

## Bioprocess Engineering Principles Solutions Manual

Biological drug and vaccine manufacturing has quickly become one of the highest-value fields of bioprocess engineering, and many bioprocess engineers are now finding job opportunities that have traditionally gone to chemical engineers. Fundamentals of Modern Bioprocessing addresses this growing demand. Written by experts well-established in the field, this book connects the principles and applications of bioprocessing engineering to healthcare product manufacturing and expands on areas of opportunity for qualified bioprocess engineers and students. The book is divided into two sections: the first half centers on the engineering fundamentals of bioprocessing; while the second half serves as a handbook offering advice and practical applications. Focused on the fundamental principles at the core of this discipline, this work outlines every facet of design, component selection, and regulatory concerns. It discusses the purpose of bioprocessing (to produce products suitable for human use), describes the manufacturing technologies related to bioprocessing, and explores the rapid expansion of bioprocess engineering applications relevant to health care product manufacturing. It also considers the future of bioprocessing—the use of disposable components (which is the fastest growing area in the field of bioprocessing) to replace traditional stainless steel. In addition, this text: Discusses the many types of genetically modified organisms Outlines laboratory techniques Includes the most recent developments Serves as a reference and contains an extensive bibliography Emphasizes biological manufacturing using recombinant processing, which begins with creating a genetically modified organism using recombinant techniques Fundamentals of Modern Bioprocessing outlines both the principles and applications of bioprocessing engineering related to healthcare product manufacturing. It lays out the basic concepts, definitions, methods and applications of bioprocessing. A single volume comprehensive reference developed to meet the needs of students with a bioprocessing background; it can also be used as a source for professionals in the field.

This book presents the integration of new tools, the modification of existing tools, and the combination of different tools and approaches to create new technical resources for assisting the innovation process. It describes the efforts deployed for assisting the transformation of Product-Services Systems and explains the main key success factors or drivers for success of each tool or approach applied to solve an innovation problems. The book presents a set of case studies to illustrate the application of several tools and approaches, mainly in developing countries.

This volume provides an overview of recent trends in bioremediation techniques. Gathering contributions by a multi-disciplinary team of authors, it reviews the available methodologies for the remediation of various types of waste, e.g. e-waste, wastewater, municipal solid waste and algal blooms. Bioprocessing techniques are not only used for environmental cleanup but also for the production of valuable added products from waste biomass. Accordingly, this book provides the reader with an update on current valorization techniques for biofuels, algal biorefineries, and the hydrothermal conversion of biomass. Given its interdisciplinary scope, the book offers a valuable asset for students, researchers and engineers working in biotechnology, environmental engineering, wastewater management, chemical engineering and related areas.

This welcome new edition covers bioprocess engineering principles for the reader with a limited engineering background. It explains process analysis from an engineering point of view, using worked examples and problems that relate to biological systems. Application of engineering concepts is illustrated in areas of modern biotechnology such as recombinant protein production, bioremediation, biofuels, drug development,

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and tissue engineering, as well as microbial fermentation. The main sub-disciplines within the engineering curriculum are all covered; Material and Energy Balances, Transport Processes, Reactions and Reactor Engineering. With new and expanded material, Doran's textbook remains the book of choice for students seeking to move into bioprocess engineering. NEW TO THIS EDITION: All chapters thoroughly revised for current developments, with over 200 pgs of new material, including significant new content in: Metabolic Engineering Sustainable Bioprocessing Membrane Filtration Turbulence and Impeller Design Downstream Processing Oxygen Transfer Systems Over 150 new problems and worked examples More than 100 new illustrations New to this edition: All chapters thoroughly revised for current developments, with over 200 pgs of new material, including significant new content in: Metabolic Engineering Sustainable Bioprocessing Membrane Filtration Turbulence and Impeller Design Downstream Processing Oxygen Transfer Systems Over 150 new problems and worked examples More than 100 new illustrations

Completely revised, updated, and enlarged, this second edition now contains a subchapter on biorecognition assays, plus a chapter on bioprocess control added by the new co-author Jun-ichi Horiuchi, who is one of the leading experts in the field. The central theme of the textbook remains the application of chemical engineering principles to biological processes in general, demonstrating how a chemical engineer would address and solve problems. To create a logical and clear structure, the book is divided into three parts. The first deals with the basic concepts and principles of chemical engineering and can be read by those students with no prior knowledge of chemical engineering. The second part focuses on process aspects, such as heat and mass transfer, bioreactors, and separation methods. Finally, the third section describes practical aspects, including medical device production, downstream operations, and fermenter engineering. More than 40 exemplary solved exercises facilitate understanding of the complex engineering background, while self-study is supported by the inclusion of over 80 exercises at the end of each chapter, which are supplemented by the corresponding solutions. An excellent, comprehensive introduction to the principles of biochemical engineering.

This book is the culmination of three decades of accumulated experience in teaching biotechnology professionals. It distills the fundamental principles and essential knowledge of cell culture processes from across many different disciplines and presents them in a series of easy-to-follow, comprehensive chapters. Practicality, including technological advances and best practices, is emphasized. This second edition consists of major updates to all relevant topics contained within this work. The previous edition has been successfully used in training courses on cell culture bioprocessing over the past seven years. The format of the book is well-suited to fast-paced learning, such as is found in the intensive short course, since the key take-home messages are prominently highlighted in panels. The book is also well-suited to act as a reference guide for experienced industrial practitioners of mammalian cell cultivation for the production of biologics.

Designed as a textbook for the undergraduate students of chemical engineering and related disciplines such as biotechnology, polymer technology, petrochemical engineering, electrochemical engineering, environmental engineering and safety engineering, the chief objective of the book is to prepare students to make analysis of chemical processes through calculations and to develop systematic problem-solving skills in them. The text presents the fundamentals of chemical engineering operations and processes in a simple style that helps the students to gain a thorough understanding of chemical process calculations. The book deals with the principles of stoichiometry to formulate and solve material and energy balance problems in processes with and without chemical reactions. With the help of examples, the book explains the construction and use of reference-substance plots, equilibrium diagrams, psychrometric charts, steam tables and enthalpy composition diagrams. It also elaborates on thermophysics and thermochemistry to acquaint the students with the thermodynamic principles of energy

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balance calculations. The book is supplemented with Solutions Manual for instructors containing detailed solutions of all chapter-end unsolved problems. **NEW TO THE SECOND EDITION** • Incorporates a new chapter on Bypass, Recycle and Purge Operations • Comprises updates in some sections and presents new sections on Future Avenues and Opportunities in Chemical Engineering, Processes in Biological and Energy Systems • Contains several new worked-out examples in the chapter on Material Balance with Chemical Reaction • Includes GATE questions with answers up to the year 2016 in Objective-type questions **KEY FEATURES** • SI units are used throughout the book. • All basic chemical engineering operations and processes are introduced, and different types of problems are illustrated with worked-out examples. • Stoichiometric principles are extended to solve problems related to bioprocessing, environmental engineering, etc. • Exercise problems (more than 810) are organised according to the difficulty level and all are provided with answers.

A guide to the development and manufacturing of pharmaceutical products written for professionals in the industry, revised second edition  
The revised and updated second edition of Chemical Engineering in the Pharmaceutical Industry is a practical book that highlights chemistry and chemical engineering. The book's regulatory quality strategies target the development and manufacturing of pharmaceutically active ingredients of pharmaceutical products. The expanded second edition contains revised content with many new case studies and additional example calculations that are of interest to chemical engineers. The 2nd Edition is divided into two separate books: 1) Active Pharmaceutical Ingredients (API's) and 2) Drug Product Design, Development and Modeling. The active pharmaceutical ingredients book puts the focus on the chemistry, chemical engineering, and unit operations specific to development and manufacturing of the active ingredients of the pharmaceutical product. The drug substance operations section includes information on chemical reactions, mixing, distillations, extractions, crystallizations, filtration, drying, and wet and dry milling. In addition, the book includes many applications of process modeling and modern software tools that are geared toward batch-scale and continuous drug substance pharmaceutical operations. This updated second edition: • Contains 30 new chapters or revised chapters specific to API, covering topics including: manufacturing quality by design, computational approaches, continuous manufacturing, crystallization and final form, process safety • Expanded topics of scale-up, continuous processing, applications of thermodynamics and thermodynamic modeling, filtration and drying • Presents updated and expanded example calculations • Includes contributions from noted experts in the field  
Written for pharmaceutical engineers, chemical engineers, undergraduate and graduate students, and professionals in the field of pharmaceutical sciences and manufacturing, the second edition of Chemical Engineering in the Pharmaceutical Industry focuses on the development and chemical engineering as well as operations specific to the design, formulation, and manufacture of drug substance and products.

Combining engineering principles with technical rigor and a problem-solving focus, this textbook takes a unifying, interdisciplinary approach to the conservation laws that form the foundation of bioengineering: mass, energy, charge, and momentum. For sophomore-level courses in bioengineering, biomedical engineering, and related fields.

Bioseparations engineering deals with the scientific and engineering principles involved in large-scale separation and purification of biological products. It is a key component of most chemical engineering/biotechnology/bioprocess engineering programmes. This book discusses the underlying principles of bioseparations engineering written from the perspective of an undergraduate course. It covers membrane based bioseparations in much more detail than some of the other books on bioseparations engineering. Based largely on the lecture notes the author developed to teach the course, this book is especially suitable for use

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as an undergraduate level textbook, as most other textbooks are targeted at graduate students.

Integrating recent research on the physiology and modelling of bioreactions and bioreactors, the authors present a comprehensive, unified introduction to the principles and practices of the field. The work features nearly 100 detailed design examples and problems, many of which are suitable for hands-on demonstrations on a personal computer or for expanded research. The text will serve as a highly instructive guide for students in bioengineering and biotechnology, as well as biochemical, chemical, and environmental engineering.

This book is divided into four parts that outline the use of science and technology for applications pertaining to chemical and bioprocess engineering. The book endeavors to help academia, researchers, and practitioners to use the principles and tools of Chemical and Bioprocess Engineering in a pertinent way, while attempting to point out the novel thoughts associated with the brain storming concepts encountered. As an example, the ability to use case studies appropriately is more important, to most practitioners.

This book provides a comprehensive description of theories and applications of high-solid and multi-phase bioprocess engineering, which is considered as an important way to address the challenges of "high energy consumption, high pollution and high emissions" in bio-industry. It starts from specifying the solid-phase matrix properties that contribute to a series of "solid effects" on bioprocess, including mass transfer restrictions in porous media, water binding effects, rheological changes. Then it proposes the new principles of periodic intensification which combines the normal force and physiologic characteristics of microorganism for the bioprocess optimization and scale-up. Further breakthroughs in key periodic intensification techniques such as periodic peristalsis and gas pressure pulsation are described in detail which provide an industrialization platform and lay the foundation for high-solid and multi-phase bioprocess engineering. This book offers an excellent reference and guide for scientists and engineers engaged in the research on both the theoretical and practical aspects of high-solid and multi-phase bioprocess. Fermentation is a theme widely useful for food, feed and biofuel production. Indeed each of these areas, food industry, animal nutrition and energy production, has considerable presence in the global market. Fermentation process also has relevant applications on medical and pharmaceutical areas, such as antibiotics production. The present book, *Fermentation Processes*, reflects that wide value of fermentation in related areas. It holds a total of 14 chapters over diverse areas of fermentation research. "Designed for an introductory course on Biochemical Engineering, this book interweaves bioprocessing with chemical reaction engineering concepts"--Back cover.

As a result of developments in biotechnology, bioengineering, and related sciences, processing of bio-materials and bioproducts has become an area of strategic importance. Written in a textbook style, this book attempts to bring together both the theory and practice of thermal processing of bio-materials. After giving the basic information on material properties, the authors describe the principal techniques such as freezing, chilling, membrane concentration, evaporation, drying, and sterilization. New methods of drying based on the authors' research experiences are presented to a great extent. Much attention is paid to quality interactions,

including degradation of thermo and xerolabile bio- products. Given the strong effect of temperature on micro-organisms, a separate chapter is dedicated to thermobacteriology.

Today, ergot alkaloids have found widespread clinical use and more than 50 formulations contain natural or semisynthetic ergot alkaloids. They are used in the treatment of uterine atonia, postpartum bleeding, migraine, orthostatic circulatory disturbances, senile cerebral insufficiency, hypertension, hyp- prolactinemia, acromegaly, and Parkinsonism. Recently, new therapeutic - plications have emerged, e.g., against schizophrenia and for therapeutic usage based on newly discovered antibacterial and cytostatic effects, immunomodu- tory and hypolipemic activity. The broad physiological effects of ergot alkaloids are based mostly on their interactions with neurotransmitter receptors on the cells. The presence of "hidden structures" resembling some important neu- humoral mediators (e.g., noradrenaline, serotonin, dopamine) in the molecules of ergot alkaloids could explain their interactions with these receptors [1]. Ergot alkaloids are produced by the filamentous fungi of the genus, *Claviceps* (e.g., *Claviceps purpurea* - Ergot, Mutterkorn). On the industrial scale these alkaloids were produced mostly by parasitic cultivation (field production of the ergot) till the end of the 1970s. Today this uneconomic method has been - placed by submerged fermentation. Even after a century of research on ergot alkaloids the search still continues for new, more potent and more selective ergot alkaloid derivatives

Using an engineering perspective, this work offers a coherent synthesis of biokinetics and biocatalysis, demonstrating their integration with reactor issues in bioprocesses—thereby tracing the rapid, current evolution of biotechnology. Commences with simple enzyme and cellbased process kinetic models and continues on to stress the kinetics of gene expression and product formation, with a unifying emphasis on operon concepts.

The whole range of biocatalysis, from a firm grounding in theoretical concepts to in-depth coverage of practical applications and future perspectives. The book not only covers reactions, products and processes with and from biological catalysts, but also the process of designing and improving such biocatalysts. One unique feature is that the fields of chemistry, biology and bioengineering receive equal attention, thus addressing practitioners and students from all three areas.

Written in a clear, concise style, *Principles of Chemical Engineering Processes* provides an introduction to the basic principles and calculation techniques that are fundamental to the field. The text focuses on problems in material and energy balances in relation to chemical reactors and introduces software that employs numerical methods to solve these problems. Upon mastery of this material, readers will be able to:

- Understand basic processing terminology (batch, semibatch, continuous, purge, and recycle) and standard operations (reaction, distillation, absorption, extraction, and filtration)
- Draw and fully label a flowchart for a given process description
- Choose a convenient basis for calculation for both single- and multiple-unit processes
- Identify possible subsystems for which material and energy balances might be written
- Perform a degree of freedom analysis for the overall system and each possible subsystem, formulating the appropriate material and energy balance equations
- Apply the first law of thermodynamics, calculate energy and enthalpy changes, and construct energy balances on closed and open systems

Written as a text to fully meet the needs of advanced undergraduate students, it is also suitable as a reference for chemical engineers with its wide coverage across the biochemical and electromechanical fields. Each chapter of the text provides examples, case studies, and end-of-chapter problems, and the accompanying CD-ROM contains software designed for solving problems in chemical engineering.

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The only definitive resource on enzyme therapy by the nation's leading expert, a pioneering medical doctor who has used enzymes to treat allergies, asthma, fatigue, chronic pain, and many other ailments—with astonishing success! Welcome to the next frontier in healing where natural substances known as enzymes will transform how we view—and combat—disease. Unlike conventional medications, which only mask symptoms, enzyme supplements work at the cellular level to repair and prevent the damage that's responsible for a host of health problems. And they're safe, with no known side effects. MicroMiracles is the definitive resource on enzyme therapy. Here you'll find everything you need to assess your enzyme status and incorporate enzyme supplements into your self-care regimen. Experience their amazing therapeutic benefits for yourself! Eliminate food cravings—and unwanted pounds Replenish energy stores Stimulate immune function Protect against heart disease, cancer, and diabetes Fight inflammation Slow the aging process In MicroMiracles, you'll also discover how undiagnosed food intolerances may leave you feeling less than your best—and how enzymes support optimum digestion and restore balance to all of your body's systems. Your payoff is radiant health.

Current Developments in Biotechnology and Bioengineering: Emerging Organic Micropollutants summarizes the current knowledge of emerging organic micropollutants in wastewater and the possibilities of their removal/elimination. This book attempts a thorough and exhaustive discussion on ongoing research and future perspectives on advanced treatment methods and future directions to maintain and protect the environment through microbiological, nanotechnological, application of membrane technology, molecular biological and by policymaking means. In addition, the book includes the latest developments in biotechnology and bioengineering pertaining to various aspects in the field of emerging organic micropollutants, including their sources, health effects and environmental impacts. Includes testing methods for the analysis and characterization of emerging organic micropollutants in wastewater Discusses the environmental impact and health hazards of emerging organic micropollutants in wastewater Provides a useful guide to identify priority areas of research demand in the remediation/removal of emerging organic micropollutants

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Biotechnology has been labelled as one of the key technologies of the last two decades of the 20th Century, offering boundless solutions to problems ranging from food and agricultural production to pharmaceutical and medical applications, as well as environmental and bioremediation problems. Biological processes, however, are complex and the prevailing mechanisms are either unknown or poorly understood. This means that adequate techniques for data acquisition and analysis, leading to appropriate modeling and simulation packages that can be superimposed on the engineering principles, need to be routine tools for future biotechnologists. The present volume presents a masterly summary of the most recent work in the field, covering: instrumentation systems; enzyme technology; environmental biotechnology; food applications; and metabolic engineering.

This book contains full papers of both oral and poster presentations of the international symposium 'Marine Bioprocess Engineering' which was held in Noordwijkerhout, The Netherlands, 1998. The symposium focused on the bioprocessing of marine natural products. Bioprocess engineering has been the key to success in the commercialization of biotechnology, especially with respect to biopharmaceuticals. In marine biotechnology, both new and existing biotechnological techniques are developed and applied to organisms from marine sources. For marine biotechnology, bioprocess engineering represents the link between discovery and commercialization. The diversity of marine life points



biotechnology, along with increasing constraints in costs, product quality, regulatory and environmental considerations, have placed the biochemical engineer at the forefront of new challenges. This second volume of Advances in Bioprocess Engineering reflects precisely the multidisciplinary nature of the field, where new and traditional areas of application are nurtured by a better understanding of fundamental phenomena and by the utilization of novel techniques and methodologies. The chapters in this book were written by the invited speakers to the 2nd International Symposium on Bioprocess Engineering, Mazatlan, Mexico, September 1997.

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This book discusses and illustrates practical problem solving in the major areas of chemical and biochemical engineering and related disciplines using the novel software capabilities of POLYMATH, Excel, and MATLAB. Students and engineering/scientific professionals will be able to develop and enhance their abilities to effectively and efficiently solve realistic problems from the simple to the complex. This new edition greatly expands the coverage to include chapters on biochemical engineering, separation processes and process control. Recent advances in the POLYMATH software package and new book chapters on Excel and MATLAB usage allow for exceptional efficiency and flexibility in achieving problem solutions. All of the problems are clearly organized and many complete and partial solutions are provided for all three packages. A special web site provides additional resources for readers and special reduced pricing for the latest educational version of POLYMATH.

This MIE volume covers methods for a multitude of topics among which are computational methods, laboratory methods, enzyme optimization, binding proteins/antibodies, and screening technologies. Table of Contents -Methodology -Applications-Optimization and Screening -Applications-Directed Evolution of Enzymatic Function -Applications-Evolution of Biosynthetic Pathways -Devices, Antibodies and Vaccines

Bioprocess Engineering involves the design and development of equipment and processes for the manufacturing of products such as food, feed, pharmaceuticals, nutraceuticals, chemicals, and polymers and paper from biological materials. It also deals with studying various biotechnological processes. "Bioprocess Kinetics and Systems Engineering" first of its kind contains systematic and comprehensive content on bioprocess kinetics, bioprocess systems, sustainability and reaction engineering. Dr. Shijie Liu reviews the relevant fundamentals of chemical kinetics-including batch and continuous reactors, biochemistry, microbiology, molecular biology, reaction engineering, and bioprocess systems engineering- introducing key principles that enable bioprocess engineers to engage in the analysis, optimization, design and consistent control over biological and chemical transformations. The quantitative treatment of bioprocesses is the central theme of this book, while more advanced techniques and applications are covered with some depth. Many theoretical derivations and simplifications are used to demonstrate how empirical kinetic models are applicable to complicated bioprocess systems. Contains extensive illustrative drawings which make the understanding of the

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subject easy Contains worked examples of the various process parameters, their significance and their specific practical use  
Provides the theory of bioprocess kinetics from simple concepts to complex metabolic pathways Incorporates sustainability concepts into the various bioprocesses

No further information has been provided for this title.--

Bioprocess engineering employs microorganisms to produce biological products for medical and industrial applications. The book covers engineering tasks around the cultivation process in bioreactors including topics like media design, feeding strategies, or cell harvesting. All aspects are described from conceptual considerations to technical realization. It gives insight to students of technical biology, bioengineering, and biotechnology by detailed explanations, drawings, formulas, and example processes. In Bioprocess Engineering upstream, bioreaction, and downstream stages are closely linked to each other. From a biological point of view photo-biotechnology is in the centre of interest as well as processes, where the particulate properties play an important role. The main technical means are fermentation under highly controlled conditions, mathematical modelling of bioprocesses including measurement of intracellular compounds, as well as mechanical separation methods arising from downstream processing. The emergence and refinement of techniques in molecular biology has changed our perceptions of medicine, agriculture and environmental management. Scientific breakthroughs in gene expression, protein engineering and cell fusion are being translated by a strengthening biotechnology industry into revolutionary new products and services. Many a student has been enticed by the promise of biotechnology and the excitement of being near the cutting edge of scientific advancement. However, graduates trained in molecular biology and cell manipulation soon realise that these techniques are only part of the picture. Reaping the full benefits of biotechnology requires manufacturing capability involving the large-scale processing of biological material. Increasingly, biotechnologists are being employed by companies to work in co-operation with chemical engineers to achieve pragmatic commercial goals. For many years aspects of biochemistry and molecular genetics have been included in chemical engineering curricula, yet there has been little attempt until recently to teach aspects of engineering applicable to process design to biotechnologists. This textbook is the first to present the principles of bioprocess engineering in a way that is accessible to biological scientists. Other texts on bioprocess engineering currently available assume that the reader already has engineering training. On the other hand, chemical engineering textbooks do not consider examples from bioprocessing, and are written almost exclusively with the petroleum and chemical industries in mind. This publication explains process analysis from an engineering point of view, but refers exclusively to the treatment of biological systems. Over 170 problems and worked examples encompass a wide range of applications, including recombinant cells, plant and animal cell cultures, immobilised catalysts as well as traditional fermentation systems. \* \* First book to present the principles of bioprocess engineering in a way that is accessible to biological scientists \* Explains process analysis from an engineering point of view, but uses worked examples relating to biological systems \* Comprehensive, single-authored \* 170 problems and worked examples encompass a wide range of applications, involving recombinant plant and animal cell cultures, immobilized catalysts, and traditional fermentation systems \* 13 chapters, organized

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according to engineering sub-disciplines, are grouped in four sections - Introduction, Material and Energy Balances, Physical Processes, and Reactions and Reactors \* Each chapter includes a set of problems and exercises for the student, key references, and a list of suggestions for further reading \* Includes useful appendices, detailing conversion factors, physical and chemical property data, steam tables, mathematical rules, and a list of symbols used \* Suitable for course adoption - follows closely curricula used on most bioprocessing and process biotechnology courses at senior undergraduate and graduate levels. This work provides comprehensive coverage of modern biochemical engineering, detailing the basic concepts underlying the behaviour of bioprocesses as well as advances in bioprocess and biochemical engineering science. It includes discussions of topics such as enzyme kinetics and biocatalysis, microbial growth and product formation, bioreactor design, transport in bioreactors, bioproduct recovery and bioprocess economics and design. A solutions manual is available to instructors only. Biotechnology introduces students in science, engineering, or technology to the basics of genetic engineering, recombinant organisms, wild-type fermentations, metabolic engineering and microorganisms for the production of small molecule bioproducts. The text includes a brief historical perspective and economic rationale on the impact of regulation on biotechnology production, as well as chapters on biotechnology in relation to metabolic pathways and microbial fermentations, enzymes and enzyme kinetics, metabolism, biological energetics, metabolic pathways, nucleic acids, genetic engineering, recombinant organisms and the production of monoclonal antibodies.

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