

Chemical Reaction Engineering Levenspiel

The Omnibook aims to present the main ideas of reactor design in a simple and direct way. It includes key formulas, brief explanations, practice exercises, problems from experience and it skims over the field touching on all sorts of reaction systems. Most important of all it tries to show the reader how to approach the problems of reactor design and what questions to ask. In effect it tries to show that a common strategy threads its way through all reactor problems, a strategy which involves three factors: identifying the flow pattern, knowing the kinetics, and developing the proper performance equation. It is this common strategy which is the heart of Chemical Reaction Engineering and identifies it as a distinct field of study.

This book is an outgrowth of the author's teaching experience of a course on Introduction to Chemical Engineering to the first-year chemical engineering students of the Indian Institute of Technology Madras. The book serves to introduce the students to the role of a chemical engineer in society. In addition to the classical industries, the role of chemical engineers in several esoteric areas such as semiconductor processing and biomedical engineering is discussed. Besides highlighting the principles and processes of chemical engineering, the book shows how chemical engineering concepts from the basic sciences and economics are used to seek solutions to engineering problems. The book is rich in examples of innovative solutions found to problems faced in chemical industry. It includes a wide spectrum of topics, selected from the industrial interactions of the author. It encourages the student to see the similarities in the concepts which govern apparently dissimilar examples. It introduces various concepts, using both physical and mathematical bases, to facilitate the understanding of difficult processes such as the scale-up process. The book contains several case studies on safety, ethics and environmental issues in chemical process industries.

Chemical reaction engineering is at the core of chemical engineering education. Unfortunately, the subject can be intimidating to students, because it requires a heavy dose of mathematics. These mathematics, unless suitably explained in the context of the physical phenomenon, can confuse rather than enlighten students. Bearing this in mind, Reaction Engineering Principles is written primarily from a student's perspective. It is the culmination of the author's more than twenty years of experience teaching chemical reaction engineering. The textbook begins by covering the basic building blocks of the subject—stoichiometry, kinetics, and thermodynamics—ensuring students gain a good grasp of the essential concepts before venturing into the world of reactors. The design and performance evaluation of reactors are conveniently grouped into chapters based on an increasing degree of difficulty. Accordingly, isothermal reactors—batch and ideal flow types—are addressed first, followed by non-isothermal reactor operation, non-ideal flow in reactors, and some special reactor types. For better comprehension, detailed derivations are provided for all important mathematical equations. Narrative of the physical context in which the formulae work adds to the clarity of thought. The use of mathematical formulae is elaborated upon in the form of problem solving steps followed by worked examples. Effects of parameters, changing trends, and comparisons between different situations are presented graphically. Self-practice exercises are included at the end of each chapter.

The Definitive, Fully Updated Guide to Solving Real-World Chemical Reaction Engineering Problems For decades, H. Scott Fogler's Elements of Chemical Reaction Engineering has been the world's dominant text for courses in chemical reaction engineering. Now, Fogler has created a new, completely updated fifth edition of his internationally respected book. The result is a refined book that contains new examples and problems, as well as an updated companion Web site. More than ever, Fogler has successfully integrated text, visuals, and computer simulations to help both undergraduate and graduate students master all of the field's fundamentals. As always, he links theory to practice through many relevant examples, ranging

from standard isothermal and non-isothermal reactor design to applications, such as solar energy, blood clotting, and drug delivery, and computer chip manufacturing. To promote the transfer of key skills to real-life settings, Fogler presents the following three styles of problems: 1. Straightforward problems that reinforce the principles of chemical reaction engineering 2. Living Example Problems (LEPs) that allow students to rapidly explore the issues and look for optimal solutions 3. Open-ended problems that encourage students to practice creative problem-solving skills

ABOUT THE WEB SITE The companion Web site offers extensive enrichment opportunities and additional content, including Complete PowerPoint slides for lecture notes for chemical reaction engineering classes. Links to additional software, including POLYMATH(tm), Matlab(tm), Wolfram Mathematica(tm), AspenTech(tm), and COMSOL(tm). Interactive learning resources linked to each chapter, including Learning Objectives, Summary Notes, Web Modules, Interactive Computer Games, Solved Problems, FAQs, additional homework problems, and links to Learncheme. Living Example Problems that provide more than eighty interactive simulations, allowing students to explore the examples and ask "what-if" questions. The LEPs are unique to this book. Professional Reference Shelf, which includes advanced content on reactors, weighted least squares, experimental planning, laboratory reactors, pharmacokinetics, wire gauze reactors, trickle bed reactors, fluidized bed reactors, CVD boat reactors, detailed explanations of key derivations, and more. Problem-solving strategies and insights on creative and critical thinking.

The publication of the third edition of "Chemical Engineering Volume" marks the completion of the re-orientation of the basic material contained in the first three volumes of the series. Volume 3 is devoted to reaction engineering (both chemical and biochemical), together with measurement and process control. This text is designed for students, graduate and postgraduate, of chemical engineering.

Chemical Engineering and Chemical Process Technology is a theme component of Encyclopedia of Chemical Sciences, Engineering and Technology Resources in the global Encyclopedia of Life Support Systems (EOLSS), which is an integrated compendium of twenty Encyclopedias. Chemical engineering is a branch of engineering, dealing with processes in which materials undergo changes in their physical or chemical state. These changes may concern size, energy content, composition and/or other application properties. Chemical engineering deals with many processes belonging to chemical industry or related industries (petrochemical, metallurgical, food, pharmaceutical, fine chemicals, coatings and colors, renewable raw materials, biotechnological, etc.), and finds application in manufacturing of such products as acids, alkalis, salts, fuels, fertilizers, crop protection agents, ceramics, glass, paper, colors, dyestuffs, plastics, cosmetics, vitamins and many others. It also plays significant role in environmental protection, biotechnology, nanotechnology, energy production and sustainable economical development. The Theme on Chemical Engineering and Chemical Process Technology deals, in five volumes and covers several topics such as: Fundamentals of Chemical Engineering; Unit Operations – Fluids; Unit Operations – Solids; Chemical Reaction Engineering; Process Development, Modeling, Optimization and Control; Process Management; The Future of Chemical Engineering; Chemical Engineering Education; Main Products, which are then expanded into multiple subtopics, each as a chapter. These five volumes are aimed at the following five major target audiences: University and College students Educators, Professional practitioners, Research personnel and Policy analysts, managers, and decision makers and NGOs.

The third edition of Engineering Flow and Heat Exchange is the most practical textbook available on the design of heat transfer and equipment. This book is an excellent introduction to real-world applications for advanced undergraduates and an indispensable reference for professionals. The book includes comprehensive chapters on the different types and classifications of fluids, how to analyze fluids, and where a particular fluid fits into a broader

picture. This book includes various a wide variety of problems and solutions – some whimsical and others directly from industrial applications. Numerous practical examples of heat transfer Different from other introductory books on fluids Clearly written, simple to understand, written for students to absorb material quickly Discusses non-Newtonian as well as Newtonian fluids Covers the entire field concisely Solutions manual with worked examples and solutions provided

A practical approach to chemical reaction kinetics—from basic concepts to laboratory methods—featuring numerous real-world examples and case studies This book focuses on fundamental aspects of reaction kinetics with an emphasis on mathematical methods for analyzing experimental data and interpreting results. It describes basic concepts of reaction kinetics, parameters for measuring the progress of chemical reactions, variables that affect reaction rates, and ideal reactor performance.

Mathematical methods for determining reaction kinetic parameters are described in detail with the help of real-world examples and fully-worked step-by-step solutions. Both analytical and numerical solutions are exemplified. The book begins with an introduction to the basic concepts of stoichiometry, thermodynamics, and chemical kinetics. This is followed by chapters featuring in-depth discussions of reaction kinetics; methods for studying irreversible reactions with one, two and three components; reversible reactions; and complex reactions. In the concluding chapters the author addresses reaction mechanisms, enzymatic reactions, data reconciliation, parameters, and examples of industrial reaction kinetics. Throughout the book industrial case studies are presented with step-by-step solutions, and further problems are provided at the end of each chapter. Takes a practical approach to chemical reaction kinetics basic concepts and methods Features numerous illustrative case studies based on the author's extensive experience in the industry Provides essential information for chemical and process engineers, catalysis researchers, and professionals involved in developing kinetic models Functions as a student textbook on the basic principles of chemical kinetics for homogeneous catalysis Describes mathematical methods to determine reaction kinetic parameters with the help of industrial case studies, examples, and step-by-step solutions Chemical Reaction Kinetics is a valuable working resource for academic researchers, scientists, engineers, and catalyst manufacturers interested in kinetic modeling, parameter estimation, catalyst evaluation, process development, reactor modeling, and process simulation. It is also an ideal textbook for undergraduate and graduate-level courses in chemical kinetics, homogeneous catalysis, chemical reaction engineering, and petrochemical engineering, biotechnology.

This graduate textbook, written by a former lecturer, addresses industrial chemical reaction topics, focusing on the commercial-scale exploitation of chemical reactions. It introduces students to the concepts behind the successful design and operation of chemical reactors, with an emphasis on qualitative arguments, simple design methods, graphical procedures, and frequent comparison of capabilities of the major reactor types. It starts by discussing simple ideas before moving on to more advanced concepts with the support of numerous case studies. Many simple and advanced exercises are present in each chapter and the detailed MATLAB code for their solution is available to the reader as supplementary material on Springer website. It is written for MSc chemical engineering students and novice researchers working in industrial laboratories.

This Proceedings of APCRE'05 contains the articles that were presented at the 4th Asia-Pacific Chemical Reaction Engineering Symposium (APCRE'05), held at Gyeongju, Korea between June 12 and June 15, 2005, with a theme of "New Opportunities of Chemical Reaction Engineering in Asia-Pacific Region". Following the tradition of APCRE Symposia and ISCRE, the scientific program encompassed a wide spectrum of topics, including not only the traditional areas but also the emerging fields of chemical reaction engineering into which the chemical reaction engineers have successfully spearheaded and made significant contributions in recent years. In addition to the 190 papers being accepted, six plenary lectures and 11 invited lectures are placed in two separate chapters in the front. * Provides an overview of new developments and application in chemical reaction engineering * Topics include traditional and emerging fields * Papers reviewed by experts in the field

A guide to the technical and calculation problems of chemical reactor analysis, scale-up, catalytic and biochemical reactor design Chemical Reactor Design offers a guide to the myriad aspects of reactor design including the use of numerical methods for solving engineering problems. The author - a noted expert on the topic - explores the use of transfer functions to study residence time distributions, convolution and deconvolution curves for reactor characterization, forced-unsteady-state-operation, scale-up of chemical reactors, industrial catalysis, design of multiphase reactors, biochemical reactors design, as well as the design of multiphase gas-liquid-solid reactors. Chemical Reactor Design contains several examples of calculations and it gives special emphasis on the numerical solutions of differential equations by using the finite differences approximation, which offers the background information for understanding other more complex methods. The book is designed for the chemical engineering academic community and includes case studies on mathematical modeling by using of MatLab software. This important book: - Offers an up-to-date insight into the most important developments in the field of chemical, catalytic, and biochemical reactor engineering - Contains new aspects such as the use of numerical methods for solving engineering problems, transfer functions to study residence time distributions, and more - Includes illustrative case studies on MatLab approach, with emphasis on numerical solution of differential equations using the finite differences approximation Written for chemical engineers, mechanical engineers, chemists in industry, complex chemists, bioengineers, and process engineers, Chemical Reactor Design addresses the technical and calculation problems of chemical reactor analysis, scale-up, as well as catalytic and biochemical reactor design.

The tracer method was first introduced to measure the actual flow of fluid in a vessel, and then to develop a suitable model to represent this flow. Such models are used to follow the flow of fluid in chemical reactors and other process units, in rivers and streams, and through soils and porous structures. Also, in medicine they are used to study the flow of chemicals, harmful or not, in the blood streams of animals and man. Tracer Technology, written by Octave Levenspiel, shows how we use tracers to follow the flow of fluids and then we develop a variety of models to represent these flows. This activity is called tracer technology.

Filling a longstanding gap for graduate courses in the field, Chemical Reaction Engineering: Beyond the Fundamentals covers basic concepts as well as complexities of chemical reaction engineering, including novel techniques for process intensification.

The book is divided into three parts: Fundamentals Revisited, Building on Fundamentals, and Beyond the Fundamentals. Part I: Fundamentals Revisited reviews the salient features of an undergraduate course, introducing concepts essential to reactor design, such as mixing, unsteady-state operations, multiple steady states, and complex reactions. Part II: Building on Fundamentals is devoted to "skill building," particularly in the area of catalysis and catalytic reactions. It covers chemical thermodynamics, emphasizing the thermodynamics of adsorption and complex reactions; the fundamentals of chemical kinetics, with special emphasis on microkinetic analysis; and heat and mass transfer effects in catalysis, including transport between phases, transfer across interfaces, and effects of external heat and mass transfer. It also contains a chapter that provides readers with tools for making accurate kinetic measurements and analyzing the data obtained. Part III: Beyond the Fundamentals presents material not commonly covered in textbooks, addressing aspects of reactors involving more than one phase. It discusses solid catalyzed fluid-phase reactions in fixed-bed and fluidized-bed reactors, gas–solid noncatalytic reactions, reactions involving at least one liquid phase (gas–liquid and liquid–liquid), and multiphase reactions. This section also describes membrane-assisted reactor engineering, combo reactors, homogeneous catalysis, and phase-transfer catalysis. The final chapter provides a perspective on future trends in reaction engineering.

Market_Desc: · Chemical Engineers in Chemical, Nuclear and Biomedical Industries

Special Features: · Emphasis is placed throughout on the development of common design strategy for all systems, homogeneous and heterogeneous· This edition features new topics on biochemical systems, reactors with fluidized solids, gas/liquid reactors, and more on non ideal flow· The book explains why certain assumptions are made, why an alternative approach is not used, and to indicate the limitations of the treatment when applied to real situations About The Book: Chemical reaction engineering is concerned with the exploitation of chemical reactions on a commercial scale. Its goal is the successful design and operation of chemical reactors. This text emphasizes qualitative arguments, simple design methods, graphical procedures, and frequent comparison of capabilities of the major reactor types. Simple ideas are treated first, and are then extended to the more complex.

This book presents an authoritative progress report that will remain germane to the topic and prove to be a substantial inspiration to further progress. It is valuable to academic and industrial practitioners of the art and science of chemical reaction and reactor engineering.

A guide to the development and manufacturing of pharmaceutical products written for professionals in the industry, revised second edition The revised and updated second edition of Chemical Engineering in the Pharmaceutical Industry is a practical book that highlights chemistry and chemical engineering. The book's regulatory quality strategies target the development and manufacturing of pharmaceutically active ingredients of pharmaceutical products. The expanded second edition contains revised content with many new case studies and additional example calculations that are of interest to chemical engineers. The 2nd Edition is divided into two separate books: 1) Active Pharmaceutical Ingredients (API's) and 2) Drug Product Design, Development and Modeling. The active pharmaceutical ingredients book puts the focus on the chemistry, chemical engineering, and unit operations specific to development and manufacturing

of the active ingredients of the pharmaceutical product. The drug substance operations section includes information on chemical reactions, mixing, distillations, extractions, crystallizations, filtration, drying, and wet and dry milling. In addition, the book includes many applications of process modeling and modern software tools that are geared toward batch-scale and continuous drug substance pharmaceutical operations. This updated second edition:

- Contains 30 new chapters or revised chapters specific to API, covering topics including: manufacturing quality by design, computational approaches, continuous manufacturing, crystallization and final form, process safety
- Expanded topics of scale-up, continuous processing, applications of thermodynamics and thermodynamic modeling, filtration and drying
- Presents updated and expanded example calculations
- Includes contributions from noted experts in the field

Written for pharmaceutical engineers, chemical engineers, undergraduate and graduate students, and professionals in the field of pharmaceutical sciences and manufacturing, the second edition of *Chemical Engineering in the Pharmaceutical Industry* focuses on the development and chemical engineering as well as operations specific to the design, formulation, and manufacture of drug substance and products.

The design of chemical reactors and their safety are as critical to the success of a chemical process as the actual chemistry taking place within the reactor. This book provides a comprehensive overview of the practical aspects of multiphase reactor design and operation with an emphasis on safety and clean technology. It considers not only standard operation conditions, but also the problems of runaway reaction conditions and protection against ensuing over-pressure. *Hydrodynamics of Multiphase Reactors* addresses both practical and theoretical aspects of this topic. Initial chapters discuss various different types of gas/liquid reactors from a practical viewpoint, and later chapters focus on the modelling of multiphase systems and computational methods for reactor design and problem solving. The material is written by experts in their specific fields and will include chapters on the following topics: Multiphase flow, Bubble columns, Sparged stirred vessels, Macroscale modelling, Microscale modelling, Runaway conditions, Behaviour of vessel contents, Choked flow, Measurement techniques.

Designed to give chemical engineers background for managing chemical reactions, this text examines the behavior of chemical reactions and reactors; conservation equations for reactors; heterogeneous reactions; fluid-fluid and fluid-solid reaction systems; heterogeneous catalysis and catalytic kinetics; diffusion and heterogeneous catalysis; and analyses and design of heterogeneous reactors. 1976 edition.

Chemical Reaction Engineering: Essentials, Exercises and Examples presents the essentials of kinetics, reactor design and chemical reaction engineering for undergraduate students. Concise and didactic in its approach, it features over 70 resolved examples and many exercises. The work is organized in two parts: in the first part kinetics is presented

This book will formally launch "organic synthesis engineering" as a distinctive field in the armory of the reaction engineer. Its main theme revolves around two developments: catalysis and the role of process intensification in enhancing overall productivity. Each of these two subjects are becoming increasingly useful in organic synthesis engineering, especially in the production of medium and small volume chemicals and enhancing reaction rates by extending laboratory techniques, such as ultrasound,

phase transfer catalysts, membrane reactor, and microwaves, to industrial scale production. This volume describes the applications of catalysis in organic synthesis and outlines different techniques of reaction rate and/or selectivity enhancement against a background of reaction engineering principles for both homogeneous and heterogeneous systems.

Chemical Reaction Engineering John Wiley & Sons

Advances in Chemical Engineering, Volume 19 reflects the major impact of chemical engineering on medical practice, with chapters covering polymer systems for controlled release, receptor binding and signaling, and transport phenomena in tumors. Other key topics include oil refining, pollution prevention in engineering design, and atmospheric dynamics. Introduction to Chemical Reactor Analysis, Second Edition introduces the basic concepts of chemical reactor analysis and design, an important foundation for understanding chemical reactors, which play a central role in most industrial chemical plants. The scope of the second edition has been significantly enhanced and the content reorganized for improved pedagogical value, containing sufficient material to be used as a text for an undergraduate level two-term course. This edition also contains five new chapters on catalytic reaction engineering. Written so that newcomers to the field can easily progress through the topics, this text provides sufficient knowledge for readers to perform most of the common reaction engineering calculations required for a typical practicing engineer. The authors introduce kinetics, reactor types, and commonly used terms in the first chapter. Subsequent chapters cover a review of chemical engineering thermodynamics, mole balances in ideal reactors for three common reactor types, energy balances in ideal reactors, and chemical reaction kinetics. The text also presents an introduction to nonideal reactors, and explores kinetics and reactors in catalytic systems. The book assumes that readers have some knowledge of thermodynamics, numerical methods, heat transfer, and fluid flow. The authors include an appendix for numerical methods, which are essential to solving most realistic problems in chemical reaction engineering. They also provide numerous worked examples and additional problems in each chapter. Given the significant number of chemical engineers involved in chemical process plant operation at some point in their careers, this book offers essential training for interpreting chemical reactor performance and improving reactor operation. What's New in This Edition: Five new chapters on catalytic reaction engineering, including various catalytic reactions and kinetics, transport processes, and experimental methods Expanded coverage of adsorption Additional worked problems Reorganized material

Rotary reactors or rotary kilns are the reactors facilitating the chemical reaction between the gas and solid phases usually at high temperatures. This book, which is written by an expert in the field, describes the principles of the rotary reactor and the mode of its operation. These reactors are widely used in various chemical process industries (food, pharmaceuticals) and metallurgical industries. The book defines the physiochemical aspects of the rotart reactors and provides theoretical equations of their operation. The first part of this book presents the fundamentals; solid movement, conversion of solids, and heat transfer. The middle part of the book applies these equations to a variety of processes which have been developed so far, and shows how they are used. In its last part, conceptual designs of novel rotary reactors are proposed, which performance characteristics are predicted on the basis of above equations, especially, in gasification of solid wastes. - Defines the rotary reactors and their mode of operation. - Defines all operating parameters and gives equations to predict the operation of rotary reactors under various conditions. - Includes a number of practical examples from various industrial applications (metallurgical waste treatment etc).

"The fourth edition of Elements of Chemical Reaction Engineering is a completely revised version of the book. It combines authoritative coverage of the principles of chemical reaction

engineering with an unsurpassed focus on critical thinking and creative problem solving, employing open-ended questions and stressing the Socratic method. Clear and organized, it integrates text, visuals, and computer simulations to help readers solve even the most challenging problems through reasoning, rather than by memorizing equations."--BOOK JACKET.

Focused on the undergraduate audience, Chemical Reaction Engineering provides students with complete coverage of the fundamentals, including in-depth coverage of chemical kinetics. By introducing heterogeneous chemistry early in the book, the text gives students the knowledge they need to solve real chemistry and industrial problems. An emphasis on problem-solving and numerical techniques ensures students learn and practice the skills they will need later on, whether for industry or graduate work.

Emphasising qualitative arguments, simple design methods, graphical procedures and the capabilities of major reactor types, this reference aims to help students answer questions effectively, and develop an intuitive sense for good design.

This book addresses primarily the chemist and engineer in industrial research and process development, where competitive pressures put a premium on scale-up by large factors to cut development time. To be safe, such scale-up should be based on "fundamental" kinetics, that is, mathematics that reflect the elementary steps of which the reactions consist. The book forges fundamental kinetics into a practical tool by presenting new effective methods for elucidation of mechanisms and reduction of mathematical complexity without unacceptable sacrifice in accuracy.

Chemical reaction engineering is concerned with the exploitation of chemical reactions on a commercial scale. Its goal is the successful design and operation of chemical reactors. This text emphasizes qualitative arguments, simple design methods, graphical procedures, and frequent comparison of capabilities of the major reactor types. Simple ideas are treated first, and are then extended to the more complex.

This book describes how modeling fluid flow in chemical reactors may offer solutions that improve design, operation, and performance of reactors. Chemical reactors are any vessels, tubes, pipes, or tanks in which chemical reactions take place. Computational Flow Modeling for Chemical Reactor Engineering will show the reactor engineer how to define the specific roles of computational flow modeling, select appropriate tools, and apply these tools to link reactor hardware to reactor performance. Overall methodology is illustrated with numerous case studies. Industry has invested substantial funds in computational flow modeling which will pay off only if it can be used to realize significant performance enhancement in chemical reactors. No other single source exists which provides the information contained in this book.

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This book describes new and efficient calorimetric measurement methods, which can be used to accurately follow the chemical kinetics of liquid phase reaction systems. It describes apparatus and techniques for the precise measuring of the rate of heat liberation in discontinuous and continuous isothermal as well as non-isothermal reactions. The presented methodology can be used to follow the development of chemical reactions online, even in industrial scales. Written by an experienced scientist and practitioner, who can look back on long-standing expert knowledge in chemical engineering, the book contains many practical hints and instructions. The reader will find a sound compact introduction to fundamentals, and comprehensive technical background information and instructions for performing own kinetic experiments. This book is the fusion of scientific background information and long hands-on experience in the practice.

The role of the chemical reactor is crucial for the industrial conversion of raw materials into products and numerous factors must be considered when selecting an appropriate and efficient chemical reactor. Chemical Reaction Engineering and Reactor Technology defines the

qualitative aspects that affect the selection of an industrial chemical reactor and couples various reactor models to case-specific kinetic expressions for chemical processes. Offering a systematic development of the chemical reaction engineering concept, this volume explores: Essential stoichiometric, kinetic, and thermodynamic terms needed in the analysis of chemical reactors Homogeneous and heterogeneous reactors Residence time distributions and non-ideal flow conditions in industrial reactors Solutions of algebraic and ordinary differential equation systems Gas- and liquid-phase diffusion coefficients and gas-film coefficients Correlations for gas-liquid systems Solubilities of gases in liquids Guidelines for laboratory reactors and the estimation of kinetic parameters The authors pay special attention to the exact formulations and derivations of mass energy balances and their numerical solutions. Richly illustrated and containing exercises and solutions covering a number of processes, from oil refining to the development of specialty and fine chemicals, the text provides a clear understanding of chemical reactor analysis and design.

Part I: Process design -- Introduction to design -- Process flowsheet development -- Utilities and energy efficient design -- Process simulation -- Instrumentation and process control -- Materials of construction -- Capital cost estimating -- Estimating revenues and production costs -- Economic evaluation of projects -- Safety and loss prevention -- General site considerations -- Optimization in design -- Part II: Plant design -- Equipment selection, specification and design -- Design of pressure vessels -- Design of reactors and mixers -- Separation of fluids -- Separation columns (distillation, absorption and extraction) -- Specification and design of solids-handling equipment -- Heat transfer equipment -- Transport and storage of fluids.

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