

How To Rebuild Modify Ford C4 C6 Automatic Transmissions Workbench

A comprehensive guide to designing and building street rods, customs, and lead sleds. Includes hundreds of photographs and practical tips, plus safe working and design factors. It covers all areas of the car, including chassis, suspension, frame, engine, bodywork, paint, and drivetrain. This guide also details how to choose a car and make critical planning decisions. It shows how to properly equip a workshop and lists tool and parts suppliers.

As Ford's follow-up to the famous flathead, the Y-block was Ford's first overhead-valve V-8 and it established an impressive high-performance legacy, winning many races in NASCAR and setting records at the Bonneville Salt Flats. This venerable Ford engine, which powers classic Thunderbirds, Crown Victorias, Edsels, and other cars, is enjoying a performance renaissance. Many aftermarket parts, including heads, can turn a sedate Y-block into a powerhouse. The engine earned its name from its deep-skirt block design that looked like a "Y." This stout engine was installed in millions of Ford cars from 1954 to 1962 and Ford trucks from 1952 to 1964. Author and Ford tech expert Charles Morris explains each critical aspect of rebuilding a stock 239-, 256-, 272-, 292-, and 312-ci Y-block and building a modified Y-block. He shows you how to identify components and conduct a thorough inspection so you select a sound

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block, heads, intake, and other components. He explains the specifics for obtaining high-quality machining work and verifying clearances. In addition, he delves into the intricacies of each step of the assembly process so you can rebuild a strong-running and reliable engine. Most important, Morris details the steps to effectively remedy the Y-block oiling problems. This is the book Ford Y-block owners and fans have been waiting for. It's an indispensable guide for performing a professional-caliber rebuild and buildup of the Y-block.

The very best series of how-to handbooks designed for building, modifying and preparing your engine for peak performance. Thorough and straight-forward explanations combined with hundreds of photos and illustrations clearly detail every step in the rebuild process. Covers the tremendously popular Mustang and Ford's other performance engines since 1987. After breaking down each section of the engine, the books shows the reader how to rebuild and modify engines for enhanced performance. Readers will learn how to apply relatively mild "street" modifications through the use of bolt-on parts, as well as how to delve deeper into the modifying process with more complex projects such as porting and blueprinting.

How to Rebuild & Modify Ford Flathead V-8 Engines
Motorbooks International

Restoring the interior of your favorite be as hard as you think. Kits and aftermarket products now make it easier to perform many basic auto upholstery tasks. And many projects without sewing machines or measy dyes. mation on steering wheels, trunk, dyes user-friendly guide on

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how to: - replace headliners - lay custom carpet - repair dashboards, doors panels, package trays, and kick panels - reupholster seat frames using pre-sewn kits - make your own custom seats - select the best cleaning products and detailing methods

Breathe new life into your GM Duramax Diesel with this rebuilding guide from CarTech's Workbench series. Whether you have an engine that is old and tired, are contemplating picking up a used engine for a swap, looking to hop up what you have, or simply want to understand the inner workings of a Duramax engine, this handy guide will be a valuable resource for years to come. Author and diesel expert Jason Gonderman takes you through full step-by-step sequences of the removal, disassembly, evaluation, reconditioning, and reassembly of both the 2001-2010 style of engines and the later 2011-2016 models. Also included is a history of all six generations of Duramax engines, as well as a chapter on performance modifications to this versatile platform. General Motors began offering diesel engines in its light-duty pickups in earnest in 1982. The engines were designed and produced by Detroit Diesel, and filled the role in C/K pickups until the 1999 model year. The engines were first a 6.2L naturally aspirated V-8 then grew to 6.5L and added a turbocharger in 1992. The 6.2L diesel achieved better fuel economy than the company's gasoline V-6 when introduced, and in 1982, fuel economy was a major factor in many people's buying decisions. Fast-forward to the late 1990s, General Motors decided it needed a clean slate in its diesel designs to keep up with the Cummins and Power

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Stroke engines being offered by the competition. To accomplish this, General Motors partnered with Isuzu to create a brand-new diesel engine that would be the first high-pressure common-rail, direct-injection powerplant to hit the US vehicle market. The initial engine was produced at the newly built plant in Moraine, Ohio, on July 17, 2000. Now, 21 years after the joint venture DMAX Ltd. was created in 1998, more than 2 million Duramax engines have been built. Until the introduction of the Duramax, GM's all-iron, indirect-injected (IDI) 6.5L V-8 produced just 215 hp and 440 ft-lbs of torque in its most powerful configuration. The new, aluminum-headed 6.6L Duramax V-8 hit the market with 300 hp and 520 ft-lbs of torque in its first configuration, and it has gotten stronger with age while still meeting increasingly strict emissions requirements.

This step-by-step guide to rebuilding LT1 small-block Chevy engines includes sections on disassembly and inspection, reconditioning the block and bottom end, reconditioning and rebuilding the cylinder heads, fuel injection systems, and exhaust.

The Ford 8.8- and 9-inch rear differentials are two of the most popular and best-performing differentials on the market. While the 8.8-inch differential is commonly used in late-model Mustangs, the 9-inch is the more popular and arguably the most dominant high-performance differential for muscle cars, hot rods, custom vehicles, and race cars. Built from 1957 to 1986, the 9-inch Ford differential is used in a huge range of high-performance Ford and non-Ford vehicles because of its rugged construction, easy-to-set-up design, and large

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aftermarket support. The 9-inch differential effectively transmits power to the ground for many classic Fords and hot rods of all types, but it is the choice of many GM muscle car owners and racers as well. These differentials have been used extensively and proven their mettle in racing and high-performance applications. The Ford 8.8- and 9-inch must be rebuilt after extensive use and need a variety of different ratios for top performance and special applications. This Workbench book provides detailed step-by-step photos and information for rebuilding the differentials with the best equipment, installing the gear sets, and converting to Posi-Traction for a variety of applications. It describes how to disassemble the rear end, identify worn ring and pinion gears, other damage or wear, and shows step-by-step rebuilding of the differential. It also explains how to select the right differential hardware, bearings, seals, and other parts, as well as how to set ring and pinion backlash so that the rear end operates at peak efficiency. Aftermarket 9-inch performance differentials from manufacturers including Currie, Moser and Strange are reviewed and you learn how to rebuild and set up these high-performance aftermarket differentials. In addition, this book provides a comprehensive identification chart to ensure readers properly identify the model and specifics of the 9-inch differential. Chapters include axle identification, inspection, and purchasing axles for rebuilding; differential tear down; ring and pinion gear removal; inspection and reassembly; drive axle choices; and more.

The photos in this edition are black and white. When the

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'96 Mustang came out with the 4.6-liter V-8, some performance enthusiasts were scared away by its technology. But those days are long gone. Ford added horsepower and torque to its 2- and 4-valve V-8s over the years, and the number and quality of available aftermarket performance parts has exploded. Ford took things to the next level with the new 3-valve Mustang GT engine, the 5.4-liter GT and the Shelby GT500, adding even more high-performance options. In this updated edition of "How To Build Max-Performance 4.6-Liter Ford Engines," Sean Hyland gives you a comprehensive guide to building and modifying Ford's 2-, 3-, and 4-valve 4.6- and 5.4-liter engines. You will learn everything from block selection and crankshaft prep, to cylinder head and intake manifold modifications. He also outlines eight recommended power packages and provides you with a step-by-step buildup of a naturally aspirated 405-horsepower Cobra engine. This is the definitive guide to getting the most from your 4.6- and 5.4-liter Ford.

The photos in this edition are black and white. From factory drag racing, to the AC Cobra, to the legendary Mustang, the history of the Ford big-block is a long and storied one. Making its debut in the late 1950s, the Ford FE big-block engine sat between the fenders of factory lightweights, Cobra Jet Mustangs, 427 Cobras, Cougar Eliminators, Talledega Torinos, and Mach 1s. While the FE engines remained in production through the mid 1970s, mostly in light-truck applications, Ford had plans for a new engine on the horizon. In the late 1960s, Ford transitioned the FE big-block out of production in

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passenger cars and performance applications in favor of an all-new design, called the 385 series, also known as Lima big-block. Originally used in luxury-car applications, the 429-cubic-inch version of this engine found its way into performance applications such as Mustangs and Torinos starting in 1971. The high-compression 4-barrel versions, called Cobra Jet or Super Cobra Jet, are some of the most powerful engines Ford has ever produced. An engine similar in design to the Lima series engine, the legendary 351 Cleveland made its debut in 1970. While technically a small-block in many ways, its oval ports, canted heads, and physical size made people think of it more as a mid-block than a small-block. The 351- and 400-cubic-inch versions (the latter known as M series engines) of the Cleveland engine were used in passenger car applications and in light trucks starting in 1975. The M stood for modified, as the deck height, bearing sizes, as well as pistons and connecting rods were modified for low-compression passenger car and light truck use, and they were used all the way through the early 1980s. All three engines are covered in full detail in this Workbench series rebuild volume. Included are step-by-step heavily illustrated instructions, that walk you through the entire process of rebuilding your Ford engine. If you want to breathe new life into your tired old Ford engine, this is the book for you.

Learn how to rebuild and upgrade your Buick Nailhead with the first book ever dedicated to the subject! In this all-new book from Nailhead racer and veteran engine builder Gary Weldon, you will learn everything you need to know about how to rebuild and upgrade the venerable

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Buick Nailhead engine. Weldon takes you through each step, including a review of the birth of the Nailhead, the benefits of its unique design, serial and casting number information to source and identify the best project, and a history of the engine in development. Also covered are the processes of rebuilding, including disassembly, inspection, sourcing the best parts, making critical upgrades, reassembly, and break-in. Of course, all the machine shop work is covered, and practical advice on building engines for competition is provided. The Nailhead was a throwback to the early overhead-valve engine design, and that unique design makes it a popular choice for period-correct hot rod projects. In addition, if your torquey Nailhead resides between the fenders of a Buick Special, LeSabre, Invicta, Roadmaster, Riviera, Century, Skylark, Wildcat, or Electra 225, this book will help you keep that old beauty on the road.

This book provides step-by-step instructions for how to modify Chrysler's 904 Torqueflite automatic transmission for drag racing, road racing, and circle racing. Topics include theory of operation, transbrakes/valve bodies, adapters, disassembly, modifications, assembly, adjustments, installation, high horsepower application, and torque converters.

Tells how to decide if an engine needs rebuilding, and shows how to pull an engine, replace parts, recondition cylinder heads, and troubleshoot other engine problems. Photographs illustrate how to disassemble, check for wear, repair or recondition, and reassemble and install Ford V8 engines.

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The Honda K-Series engine was introduced in 2001, replacing the B-Series as the engine of choice for Honda enthusiasts. These new K-Series engines are the most powerful stock Honda/Acura engines you can get. They featured new technology such as a roller rocker valvetrain, better flowing heads, and advanced variable cam timing technology that made these engines suddenly the thing to have. And that's where the engine swappers come in. In *Honda K-Series Engine Swaps*, author Aaron Bonk guides you through all the details, facts, and figures you will need to complete a successful K-Series swap into your older chassis. All the different engine variants are covered, as well as interchangeability, compatibility, which accessories work, wiring and controls operation, drivetrain considerations, and more. While you can still modify your existing B-Series, dollar for dollar, you can't make more power than you can with a Honda K-Series engine. If you have an older chassis and are looking for a serious injection of power and technology, swapping a K-Series engine is a great option. *Honda K-Series Engine Swaps* will tell you everything you need to know.

The first-generation Mustang is an enduring classic but it was built using 50-year-old technology. These cars use antiquated equipment that includes drum brakes, breaker points ignition systems, and 14-inch steel wheels. The OEM running gear is obsolete by today's standards but all of these Mustangs can turn into high-performance street machines that can compete with late-model Mustangs. While certain special-build and high-performance models should be preserved, many

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common V-8 Mustangs can be transformed into high-performance cars that rival the new cars of today. The Mustang can be upgraded and modified into a true driving machine by installing aftermarket suspension, steering, and driveline technology. Mustang expert and former Ford engineer Frank Bohanan explains how to perform simple and important bolt-on upgrades that radically increase performance. He explains the rationale and process of installing a crate engine, big high-performance brake kits, coil-over shocks, tubular A-arms, multi-link rear suspension, and many other projects that increase performance by leaps and bounds. From mild to wild, you are shown how to upgrade each component group in the car by stages according to budget and difficulty. These components include engine, transmission, rear differential, front suspension, rear suspension, steering, chassis, electrics, interior, tires, wheels, and more. By completing these procedures and product installs, you can complete an improved street car, a high-performance street car, or a street/track-day car. No other book provides the same level of information and instruction for transforming the first-generation Mustang into a car that performs with the best on the road today.

Popular Mechanics inspires, instructs and influences readers to help them master the modern world. Whether it's practical DIY home-improvement tips, gadgets and digital technology, information on the newest cars or the latest breakthroughs in science -- PM is the ultimate guide to our high-tech lifestyle. Few new engines in automotive history have been as quickly embraced by performance-minded gearheads as was Ford's V-8 in 1932. Deuce roadsters were racing—and winning—almost as soon as their fenders could be unbolted. When the new L-head version was released motorists of nearly all stripes came to embrace the affordable engine that gave Ford cars performance to equal cars costing several

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times as much. Ford's vision—and gamble—paid off handsomely and set Ford apart from his competitors. More than two decades would pass—a veritable eon in the automobile industry—before another engine would offer the excitement generated by Henry Ford's beloved flathead V-8. This is the ultimate resource for the Ford flathead V-8 engine. It guides readers through everything from engine architecture to selecting the right engine for the right project, building and rebuilding the engine, and buying a crate engine. Whether you're looking to hot-rod or restore your flathead, this book is a required addition to your workbench.

If there is one thing Ford enthusiasts have learned over the years, deciphering which Ford parts work with which Ford engines is a far more difficult task than with many other engine families. Will Cleveland heads fit on my Windsor block? Can I build a stroker motor with factory parts? Can I gain compression by using older-model cylinder heads, and will it restrict flow? Is there a difference between Windsor 2-barrel and 4-barrel heads? These are just a few examples of common questions Ford fans have. These and many other questions are examined in this all-new update of a perennial best seller. Thoroughly researched and, unlike previous editions, now focused entirely on the small-block Windsor and Cleveland engine families, *Ford Small Block Engine Parts Interchange* includes critical information on Ford's greatest small-block engines and goes into great detail on the highly desirable high-performance hardware produced throughout the 1960s, 1970s, and 1980s. By combining some of the best parts from various years, some great performance potential can be unlocked in ways Ford never offered to the general public. Following the advice in *Ford Small-Block Engine Parts Interchange*, these engine combinations can become reality. You will find valuable information on cranks, blocks, heads, cams, intakes, rods, pistons, and even accessories to guide

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you through your project. Author George Reid has once again done extensive research to accurately deliver a thorough and complete collection of Ford small-block information in this newly revised edition. Knowing what internal factory engine parts can be used across the wide range of production Ford power plants is invaluable to the hot rodder and swap meet/eBay shopper. Whether building a stroker Cleveland or a hopped-up Windsor, this book is an essential guide. Ford's 351 Cleveland was designed to be a 'mid-sized' V-8 engine, and was developed for higher performance use upon its launch in late 1969 for the 1970 models. This unique design proved itself under the hood of Ford's Mustang, among other high performance cars. The Cleveland engine addressed the major shortcoming of the Windsor engines that preceded it, namely cylinder head air flow. The Windsor engines just couldn't be built at the time to compete effectively with the strongest GM and Mopar small blocks offerings, and the Cleveland engine was the answer to that problem. Unfortunately, the Cleveland engine was introduced at the end of Detroit's muscle car era, and the engine, in pure Cleveland form, was very short lived. It did continue on as a low compression passenger car and truck engine in the form of the 351M and 400M, which in their day, offered little in the way of excitement. Renewed enthusiasm in this engine has spawned an influx of top-quality new components that make building or modifying these engines affordable. This new book reviews the history and variations of the 351 Cleveland and Ford's related engines, the 351M and 400M. Basic dimensions and specifications of each engine, along with tips for identifying both design differences and casting number(s) are shown. In addition to this, each engine's strong points and areas of concern are described in detail. Written with high performance in mind, both traditional power tricks and methods to increase efficiency of these specific engines are

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shared. With the influx of aftermarket parts, especially excellent cylinder heads, the 351 Cleveland as well as the 351M and 400M cousins are now seen as great engines to build. This book will walk you through everything you need to know to build a great street or competition engine based in the 351 Cleveland platform.

As cool as classic muscle cars might be, they're only as good as the automotive technology of their era. That's where this book comes in. With clear, easy-to-follow instructions, this guide shows how to give your car all the muscle of today while preserving the classic styling of your muscle car. In this updated and fully illustrated edition of his popular handbook, veteran overhauler and automotive writer Jason Scott takes readers through the step-by-step improvements that will add more power, style, and handling capability to any classic muscle car. Full-color photos accompany Scott's detailed instructions, covering bodywork and interior restoration, engine enhancements, transmission and axle swaps, suspension, steering, chassis and brake upgrades as well as many other changes that will restore-or maintain-a muscle cars identity while making it perform as if it were built only yesterday.

In *How to Rebuild and Modify Ford C4 and C6 Automatic Transmissions*, author George Reid walks readers through the process step-by-step, from removing the transmission, to complete overhaul, to proper re-installation and road testing. GIs returning after World War II created an entirely new automotive market niche when they bought surplus Jeeps and began exploring the rugged backcountry of the American West. This burgeoning market segment, which eventually became known as sport utility vehicles (SUVs), numbered about 40,000 units per year with offerings from Jeep, Scout, Toyota, and Land Rover. In 1966, Ford entered the fray with its Bronco, offering increased refinement, more power, and an

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innovative coil-spring front suspension. The Bronco caught on quickly and soon established a reputation as a solid backcountry performer. In Baja, the legendary accomplishments of racers such as Parnelli Jones, Rod Hall, and Bill Stroppe further cemented the bobtail's reputation for toughness. Ford moved upstream with the introduction of the larger Bronco for 1978, witnessing a huge increase in sales for the second-generation trucks. The Twin Traction Beam front end was introduced in the third generation, and further refinements including more aerodynamic styling, greater luxury, and more powerful fuel-injected engines came on board in the generations that followed. Through it all, the Bronco retained its reputation as a tough, versatile, and comfortable rig, both on and off the paved road. With the reintroduction of the Bronco for 2020, Ford is producing a vehicle for a whole new generation of enthusiasts that looks to bring modern styling and performance to the market while building on the 30-year heritage of the first five generations of the Bronco so dearly loved by their owners. From the development process and details of the first trucks through the 1996 models, author Todd Zuercher shares technical details, rarely seen photos, and highlights of significant models along with the stories of those people whose lives have been intertwined with the Bronco for many years. This book will have new information for everyone and will be a must-have for longtime enthusiasts and new owners alike!

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Jeeps are the most popular off-road vehicle and the most common modification to them is in the chassis and suspension. This book offers a compilation of tech articles from JP magazine, the number one magazine for Jeep enthusiasts. Includes articles on

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tires, wheels, brakes, lift kits, shocks, springs, and chassis stiffening/bracing.

Flathead spoken here. From stock rebuilds to high-horsepower modified engines, this book delivers instructions on every facet of rebuilding your flathead V-8. Crystal-clear photos make every step easy to understand and follow, including block reconditioning, new oil seals, manifolds, superchargers and electronic ignitions. Contains essential details on how to install later-model flatheads into early model chassis, plus where to buy parts.

Over the last 40 years, millions of Chrysler, AMC, and Jeep vehicles have used these differentials, propelling these high-performance vehicles to victory on the street, in drag racing, and other applications. Chrysler used the Dana 60 and BorgWarner Sure-Grip high-performance differentials in the Challenger, Charger, Barracuda, Super Bee and many other renowned Chrysler muscle cars. These differentials have been tied to historic powerhouse engines, such as the Chrysler Magnum and Hemi V8s in stock car, drag racing, and other forms of racing, making history in the process. Jeep CJs and Cherokees have used the Dana 44 and AMC 20 and put these differentials under tremendous loads, which often requires frequent rebuilds. After years of use, these differentials require rebuilding, and of course aftermarket suppliers offer ring and pinion

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and other parts to upgrade these axles. In this Workbench series title, the focus is on the disassembly, inspection and step-by-step rebuild of the most popular high-performance differentials. Axles and differentials are not incredibly complex components, but there are some specific steps to follow for rebuilding, upgrading, and setting them up properly, and this book demystifies the process and explains it in detail. A book dedicated to the Dana, Sure-Grip, and AMC Jeep axles has never been published before, and Mopar, Jeep and AMC enthusiasts are hungry for this information. The Dana and AMC axles should remain in wide use into the foreseeable future, and therefore there will be a consistent demand for this information. This book will also feature extensive gear and application charts, so the reader is sure to select the correct gear ratio for a particular vehicle and application. Special coverage is therefore dedicated to ring and pinion gears. In addition selecting the best aftermarket and production axle shafts is covered as well as modifying and upgrading the differential housings. Joe Abbin, the author of *Blown Flathead* and *335 HP Flathead Ford V-8 Performance Handbook*, produced this comprehensive new book on flathead Ford engine identification and rebuilding. Stock or modified, this book will be an essential reference for both engine owners and professional engine builders to help them determine what they have, what they

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need, and how to achieve a successful flathead rebuild to meet any standard. Contains 182 pages with:-184 Photos & Figures-17 Charts and Tables-Parts and Information Sources-Installation and Tech Tips

The photos in this edition are black and white. Skylarks, GSXs, Grand Nationals, Rivas, Gran Sports; the list of formidable performance Buicks is impressive. From the torque monsters of the 1960s to the high-flying Turbo models of the '80s, Buicks have a unique place in performance history. During the 1960s, when word of the mountains of torque supplied by the big-inch Buicks hit the street, nobody wanted to mess with them. Later, big-inch Buicks and the Hemi Chryslers went at it hammer and tongs in stock drag shootouts and in the pages of the popular musclecar magazines of the day. The wars between the Turbo Buicks and Mustang GTs in the 1980s were also legendary, as both cars responded so well to modifications. "How to Build Max-Performance Buick Engines" is the first performance engine book ever published on the Buick family of engines. This book covers everything from the Nailheads of the '50s and early '60s, to the later evolutions of the Buick V-8 through the '60s and '70s, through to the turbo V-6 models of the '70s and '80s. Veteran magazine writer and Buick owner Jefferson Bryant supplies the most up-to-date information on heads, blocks, cams, rotating

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assemblies, interchangeability, and oiling-system improvements and modifications, along with details on the best performance options available, avenues for aftermarket support, and so much more. Finally, the Buick camp gets the information they have been waiting for, and it's all right here in "How to Build Max-Performance Buick Engines."

Chevrolet produced over 17 million aluminium Powerglides from 1962 through 1973. While never a popular performance transmission during its production run, the Powerglide has become the dominant automatic transmission in modern motorsports. Favored by circle track and drag racers alike, the Powerglide is the transmission of choice of today's racer. You will find Powerglides installed in a wide range of vehicles from street/strip to 'Top Sportsman.' This book is your reference guide to the Powerglide; from a stock rebuild to an all-out race unit, this book covers it all. Subject covered include:

- * *general transmission service, basic operation, in-car service and repairs
- *torque converter design and operation
- *identification
- *removal, disassembly and inspection
- *overhauling unit assemblies
- *final assembly of transmission
- *the drag racing Powerglide
- *the circle track racing Powerglide
- *specification and troubleshooting

Whether you are racing or restoring, you'll find the Powerglide Transmission Handbook a master reference for rebuilding, modifying and racing your Powerglide

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transmission.

There has never been a book covering the ins and outs of the emerging Edelbrock line of carburetors.

But this book covers rebuilding, turning and modifying Carter and Edelbrock carburetors.

Outlines carburetor types, takes a thorough look at carb selection and carb function, and offers detailed information on modifications, tuning, and rebuilding Carter/Edelbrock carburetors.

Although not the first V-8 engine ever produced, Henry Ford's side-valve V-8, launched in 1932, certainly qualified as the first mass-produced V-8 sold to the public. Because of Henry Ford's stubbornness, the first versions were less than ideal.

The technology was in its infancy and cost-cutting measures limited the output and reliability of the early models. Over time, however, the "Flattie" became the go-to powerplant for a whole generation of new hobbyists who were called "hot rodders." The engine maintained its position in the hobby well into the 1950s, even when more modern overhead-valve designs started coming out of Detroit. It's hard to overstate the impact that this simple little engine had on a whole generation of enthusiasts. Even today, people choose a flathead for period-correct builds over far more powerful options. The style and sound of a modified flathead is an iconic part of American history. In *Ford Flathead Engines: How to Rebuild & Modify*, veteran author Tony Thacker and flathead

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guru of H&H Flatheads, Mike Herman, take you step-by-step through rebuilding a vintage flathead. One of the most important steps is to actually find a good, usable core; many have been sitting for a very long time and the engine design is prone to cracking. Running changes are also an important consideration when selecting a core, and include cooling system, ignition, and transmission mount. After you have selected a core, Thacker and Herman take you through the entire process of a rebuild, including teardown, parts inspection, machine shop processes, replacement part selection, re-assembly, start up, and break-in. Also covered is a unique performance build completed at the H&H shop for legendary race car team manager and all-around enthusiast Ray Evernham. It all adds up to more than 500 color photos and insider tips on building what could be called the most iconic engine ever built, the Ford flathead V-8.

How to Rebuild and Modify High-Performance Manual Transmissions breaks down the disassembly, inspection, modification/upgrade, and rebuilding process into detailed yet easy-to-follow steps consistent with our other Workbench series books. The latest techniques and insider tips are revealed, so an enthusiast can quickly perform a tear-down, identify worn parts, select the best components, and successfully assemble a high-performance transmission. Transmission expert and designer Paul Cangialosi shares his proven rebuilding

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methods, insight, and 27 years of knowledge in the transmission industry. He guides you through the rebuilding process for most major high-performance transmissions, including BorgWarner T10 and super T10, GM/Muncie, Ford Toploader, and Tremec T5. This new edition also contains a complete step-by-step rebuild of the Chrysler A833 transmission.

This completely revised and updated edition of HP's bestselling book on how to build high performance 5.0/5.8L Ford small-block engines-the second most popular engine modified in the aftermarket-contains five new chapters on the latest technology for modifying the cylinder block, heads, camshafts, valvetrain, exhaust systems, and more.

Ground up or section by section, this guide will show you how to restore your 1965-70 Mustang to like-new condition. Packed with dozens of identification charts and more than 450 photos and drawings. the guide covers year-by-year equipment changes and disassembly and assembly. A Mustang suppliers list is a bonus.

Rebuild and modify your Ford inline six with help from the leading performance builders of these engines, Vintage Inlines! Covering Ford's small 6-cylinder engine made famous in Falcons, Comets, Mustangs, and many other models from the 1960s and 1970s, this book has everything you need to know from step-by-step rebuilding instructions to performance parts that will set you apart from the rest of the crowd. If this is your first engine build, you'll be glad to know that every aspect of a complete rebuild is here. Starting with engine removal,

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you'll learn all the different steps, including examination, machine work, reassembly, and reinstallation. The mystery is revealed on setting ring gap, checking valve-to-piston clearance, and even degreasing the camshaft for spot-on valve timing! Whether it's replacing the undersized and outdated 1-barrel carburetor or the original Load-O-Matic distributor, you'll learn how to get the most from the engine that came as original equipment in literally millions of our favorite Ford vehicles. With the information in this book, you'll learn how to add a 2-barrel carburetor, electronic ignition, and even a header so you can have the smooth rumble of dual exhaust. Congratulations on your decision to build and modify one of the most popular engines from some of the most popular cars in Ford's long history with Ford Inline Six: How to Rebuild & Modify!

American Performance V-8 Specs: 1963-1974 (Second Edition) provides extensive information on all the performance V-8 engines in Muscle Cars, Pony Cars, and Supercars. Also included are sports cars such as Corvette, Cobra, GT40, and Pantera. Numerous tables and charts display engine information in a clear and concise style. This data-packed book is a valuable resource for automotive enthusiasts. Says automotive writer Diego Rosenberg: "This book is laid out in a manner that embraces your interest and keeps you entertained with historical takes on the era. It's a seminal piece of automotive history that should be a mandatory reference for every enthusiast." Each chapter is dedicated to a manufacturer and contains five sections: (1) Engine specs including bore, stroke,

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horsepower, torque, compression ratio, carburetion, rod length, bore spacing, block height, valve size, journal diameters, and firing order, (2) Engine application charts for American muscle car and sports car models, (3) Road test results from automotive magazines of the 1960s and 1970s (over 1,000 total tests), (4) Additional engine details and historical background, and (5) Gallery of color photographs (over 400 total photographs). In this follow up to Jerry Heasley's Rare Finds, Heasley has built a collection of his finest stories, including the 1969 Boss prototype owned by Ford stylist Larry Shinoda, the original 1967 Shelby Mustang prototype and more.

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