) unit system. Contains end-of-chapter Review Questions. Includes a chapter on sheet metalworking covering cutting processes; bending process; tubes and pipe bending; deep drawing processes; other sheet metal forming process (stretch forming, spinning, rubber forming, and superplastic forming and diffusion bonding). Provides a useful die classification with 15 illustrations and description; presses for sheet metalworking; and high energy-rate forming processes. A chapter on nontraditional manufacturing process discusses such important processes as mechanical energy processes (ultrasonic machining, water jet cutting); electrochemical machining processes (electrochemical machining, electrochemical grinding); thermal energy processes (electric discharge processes, laser beam machining, electron beam machining); and chemical processes (chemical milling).

Groover's Principles of Modern Manufacturing is designed for a first course or two-course sequence in Manufacturing at the junior level in Mechanical, Industrial, and Manufacturing Engineering curricula. As in preceding editions, the author's objective is to provide a treatment of manufacturing that is modern and quantitative. The book's modern approach is based on balanced

coverage of the basic engineering materials, the inclusion of recently developed manufacturing processes and comprehensive coverage of electronics manufacturing technologies. The quantitative focus of the text is displayed in its emphasis on manufacturing science and its greater use of mathematical models and quantitative end-of-chapter problems.

This book is about how to develop future automotive products by applying the latest methodologies based on a systems engineering approach and by taking into account many issues facing the auto industry such as meeting government safety, emissions and fuel economy regulations, incorporating advances in new technology applications in structural materials, power trains, vehicle lighting systems, displays and telematics, and satisfying the very demanding customer. It is financially disastrous for any automotive company to create a vehicle that very few people want. To design an automotive product that will be successful in the marketplace requires carefully orchestrated teamwork of experts from many disciplines, substantial amount of resources, and application of proven techniques at the right time during the product development process. Automotive Product Development: A Systems Engineering Implementation is intended for company management personnel and graduate students in engineering, business management and other disciplines associated with the development of automotive and other complex products.

Manufacturing Engineering and Technology, SI Edition, 7e, presents a mostly qualitative description of the science, technology, and practice of manufacturing. This includes detailed descriptions of manufacturing processes and the manufacturing enterprise that will help introduce students to important concepts. With a total of 120 examples and case studies, up-to-date and comprehensive coverage of all topics, and superior two-color graphics, this text provides a solid background for manufacturing students and serves as a valuable reference text for professionals. Teaching and Learning Experience To provide a better teaching and learning experience, for both instructors and students, this program will: Apply Theory and/or Research: An excellent overview of manufacturing concepts with a balance of relevant fundamentals and real-world practices. Engage Students: Examples and industrially relevant case studies demonstrate the importance of the subject, offer a real-world perspective, and keep students interested. Support Instructors and Students: A Companion Website includes step-by-step Video Solutions, the Pearson eText, and color versions of all figure and tables in the book.

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