

Computer Integrated Design And Manufacturing David Bedworth

COMPUTER-GENERAL INFORMATION

This volume contains the selected papers of the first I.D.M.M.E. conference on 'Integrated Design and Manufacturing in Mechanical Engineering', held in Nantes from 15-17 April 1996. Its objective was to discuss the questions related to the definition of the optimal design and manufacturing processes and to their integration through coherent methodologies in adapted environments. The initiative of the Conference and the organization thereof, is mainly due to the efforts of the french PRIMECA group (Pool of Computer Resources for Mechanics) started eight years ago. We were able to attract the international community with the support of the International Institution for Production Engineering Research (C.I.R.P.). The conference brought together two hundred and fifty specialists from around the world. About ninety papers and twenty posters were presented covering three main topics : optimization and evaluation of the product design process, optimization and evaluation of the manufacturing systems and methodological aspects.

This up-to-date and accessible text deals with the basics of Computer Integrated

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Manufacturing (CIM) and the many advances made in the field. It begins with a discussion on automation systems, and gives the historical background of many of the automation technologies. Then it moves on to describe the various techniques of automation such as group technology and flexible manufacturing systems. The text describes several production techniques, for example, just-in-time (JIT), lean manufacturing and agile manufacturing, besides explaining in detail database systems, machine functions, and design considerations of Numerical Control (NC) and Computer Numerical Control (CNC) machines, and how the CIM system can be modelled. The book concludes with a discussion on the industrial application of artificial intelligence with the help of case studies, in addition to giving network application and signalling approaches. Intended primarily as a text for the undergraduate and graduate students of mechanical, production, and industrial engineering and management, the text should also prove useful for the professionals in the field.

In this book, the authors examine interactive computer graphics and its use in design industrial robots, computer control of manufacturing processes, computer-integrated production control, automated inspections, and flexible manufacturing systems. They also discuss the implementation of turnkey CAD/CAM systems. This book will give a competitive edge to students of manufacturing, managers in

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industry, and anyone involved in specifying, implementing and using CIM systems.

Broad coverage of digital product creation, from design to manufacture and process optimization This book addresses the need to provide up-to-date coverage of current CAD/CAM usage and implementation. It covers, in one source, the entire design-to-manufacture process, reflecting the industry trend to further integrate CAD and CAM into a single, unified process. It also updates the computer aided design theory and methods in modern manufacturing systems and examines the most advanced computer-aided tools used in digital manufacturing. Computer Aided Design and Manufacturing consists of three parts. The first part on Computer Aided Design (CAD) offers the chapters on Geometric Modelling; Knowledge Based Engineering; Platforming Technology; Reverse Engineering; and Motion Simulation. The second part on Computer Aided Manufacturing (CAM) covers Group Technology and Cellular Manufacturing; Computer Aided Fixture Design; Computer Aided Manufacturing; Simulation of Manufacturing Processes; and Computer Aided Design of Tools, Dies and Molds (TDM). The final part includes the chapters on Digital Manufacturing; Additive Manufacturing; and Design for Sustainability. The book is also featured for being uniquely structured to classify and align engineering

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disciplines and computer aided technologies from the perspective of the design needs in whole product life cycles, utilizing a comprehensive Solidworks package (add-ins, toolbox, and library) to showcase the most critical functionalities of modern computer aided tools, and presenting real-world design projects and case studies so that readers can gain CAD and CAM problem-solving skills upon the CAD/CAM theory. Computer Aided Design and Manufacturing is an ideal textbook for undergraduate and graduate students in mechanical engineering, manufacturing engineering, and industrial engineering. It can also be used as a technical reference for researchers and engineers in mechanical and manufacturing engineering or computer-aided technologies.

The biggest challenge in any marketplace is uncertainty. The major changes taking place in world economies, politics, and demographics has raised market uncertainty to its highest level in the past 50 years. However, with new markets opening up in emerging and developing economies, the opportunities have never been better. To compete in this challenging atmosphere, product design/redesign and manufacturing must be integrated to produce better quality products faster and cheaper. Design Synthesis: Integrated Product and Manufacturing System Design provides a conceptual framework and methodologies to do just that. The book explains how to integrate innovative product design with the design of a batch manufacturing system. It covers

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the technical and social aspects of integration, presents research and best practices, and embeds integration within a framework of sustainable development. It covers the two methods for achieving design synthesis: integration and harmonisation. Product, manufacturing system, and social system architectures are integrated (united or combined to form a whole that is greater than the sum of the parts). The concurrent processes to design the architectures are harmonised (made compatible or coincident with one another). Wide in scope, the book supplies a multi-disciplinary perspective and an extensive discussion on how to maintain integrity during the design process. The authors present research and practices that are difficult or almost impossible to find. They describe the different types of system lifecycles and include guidelines on how to select the appropriate lifecycle for a specific design situation.

Principles of Computer-Aided Design and Manufacturing is the product of many years of experience teaching courses in computer-aided design (CAD). My first book, published in 1991, was a challenge—the technology was evolving and both the hardware and software were changing rapidly. Since then we have come a long way in the CAD/CAM area, and the prospects are even better for future intelligent systems that will enable engineers to design engineering products more efficiently. From design to development, we are attaining some great achievements that will engineer products that are more competitive and ready to meet the market needs. In essence, CAD will provide the engineer more time for the creative aspects in terms of concept formulation

File Type PDF Computer Integrated Design And Manufacturing David Bedworth

and interpretation of the results derived from the analysis. The tools of CAD/CAM are now more standardized and most of our students today come equipped with the basic engineering graphics knowledge needed to learn advanced engineering tools. Having gone through the experience of teaching this course and at the same time trying to adapt to the changing needs in the laboratory, I have written this book under the premise of providing the students the fundamentals needed to advance their understanding of design, analysis, and product development in manufacturing. The latter is achieved through selection of appropriate topics and analytical methods in all aspects of design that are pertinent to CAD with the hope that students will embrace them with conviction. These topics are written in a clear and concise form, and are followed by examples to guide the students and engineers through a wonderful learning experience. The thrust behind learning and teaching CAD is the ability to reach a level of confidence that will enable oneself to interact with ease with the existing CAD systems to solve engineering problems. My philosophy is to teach through examples; hence, every topic covered is followed by examples to demonstrate the concepts. The basic engineering concepts learned in this book are independent of any specific software. We are at a stage now in which CAD/CAM does not necessary have to be self-contained. Rather, students should be able to use other tools to link or provide additional information as necessary to the CAD system. Where some topics could be supplemented, I have taken the liberty in this textbook of allowing the students to

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perform their exercises using MATLAB for the sake of understanding that CAD is a multidiscipline in nature and some parts of the design or analysis can be programmed in other languages. This is becoming a common practice as vendors are making it simpler and easier to transport files from different systems, and in some cases even be able to integrate different analysis tools to provide the students and engineers the ability to interact with their software to meet their engineering needs. This is certainly true in the variational design and parametric designs areas in which engineering equations are the engine behind the geometrical formulation and design of certain products. This textbook is written to satisfy the CAD requirements courses even though finite element coverage expands beyond the introduction of truss analysis. It is difficult to cover all topics in one semester. Topics should be selected to meet the course needs and the laboratory requirements that go with it. For example, at the University of Illinois at Chicago, we have a required laboratory part of the course where students are given different projects on weekly basis to become proficient in the use of CAD software such as ProE or IDEAS. The last lab projects are more involved and usually require some forms of analysis and animation. My intention is to provide additional topics in finite elements that will allow the instructor to focus not only on simple trusses but also be able to teach heat conduction, basic principles in FEM, and even vibration to broaden the scope of analysis. The idea is one that allows our senior students to be exposed to FEM by combining most of what they have learned and show how it can be done with

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the help of this powerful technique of FEM. This has been very successful with our undergraduate students and first-year graduate students because they are able to use this textbook to learn the basic concepts required in analysis to be able to use finite element tools such as ANSYS, IDEAS, and CATIA, among others. The book is divided into 15 chapters and provides a unique balance of topics that cover design, 3D transformation and geometry manipulation, surface creations, solid modeling, optimization, finite elements, robotics and robot economics, and CAM implementation. Chapter 1 provides a historical perspective of CAD and discusses virtual reality as it is used in our current engineering environment (the latter is a topic that will need to be explored further down the road). Chapter 2 addresses the different stages in design and provides concrete examples showing how these steps can be accomplished. The unique feature of this chapter is the parametric and variational design concept. In this textbook I have made an effort to enlighten the students with the need for these techniques to be taken seriously as they might become standard in the near future. The blending of man and machine is an effective tool when CAD systems are allowed to participate in the design and manufacturing process by aiding in the problem formulation, synthesis, conceptualization, and, of course, analysis. Once the students have had some exposure to CAD in general, Chapter 2 could be covered at any part of the course. I urge the instructors and readers to take the time and go over these examples and to create their own examples to appreciate the benefits of these tools.

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Chapter 3 discusses 2D and 3D transformations and geometry manipulation, and provides an in-depth analysis of images in 2D and 3D, and includes isometric views. Chapter 4 explains the fundamentals underlying splines, parametric and nonparametric curves, and Bezier curves and surfaces. A number of examples are included to assist the students in understanding how the concepts are implemented. Depending on how advanced the students are, selected topics can be skipped or simply assigned as additional material for the class. Chapter 5 introduces the concept of solid modeling and the various construction techniques and representation schemes in modeling. The students will apply some of these concepts in their lab work working with the making of solid models in CAD. Chapter 6 covers various techniques of optimization and introduces the students to the basic concepts of how to formulate an objective function, define the appropriate constraints, and choose the analytical tools to solve the problem. This chapter also focuses on popular techniques in optimization so that senior students and first-year graduate students will have some familiarity with their use. Chapters 7 through 10 form a unique combination of teaching the finite element method to our junior and senior students without the burden of heavy calculus. It is one of the major strengths of this textbook. If a curriculum is more focused on analysis, all chapters can be covered; otherwise, the instructor is given the choice of covering FEM by selecting the appropriate topics) for the class. This would include stress analysis, heat conduction, dynamic analysis, and vibration, or simply teaching the basic formulation of

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FEM as described in Chapter 7. The examples solved in these chapters represent real applications and will encourage the students to develop a good appetite for FEM. Computer-aided manufacturing is introduced in Chapters 11 through 15. I have opted to focus on key topics of interest to the students such as robotics and economic impact, group technology, and computer-integrated manufacturing. These are some of the features that need to be understood in the integration of CAD and CAM. Principles of Computer-Aided Design and Manufacturing is written for junior and senior level students and first-year graduate students who have had little exposure to computer-aided design. This textbook assumes that the students have some experience with programming and understand basic concepts in CAD found in a freshman course of graphics. This textbook is suitable for students who have had all their undergraduate requirements in their major. The latter is an incentive whereby students will fully appreciate the benefits of design techniques such as parametric and variational design and develop a deep understanding of how FEM works and how it is applied to various engineering applications. I am indebted to the reviewers for their useful comments and suggestions, which helped shape the content and focus of this book: Dr. Heana Costea, California State University at Northridge; Derek M. Yip-Hoi, University of Michigan at Ann Arbor; and Gregory Kremer, Ohio State University. I would also like to thank Dr. M. Ayub, visiting professor in the Civil Engineering Department at University of Chicago at Illinois, for taking the time to edit several chapters and provide his insight for the book

File Type PDF Computer Integrated Design And Manufacturing David Bedworth

and M. Arif, associate professor in the Civil Engineering Department at University of Chicago at Illinois, for his encouragement and support. The comments and suggestions of the reviewers were instrumental in my final revision and in selecting additional topics that were missing from the original proposal. They kindly helped review my original manuscript and assisted me in looking at their course focus and syllabus to get a better picture of how the CAD course is taught at their respective institutions. Finally, I am indebted to all my students who have assisted me in the preparation of necessary materials for this book; without their help, this wouldn't have been possible. In particular, I would like to thank Carlos Lopez for his efforts on the parametric and variational designs section of the book. I also like to thank Francisco Romero, Nagarajan Chandra, Pedro Gonzalez, and David McNeil for their genuine effort in assisting with some of the graphics of the book. I would like to thank Nikhil Khulka and Ivan Zivkovic for being there when I needed them the most to meet the publisher deadlines and organize the chapters and figures selected for the book. I also would like to thank Surya Pratar for helping with indexing of this book. Finally, let me take this opportunity to thank the editorial staff, Dorothy Marrero, David George, and Lynda Castillo at Prentice Hall, for their patience during the course of the production of the book. I had the pleasure of working closely with Kevin Bradley at Sunflower Publishing Services, who oversaw the complete publication of the book. He was kind and very responsive to all my questions. He worked intelligently to make sure I was happy with

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the changes and the editing of my book. At the end I would like to thank my family, Ginger, Larby, and Anissa, for their unconditional love and support and for their understanding in the sacrifices we make in achieving our objectives. In particular, I would like to thank my mom and dad for giving me hope, guidance, and values to treasure for years to come. FARID AMIROUCHE The Department of Mechanical & Industrial Engineering University of Illinois, Chicago

In this book, the author has presented an introduction to the practical application of some of the essential technical topics related to computer-aided engineering (CAE). These topics include interactive computer graphics (ICG), computer-aided design (CAD), computer and computer-integrated manufacturing (CIM). aided analysis (CAA) Unlike the few texts available, the present work attempts to bring all these seemingly specialised topics together and to demonstrate their integration in the design process through practical applications to real engineering problems and case studies. This book is the result of the author's research and teaching activities for several years of postgraduate and undergraduate courses in mechanical design of rotating machinery, computer-aided engineering, of finite elements, solid mechanics, engineering practical applications and properties of materials at Cranfield Institute of dynamics Technology, Oxford Engineering Science and the University of Manchester Institute of Science and Technology (UMIST). It was soon realised that no books on the most powerful and versatile tools available to engineering designers existed. To satisfy this developing

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need, this book, on the use of computers to aid the design process and to integrate design, analysis and manufacture, was prepared.

Concentrates on the effective use of information for the whole business - not just manufacturing and design technologies - and the necessity of understanding both the tools and techniques of CIM as well as understanding the framework in which they are to be applied.

For manufacturing enterprises to survive in the next century, they need to understand the latest concepts, business processes, and technologies in Computer-Integrated Design and Manufacturing. This one-stop reference provides up-to-date coverage of the most important topics in the field. This invaluable resource provides quantitative analysis of computer-integrated design and manufacturing systems that are useful for solving real world problems in industry. Solved examples and illustrations demonstrate each modern engineering design and manufacturing concept.

For managers or aspiring managers of existing or proposed CAD/CAM facilities in manufacturing. Discusses system operations, including drafting, design, and analysis capabilities; usage and impact within a computer-integrated manufacturing environment; and managing systems, with an emphasis on selecting an appropriate system. Annotation copyrighted by Book News, Inc., Portland, OR

This state-of-the-art text explores developments in geometric modeling, product modeling and their applications. In particular, it looks at the means by which product

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geometry emerges from the conceptual stages of design, and the use of geometric reasoning for applications downstream of design, including manufacture and assembly. Much existing design research is either totally geometry based or totally non-geometric, and the interface between the two areas is of intense interest to industry, as well as being crucial for the successful development of integrated systems for design and manufacture. This interface is currently not well understood and the book makes a significant contribution towards its understanding. This book is essential reading for technical managers and research and development engineers.

Manufacturing has entered the early stages of a revolutionary period caused by the convergence of three powerful trends:

- The rapid advancement and spread of manufacturing capabilities worldwide has created intense competition on a global scale.
- The emergence of advanced manufacturing technologies is dramatically changing both the products and processes of modern manufacturing.
- Changes in traditional management and labor practices, organizational structures, and decision-making criteria represent new sources of competitiveness and introduce new strategic opportunities.

These trends are interrelated and their effects are already being felt by the u.s. manufacturing community. Future competitiveness for manufacturers worldwide will depend on their response to these trends. Based on the recent performance of u.s. manufacturers, efforts to respond to the challenges posed by new competition, technology, and managerial opportunities have been slow and inadequate.

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Domestic markets that were once secure have been assailed by a growing number of foreign competitors producing high quality goods at low prices. In a number of areas, such as employment, capacity utilization, research and development expenditures, and capital investment, trends in u.s. manufacturing over the last decade have been unfavorable or have not kept pace with major foreign competitors, such as Japan. There is substantial evidence that many u.s. manufacturers have neglected the manufacturing function, have overemphasized product development at the expense of process improvements, and have not begun to make the adjustments that will be necessary to be competitive.

The Current state of expectations is that Computer Integrated Manufacturing (CIM) will ultimately determine the industrial growth of world nations within the next few decades. Computer Aided Design (CAD), Computer Aided Manufacturing (CAM), Flexible Manufacturing Systems (FMS), Robotics together with Knowledge and Information Based Systems (KIBS) and Communication Networks are expected to develop to a mature state to respond effectively to the managerial requirements of the factories of the future that are becoming highly integrated and complex. CIM represents a new production approach which will allow the factories to deliver a high variety of products at a low cost and with short production cycles. The new technologies for CIM are needed to develop manufacturing environments that are smarter, faster, close-coupled, integrated, optimized, and flexible. Sophistication and a high degree of specialization in

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materials science, artificial intelligence, communications technology and knowledge-information science techniques are needed among others for the development of realizable and workable CIM systems that are capable of adjusting to volatile markets. CIM factories are to allow the production of a wide variety of similar products in small batches through standard but multi mission oriented designs that accommodate flexibility with specialized software.

This volume contains the selected manuscripts of the papers presented at the Second IDMME Conference on "Integrated Design and Manufacturing in Mechanical Engineering", held in Compiègne, France, at the University of Technology of Compiègne, May 27-29, 1998. The purpose of the Conference was to present and discuss topics dealing with the optimization of product design and manufacturing processes with particular attention to (1) the analysis and optimum design of mechanical parts and mechanisms (2) the modeling of forming processes (3) the development of computer aided manufacturing tools (4) the methodological aspects of integrated design and manufacturing in adapted technical and human environments. The initiative of the conference and the organization thereof is mainly due to the efforts of the french PRIMECA group (Pool of Computer ResoUfces for Mechanics). The international Institution for Production Engineering Research (C.I.R.P.) was helpful to attract international participants. The conference brought together three hundred and twenty worldwide participants.

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In the competitive business arena companies must continually strive to create new and better products faster, more efficiently, and more cost effectively than their competitors to gain and keep the competitive advantage. Computer-aided design (CAD), computer-aided engineering (CAE), and computer-aided manufacturing (CAM) are now the industry stand

For advanced undergraduate/ graduate-level courses in Automation, Production Systems, and Computer-Integrated Manufacturing. This exploration of the technical and engineering aspects of automated production systems provides the most advanced, comprehensive, and balanced coverage of the subject of any text on the market. It covers all the major cutting-edge technologies of production automation and material handling, and how these technologies are used to construct modern manufacturing systems.

Intended for advanced undergraduate courses computer-aided design and computer-aided manufacturing, the goal of this book is to provide an in-depth treatment of computer aided design and computer-aided manufacturing which fully addresses CAD/CAM integration.

Computer-integrated Design and Manufacturing McGraw-Hill College

Computer Integrated Manufacturing (CIM) is the computerized handling of integrated business processes among all different functions in an enterprise. The consistent application of information technology, along with modern manufacturing techniques and

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new organizational procedures, opens up great potential for speeding up processes. This book discusses the current state of applications and new demands arising from the integration principle. It mainly emphasizes on strategies for realization and implementation based on the author's concrete experience. The "Y-CIM information management" model is presented as a procedural method for implementing CIM. The third edition has been supplemented by up-to-date specified examples of applied CIM solutions and transfer strategies.

Manufacturing contributes to over 60 % of the gross national product of the highly industrialized nations of Europe. The advances in mechanization and automation in manufacturing of international competitors are seriously challenging the market position of the European countries in different areas. Thus it becomes necessary to increase significantly the productivity of European industry. This has prompted many governments to support the development of new automation resources. Good engineers are also needed to develop the required automation tools and to apply these to manufacturing. It is the purpose of this book to discuss new research results in manufacturing with engineers who face the challenge of building tomorrow's factories. Early automation efforts were centered around mechanical gear-and-cam technology and hardwired electrical control circuits. Because of the decreasing life cycle of most new products and the enormous model diversification, factories cannot be automated efficiently any more by these conventional technologies. With the digital computer, its

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fast calculation speed and large memory capacity, a new tool was created which can substantially improve the productivity of manufacturing processes. The computer can directly control production and quality assurance functions and adapt itself quickly to changing customer orders and new products.

Describes this process as it relates to the electronics industry, focusing on such areas as printed wiring boards, networking, automatic assembly, surface mount technology, tape automated bonding, bar coding, and electro-static discharge. Also studies the effects of group work ethics as a factor in

Offers instruction in manufacturing engineering management strategies to help the student optimize future manufacturing processes and procedures. This edition includes innovations that have changed management's approach toward the uses of manufacturing engineering within the business continuum.

In this paper a nearly perfected concept of basic training in the field of "Computer Integrated Manufacturing (CIM)" has been explained. With the help of detailed studies conducted in part by the Department of Technology and Education.

Department of Mechanical and Industrial Engineering, University of Dortmund the necessity of basic training at all levels for employees in Computer Integrated Manufacturing was verified. Then the new requirements for employees were indicated with respect to the "ability to act". Moreover, the didactic demands of

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the concept for basic subject-specific training were clearly stipulated. In summary, this concept has to include the invariant, indispensable, fundamental and exemplary contents and the basic options of CIM work organisation which are most important today and in the near future. Then a configuration was presented to meet these demands: the multimedia system of the CIM Learning Factory, subsidised by the EC in the COMETT programme. The CIM Learning Factory consists of • a well-operating "model factory", where activities like job management, production control, design, manufacturing, including loading, material transport and assembly as well as quality control and warehousing, are flexibly shown in functional models and are controlled by means of cross-linked computers (MPC); during the training the cross-linked computer structure is used like a language laboratory; • two different "teachware packages", the first for the target group of designers and decision-makers, the second for skilled workers and plant management.

The impact of the technology of Computer-Aided Design and Manufacturing in automobile engineering, marine engineering and aerospace engineering has been tremendous. Using computers in manufacturing is receiving particular prominence as industries seek to improve product quality, increase productivity and to reduce inventory costs. Therefore, the emphasis has been attributed to

