

they illustrate a wide range of approaches, methods and concerns. This collection stimulates interactions among scientists, historians and philosophers in the exploration of multicultural tradition of science and technology.

This comprehensive introduction to basic manufacturing processes is ideal for both degree and diploma courses in engineering. With several pedagogical features, the text makes the topics understandable and appealing for students. The book first introduces the concepts of engineering materials and their properties, measurement and quality in manufacturing and allied activities before dwelling upon the details of different manufacturing processes such as machining, casting, metal forming, powder metallurgy and joining. To keep pace with the latest advancements in technology, use of non-conventional resources, applications of computers, and use of robots in manufacturing are also discussed in considerable detail. The text also provides a thorough treatment of topics on economy and management of production.

This book introduces the materials and traditional processes involved in the manufacturing industry. It discusses the properties and application of different engineering materials as well as the performance of failure tests. The book lists both destructible and non-destructible processes in detail. The design associated with each manufacturing processes, such Casting, Forming, Welding and Machining, are also covered.

The Book Provides A Glimpse Of The Fascinating Field Of Mechanical Engineering To The Entrants To Engineering Colleges. It Gives An Insight Into The Major Areas Of Mechanical Engineering, Like Power Production, Energy Alternatives, Production Alternatives And The Latest Computer Controlled Machine Tools. The Book Is Made Interesting With Numerous Sketches And Schematics - A Definite Advantage In Understanding The Subject.

Manufacturing And Workshop Practices Have Become Important In The Industrial Environment To Produce Products For The Service Of Mankind. The Basic Need Is To Provide Theoretical And Practical Knowledge Of Manufacturing Processes And Workshop Technology To All The Engineering Students. This Book Covers Most Of The Syllabus Of Manufacturing Processes/Technology, Workshop Technology And Workshop Practices For Engineering (Diploma And Degree) Classes Prescribed By Different Universities And State Technical Boards. Some Comparisons Have Been Given In Tabular Form And The Stress Has Been Given On Figures For Better Understanding Of Tools, Equipments, Machines And Manufacturing Setups Used In Various Manufacturing Shops. At The End Of Each Chapter, A Number Of Questions Have Been Provided For Testing The Student S Understanding About The Concept Of The Subject. The Whole Text Has Been Organized In 26 Chapters. The First Chapter Presents The Brief Introduction Of The Subject With Modern Concepts Of Manufacturing Technology Needed For The Competitive Industrial Environment. Chapter 2 Provides The Necessary Details Of Plant And Shop Layouts. General Industrial Safety Measures To Be Followed In Various Manufacturing Shops Are Described In Detail In Chapter 3. Chapters 4 8 Provide Necessary Details Regarding Fundamentals Of Ferrous Materials, Non-Ferrous Materials, Melting Furnaces, Properties And Testing Of Engineering Materials And Heat Treatment Of Metals And

Alloys. Chapters 9-13 Describe Various Tools, Equipments And Processes Used In Various Shops Such As Carpentry, Pattern Making, Mold And Core Making, Foundry Shop. Special Casting Methods And Casting Defects Are Also Explained At Length. Chapters 14-16 Provide Basic Knowledge Of Mechanical Working Of Metals. Fundamental Concepts Related To Forging Work And Other Mechanical Working Processes (Hot And Cold Working) Have Been Discussed At Length With Neat Sketches. Chapter 17 Provides Necessary Details Of Various Welding And Allied Joining Processes Such As Gas Welding, Arc Welding, Resistance Welding, Solid-State Welding, Thermochemical Welding, Brazing And Soldering. Chapters 18-19 Describe Sheet Metal And Fitting Work In Detail. Various Kinds Of Hand Tools And Equipments Used In Sheet Metal And Fitting Shops Have Been Described Using Neat Sketches. Chapters 20-24 Provide Construction And Operational Details Of Various Machine Tools Namely Lathe, Drilling Machine, Shaper, Planer, Slotter, And Milling Machine With The Help Of Neat Diagrams. Chapter 25 Deals With Technique Of Manufacturing Of Products With Powder Metallurgy. The Last Chapter Of The Book Discusses The Basic Concepts Of Quality Control And Inspection Techniques Used In Manufacturing Industries. The Book Would Serve Only As A Text Book For The Students Of Engineering Curriculum But Would Also Provide Reference Material To Engineers Working In Manufacturing Industries.

Written by authorities in the subject, this book provides a complete treatment of metal forming and machining by using the computational techniques FEM, fuzzy set theory and neural networks as modelling tools. The algorithms and solved examples included make this book of value to postgraduates, senior undergraduates, and lecturers and researchers in these fields. Research and development engineers and consultants for the manufacturing industry will also find it of use.

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